

HYDRAULIC FILTRATION PRODUCTS

HIGH PRESSURE FILTERS



PASSION TO PERFORM





A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

MARKET LEADER



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly and with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9** business branches



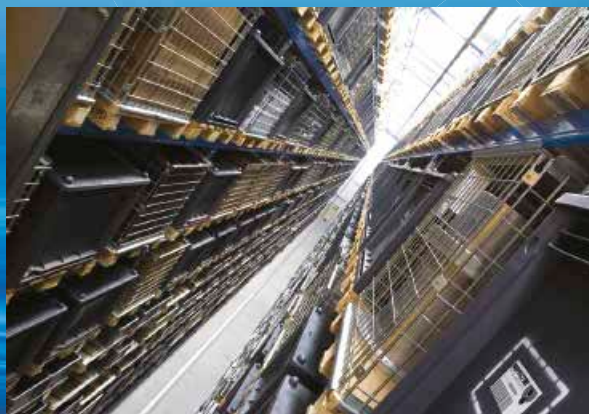
TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).



AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





SUCTION FILTERS

Flow rates
up to 875 l/min

Mounting:
- Tank immersed
- In-Line
- In tank with
shut off valve
- In tank
with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 20 bar

Mounting:
- In-Line
- Tank top
- In single
and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

Pressure
up to 35 bar

Mounting:
- In-Line
- Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Parallel manifold version
- In single
and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

Pressure from 110 bar
up to 560 bar

Mounting:
- In-Line
- Manifold
- In single
and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates
up to 125 l/min

Pressure from 320 bar
up to 1000 bar

Mounting:

- In-Line
- Manifold
- In single
and duplex designs



CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols



MOBILE FILTRATION UNITS

Flow rates from 15 l/min
up to 200 l/min



POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers



TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

HYDRAULIC FILTRATION PRODUCTS

1	page	INTRODUCTION
1		COMPANY
6		PRODUCT RANGE
11		CONTAMINATION MANAGEMENT
22		FILTER SIZING
24		CORRECTIVE FACTOR

28	page	SUCTION FILTERS		up to Q_{max}
				l/min gpm
31	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic filter		1000 264
39	SF2 250 - 350	Semi-submerged positive head suction filter, low flow rate		160 42
47	SF2 500	Semi-submerged positive head suction filter, high flow rate		700 185
57	CLOGGING INDICATORS			

60	page	RETURN FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
63	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8 116	900 238
91	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10 145	1800 476
99	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8 116	300 79
117	MFBX	Bowl assembly	8 116	700 185
125	MPF	Tank top semi-immersed filter, standard filter element disassembly	8 116	900 238
153	MPT	Tank top semi-immersed filter, easy filter element disassembly	8 116	300 79
171	MFB	Bowl assembly	8 116	700 185
179	MPH	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
203	MPI	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
215	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20 290	2500 660
231	RF2	Semi-immersed under-head filter, easy filter element disassembly	20 290	615 162
238	CLOGGING INDICATORS			
248	ACCESSORIES			

250	page	RETURN / SUCTION FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
253	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10 145	250 66
265	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80 1160	120 32
273	CLOGGING INDICATORS			

286	page	SPIN-ON FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
289	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12 174	365 96
305	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35 508	195 52
311	CLOGGING INDICATORS			

322	page	LOW & MEDIUM PRESSURE FILTERS	up to P _{max}		up to Q _{max}	
			bar	psi	l/min	gpm
325	LMP 110 - 120 - 123 MULTIPORT	In-line filter with Multiport design for multiple choice connection	80	1160	175	46
341	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96
351	LMP 400 - 401 & 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206
363	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
371	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189
383	LMD 211	In-line duplex medium pressure filter	60	870	200	53
391	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159
407	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
415		Filter elements designed according to DIN 24550				
417	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95
427	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
435	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
444	CLOGGING INDICATORS					
450	ACCESSORIES					

			up to P _{max}		up to Q _{max}	
452	page	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
455	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
463	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
475	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
493	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
503	FHA 051	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
511	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
529	FHB	High pressure for block mounting	320	4641	485	128
543	FHF 325	In-line manifold top mounting	350	5076	550	145
553	FHD	In-line duplex high pressure filter	350	5076	250	66
567	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
576	CLOGGING INDICATORS					

			up to P _{max}		up to Q _{max}	
584	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
587	FZP	In-line pressure filter with threaded mount	420	6092	160	42
597	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
607	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
615	FZM	Manifold top mounting	320	4641	70	18
623	FZB	Manifold side mounting	320	4641	70	18
631	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
641	CLOGGING INDICATORS					

page	CLOGGING INDICATORS
649	QUICK REFERENCE GUIDE

THE CORRECT FILTER SIZING HAVE TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3). The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

V2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Application	Range: [bar]	[psi]
Suction filters	0.08 - 0.10 bar	1.16 - 1.45 psi
Return filters	0.4 - 0.6 bar	5.80 - 8.70 psi
Return - Suction filters (*)	0.8 - 1.0 bar	11.60 - 14.50 psi
Low & Medium Pressure filters	0.4 - 0.6 bar	5.80 - 8.70 psi return lines
	0.3 - 0.5 bar	4.35 - 7.25 psi lubrication lines
	0.3 - 0.4 bar	4.35 - 5.80 psi off-line in power systems
	0.1 - 0.3 bar	1.45 - 4.35 psi off-line in test benches
	0.4 - 0.6 bar	5.80 - 8.7 psi over-boost
High Pressure filters	0.8 - 1.5 bar	11.60 - 21.75 psi
Stainless Steel filters	0.8 - 1.5 bar	11.60 - 21.75 psi

(*) The suction flow rate should not exceed 30% of the return flow rate

Generic filter calculation example

Application data:

Tank top return filter

Pressure Pmax = 10 bar

Flow rate Q = 120 l/min

Viscosity V2 = $46 \text{ mm}^2/\text{s}$ (cSt)

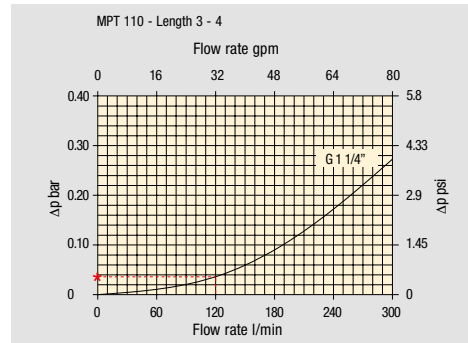
Oil density = 0.86 kg/dm^3

Required filtration efficiency = 25 μm with absolute filtration

With bypass valve and G 1 1/4" inlet connection

Calculation:

$\Delta p_c = 0.03 \text{ bar} / 0.43 \text{ psi}$ (see graphic below)



Filter housings Δp pressure drop. The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

Filter element	Absolute filtration H Series					Nominal filtration N Series		
	A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
Return filters	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2 29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3 22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1 74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1 28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2 17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3 10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4 6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

$$\Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

High pressure filters

Filter element		Absolute filtration N - R Series					Nominal filtration N Series
Type		A03	A06	A10	A16	A25	M25
HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HP 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 065	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 150	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
		Absolute filtration - N Series					
Type		A03	A06	A10	A16	A25	M25
HF 325	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

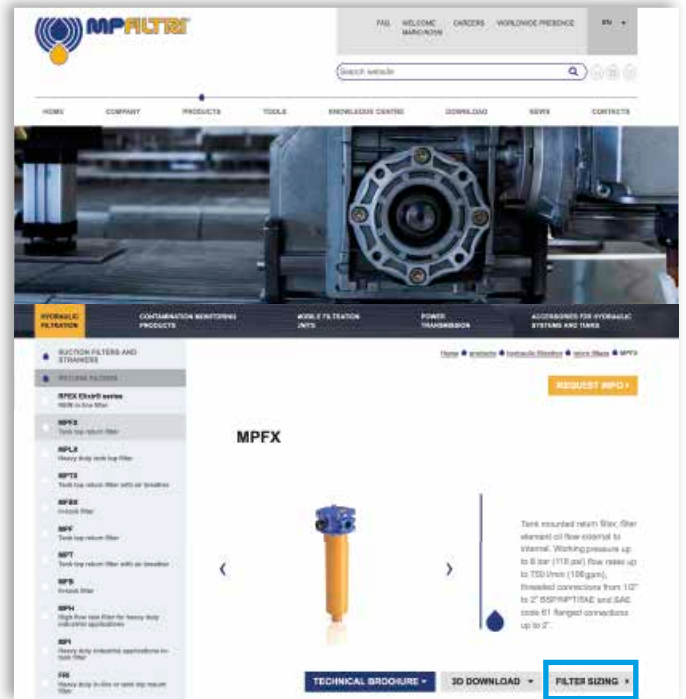
TYPICAL FILTER SIZING Selection Software

Step ①

Select "FILTER SIZING SOFTWARE" after login

OR

Select "FILTER SIZING" after login from a product page



Choose the type of filter family.
Enter the main data for sizing the filter
then push CALCULATE.

Step ②

Enter the main data for sizing the filter
then push CALCULATE.

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE FILTER SIZING SOFTWARE

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE
RETURN/SUCTION RETURN STAINLESS STEEL HIGH PRESSURE

Working Pressure (bar) * 8 Flow rate (l/min) * 90 DP max of the project (bar) * 0.5 Fluid Working Temperature (°C) * 40

Fluid * HLP - Mineral oils Fluid type * ISO VG 46 (SUS 216) Viscosity (cst) * 46 Viscosity (SUS) * 216

Filtration * A20 - 20 µm absolute inorganic microfibre Connection Type * G 1"

CALCULATE

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE FILTER SIZING SOFTWARE

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE
RETURN/SUCTION RETURN STAINLESS STEEL HIGH PRESSURE

Product: MPFX Working Pressure (bar) * 8 Flow rate (l/min) * 90 DP max of the project (bar) * 0.5 Fluid Working Temperature (°C) * 40

Fluid * HLP - Mineral oils Fluid type * ISO VG 46 (SUS 216) Viscosity (cst) * 46 Viscosity (SUS) * 216

Filtration * A20 - 20 µm absolute inorganic microfibre Connection Type * G 1"

CALCULATE

Step ③

Select the desired options to choose the appropriate filter type for the application.

Working Pressure 8 (bar) Fluid HLP
Flow rate 90 (l/min) Fluid type ISO VG 46 (SUS 216)
DP max of the project 0.5 (bar) Seal A - NBR
Working Temperature 40 (°C) Working Temperature with options -25 + 110 (°C)
Filtration 25 µm absolute inorganic microfibre Working Temperature with options -20 + 110 (°C)
Connection Type G 1" Viscosity 46 (cst) - 216 (SUS)

NEW SEARCH

Filter type MPFX: Tank top mounting - (Pmax) 1 Valve B: 1.75 bar System Seal A: NBR X RESET
Option1 Single or duplex DIN Standard NOT APPLICABLE Indicator Visual

CSV Excel Show 10 entries Search:

Image	Code	Press	Qmax	DP	Housing DP	Element DP	Connection	Seal	Link					
		bar	psi	l/min	bar	psi	bar	psi						
	MPFX-100-3-A-G3-A20-HBPS1	8	116	95.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment Report
	MPFX-100-3-A-G3-A20-HBPS1	8	116	95.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment Report

TYPICAL FILTER SIZING

Step 4

Choose the most suitable filter from the proposed list.

Image	Code	Pressure	Flow rate	AP	Housing AP	Element AP	Connection	Seal	Link					
	MPTX-100-5-A-Q3-A25-H-BPFI	8 bar	116 gpm	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment	Report
	MPTX-104-5-A-Q3-A25-H-BPFI	8 bar	116 gpm	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment	Report

Step 5

It is possible to change the filter modifying every parameter.



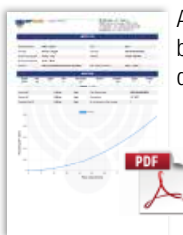
A SAVE YOUR FILTER'S REPORT



B MANUAL EDIT



SAVE IN YOUR ARCHIVE
typing your reference data and then SAVE AS PDF



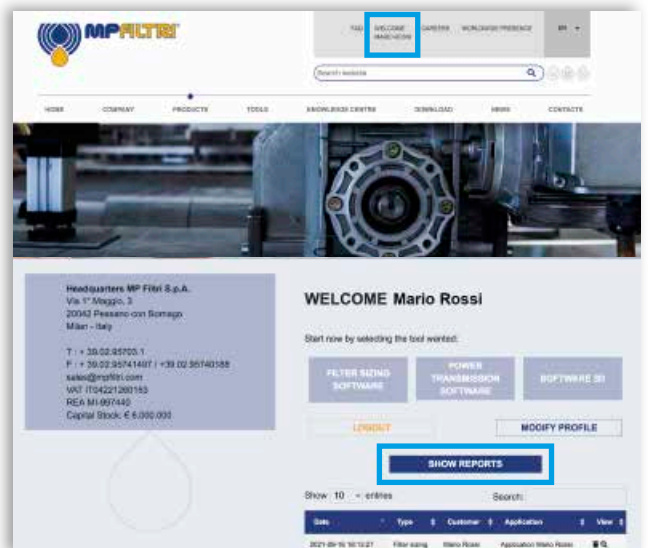
A new browser window displays the pdf

see **A**

Close the report window



By clicking your WELCOME button, the SHOW REPORTS is displayed: select it to see your filters list.



High pressure filters are used as process filters to protect individual valves or the entire hydraulic circuit from contamination as per ISO 4406.

9 versions are available with operating pressures range from 110 bar up to 560 bar.

A range of products is available to resolve all filter mounting problems, in the following configurations:

- In-line, with threaded and flange mounting
- Manifold top mounting
- Manifold side mounting
- Manifold mounting, to DIN 24340 CETOP R 35 H
- Manifold threaded/flange mounting in the top extraction filter cartridge version
- Duplex versions for continuous operation requirements

FMP series is specifically designed and suitable for:

- feed pumps of hydrostatic drives
- pressure lubrication
- hydraulic systems in the high pressure range

FMM series is optimized for the protection of servo and proportional hydraulics:

- in agricultural machinery
- in construction machinery
- in commercial vehicles

HPB are kits designed for the direct integration into the control block; they can be easily integrated into the block through a simple cavity.

FHP & FHA series are the typical high-pressure filters optimized for industrial applications.

FHM series is designed for intermediate plate construction, CETOP design.

FHB series is designed for block mounting; the filter head can be screwed in from the outside.

FHF series is designed to assemble HF4 filter element according to SAE J2066.

FHD series is the duplex high pressure filter; with two independent filter heads, the flow can be switched without interruption during operation.

The range includes a complete set of valves:

- Bypass valve
- Check valve
- Bypass + check valve
- Reverse-flow valve
- Reverse-flow + bypass valve

FILTER SIZING

For the proper corrective factor Y see chapter at page 25

High pressure filters



FMP 039	page 455
FMP	463
FHP	475
FMM	493
FHA 051	503
FHM	511

FHB	page 529
FHF 325	543
FHD	553
HPB	567
INDICATORS	576

FMP 039 series

Maximum working pressure up to 11 MPa (110 bar) - Flow rate up to 80 l/min



FMP 039 GENERAL INFORMATION

Description

High Pressure filters

In-line

Maximum working pressure up to 11 MPa (110 bar)

Flow rate up to 80 l/min

FMP039 is a range of versatile medium pressure filter for transmission, protection of sensitive components in medium pressure hydraulic systems and filtration of the coolant into the machine tools.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any medium pressure industrial equipment or mobile machines

Technical data

Filter housing materials

- Head: Anodized aluminium
- Housing: Anodized aluminium
- Bypass valve: Steel

Pressure

- Test pressure: 17 MPa (170 bar)
- Burst pressure: 33 MPa (330 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 11 MPa (110 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN.

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet

Note

FMP 039 filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

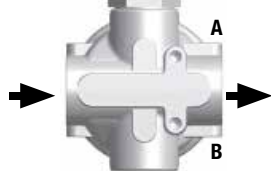
Filter series	Weights [kg]				Volumes [dm³]			
	Length	2	3	4	Length	2	3	4
FMP 039		0.60	0.70	0.80		0.19	0.26	0.34

Executions

Execution 1:
without indicator connection



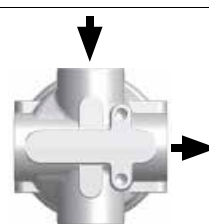
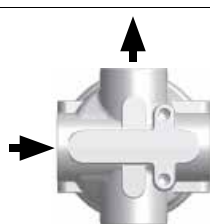
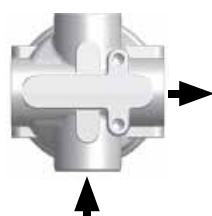
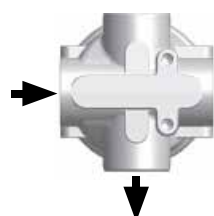
Execution 6
double indicator connection (A - B)



A:
Closure cap with standard T2 steel. The position of the cap is reversible.

B:
Standard closure cap with plastic thread protection. If necessary, a second T2 plug is available, see ordering information.

Special connections on request



Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
FMP 039	2	20	26	45	52	61	97
	3	35	39	56	64	76	98
	4	44	48	66	71	82	92

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

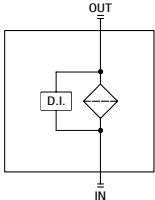
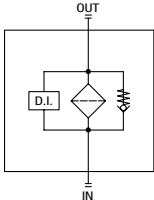
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

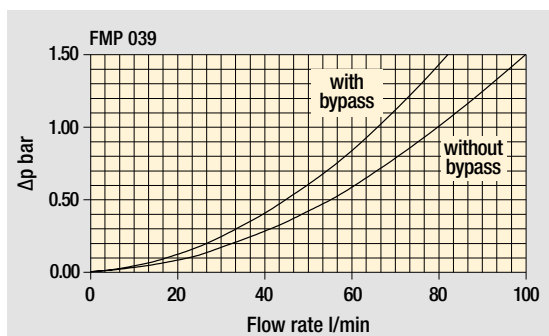
Please, contact our Sales Department for further additional information.

Hydraulic symbols

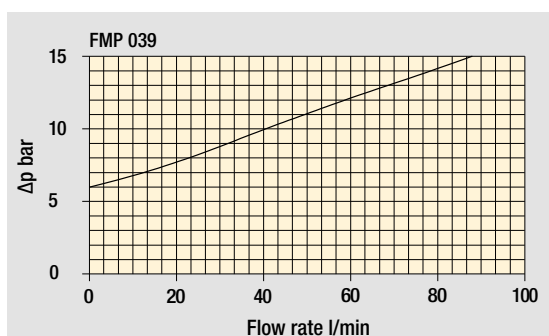
Filter series	Style S	Style B
FMP 039	•	•
		

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



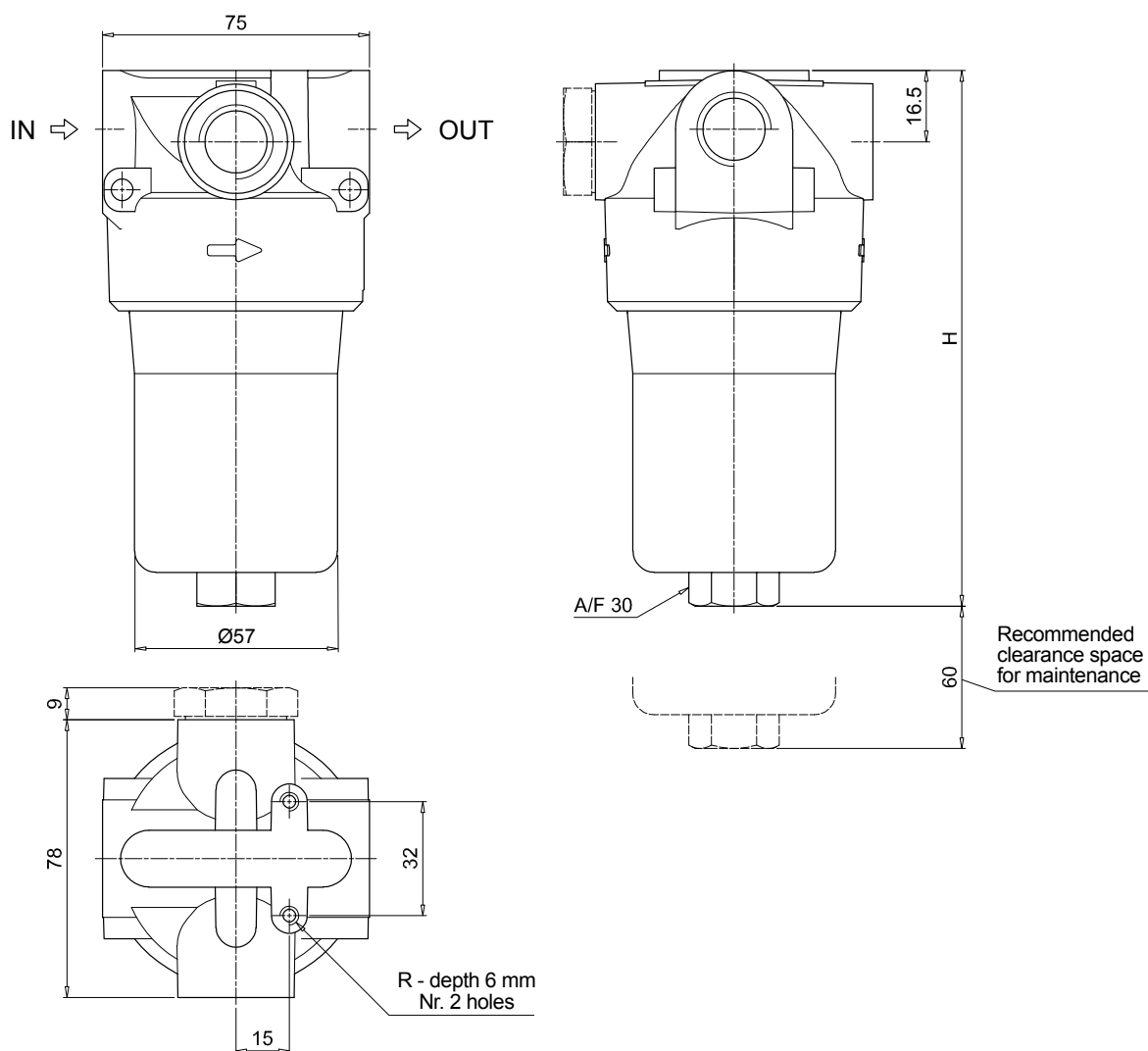
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

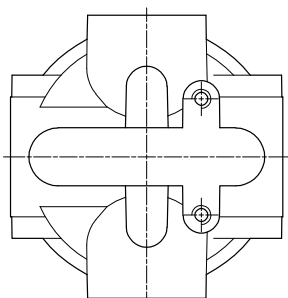
Series and size	Configuration example:						FMP039	3	B	A	B	6	A03	N	P01
FMP039															
Length															
2 3 4															
Valves															
S Without bypass															
B 6 bar															
Seals															
A NBR															
V FPM															
Connections															
A G 1/2"															
B 1/2" NPT															
C SAE 8 - 3/4" - 16 UNF															
Connection for differential indicator															
1 Without															
6 With two connections on both sides															
Filtration rating (filter media)															
A03 Inorganic microfiber 3 µm	A16 Inorganic microfiber 16 µm														
A06 Inorganic microfiber 6 µm	A25 Inorganic microfiber 25 µm														
A10 Inorganic microfiber 10 µm	M25 Wire mesh 25 µm														
		Element Δp							Execution						
		N 20 bar							P01 MP Filtri standard						
									Pxx Customized						

Element series and size HP039		Configuration example:		HP039	3	A03	A	N	P01
Element length 2 3 4									
Filtration rating (filter media)									
A03	Inorganic microfiber 3 µm	A16	Inorganic microfiber 16 µm						
A06	Inorganic microfiber 6 µm	A25	Inorganic microfiber 25 µm						
A10	Inorganic microfiber 10 µm	M25	Wire mesh 25 µm						
Seals									
A	NBR								
V	FPM								
		Element Δp N 20 bar		Execution P01 MP Filtri standard Pxx Customized					

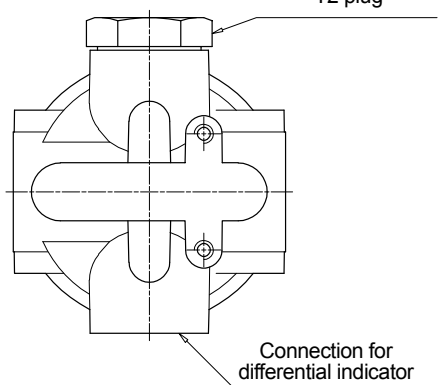
Differential indicators		page
DEA	Electrical differential indicator	577
DEH	Hazardous area electronic differential indicator	577-578
DEM	Electrical differential indicator	578-579
DLA	Electrical / visual differential indicator	579-580
Additional features		page
T2	Plug	582



Version 1



Version 6



The position of the T2 plug is reversible

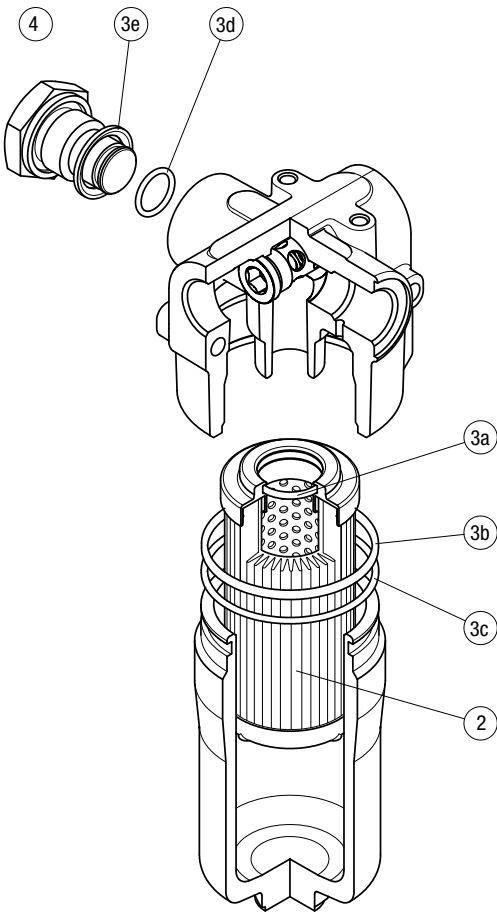
FMP039

Filter length	H [mm]
2	151
3	194
4	238
Connections	R
A	M6
B - C	1/4" UNC

FMP 039 SPARE PARTS

Order number for spare parts

FMP 039



Item:		Q.ty: 1 pc.	Q.ty: 1 pc.
		2	3 (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
FMP 039	See order table	02050509	02050510

FMP series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 500 l/min



High Pressure filters

In-line

Maximum working pressure up to 32 MPa (320 bar)

Flow rate up to 500 l/min

FMP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 475 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Brass
- Reverse Flow: Steel (only for series FMP 320)
- Check valve: Steel

Pressure

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N-R: 20 bar
- Microfibre filter elements - series H-S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet

Note

FMP filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length	1	2	3	4	Length	1	2	3	4
FMP 065		3.26	3.62	4.83	-		0.36	0.47	0.84	-
FMP 135		5.61	7.21	8.27	-		0.45	0.78	1.00	-
FMP 320		10.95	13.08	15.37	17.85		1.03	1.75	2.52	3.35

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
FMP 065	1	23	30	48	54	72	105
	2	31	45	60	65	82	106
	3	52	60	80	84	94	108
FMP 135	1	69	73	120	129	171	201
	2	110	117	149	152	211	232
	3	151	152	192	195	212	233
FMP 320	1	130	144	244	296	361	477
	2	267	291	417	438	492	509
	3	348	390	476	493	503	519
	4	389	415	483	502	525	534

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S - E	Style B - C	Style T	Style D
FMP 065	•	•	•	•
FMP 135	•	•	•	•
FMP 320	•	•	•	•

OUT

IN

OUT

IN

OUT

IN

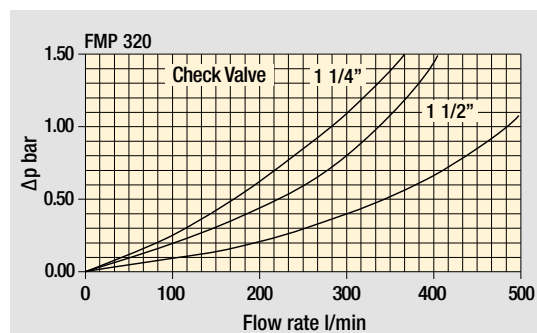
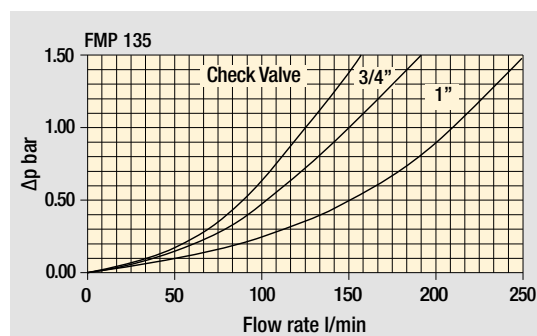
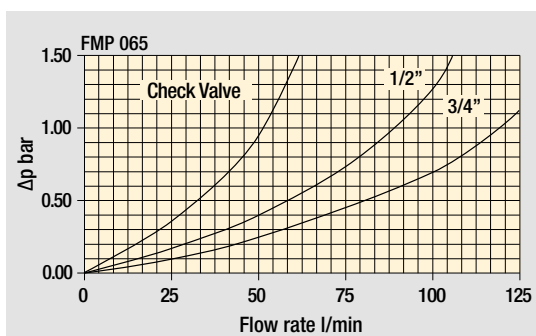
OUT

IN

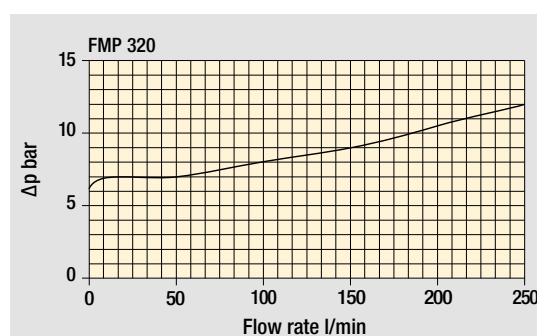
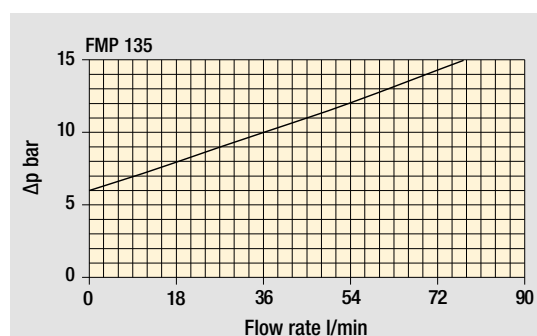
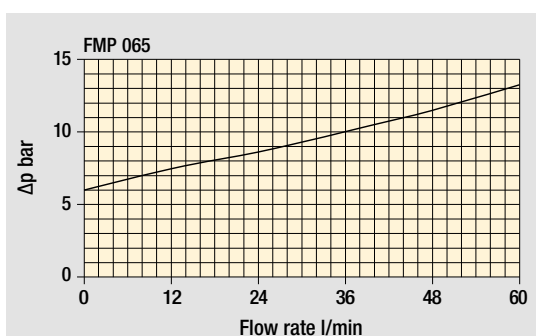
FMP GENERAL INFORMATION

Pressure drop

Filter housings Δp pressure drop



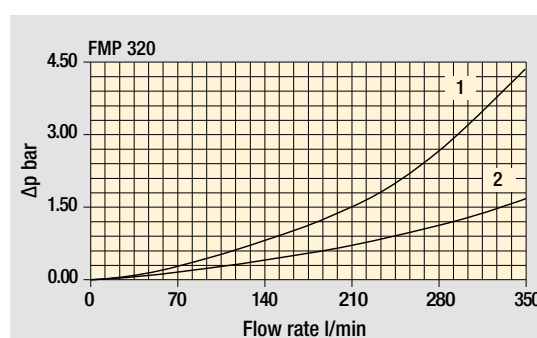
Bypass valve pressure drop



Valves

Filter housing with check valve

- 1 - Reverse flow
- 2 - In filter direction



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

FMP FMP065 - FMP135 - FMP320

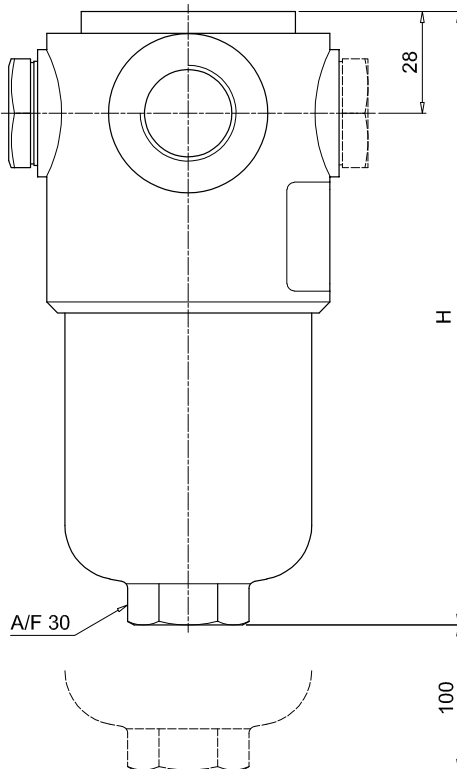
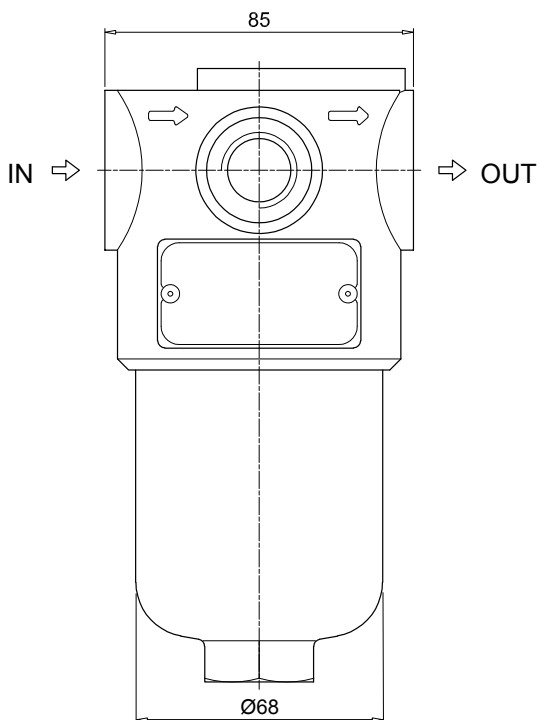
Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example: FMP065 3 T A G1 M25 S P01							
FMP065 FMP135 FMP320											
Length	FMP065	FMP135	FMP320								
1	•	•	•								
2	•	•	•								
3	•	•	•								
4			•								
Valves											
S Without bypass				C With bypass 6 bar, plug on the opposite side							
E Without bypass, plug on the opposite side				T With check valve, without bypass							
B With bypass 6 bar				D With check valve, with bypass							
Seals											
A NBR				V FPM							
Connections	FMP065	FMP135	FMP320								
G1	G 1/2"	G 3/4"	G 1 1/4"								
G2	G 3/4"	G 1"	G 1 1/2"								
G3	1/2" NPT	3/4" NPT	1 1/4" NPT								
G4	3/4" NPT	1" NPT	1 1/2" NPT								
G5	SAE 8 - 3/4" - 16 UNF	SAE 12 - 1 1/16" - 12 UN	SAE 20 - 1 5/8" - 12 UN								
G6	SAE 12 - 1 1/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN	SAE 24 - 1 7/8" - 12 UN								
F1	-	3/4" SAE 3000 psi/M	1 1/4" SAE 3000 psi/M								
F2	-	1" SAE 3000 psi/M	1 1/2" SAE 3000 psi/M								
F3	-	3/4" SAE 3000 psi/UNC	1 1/4" SAE 3000 psi/UNC								
F4	-	1" SAE 3000 psi/UNC	1 1/2" SAE 3000 psi/UNC								
Filtration rating (filter media)											
A03	Inorganic microfiber	3 µm									
A06	Inorganic microfiber	6 µm									
A10	Inorganic microfiber	10 µm									
A16	Inorganic microfiber	16 µm									
A25	Inorganic microfiber	25 µm									
M25	Wire mesh	25 µm									
				Element Δp	S	E	B	C	T	D	
				N	20 bar			•	•		
				R	20 bar					•	
				H	210 bar	•	•				
				S	210 bar				•		
				Valves				Filter length			
								1	2	3	4
								Execution			
								P01	MP Filtri standard	•	•
								P02	Maintenance from the bottom of the housing		•
								Pxx	Customized		

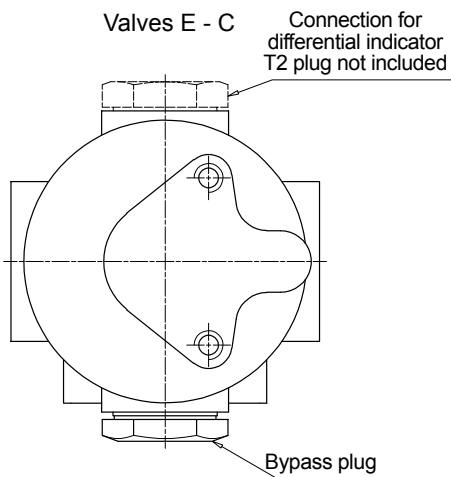
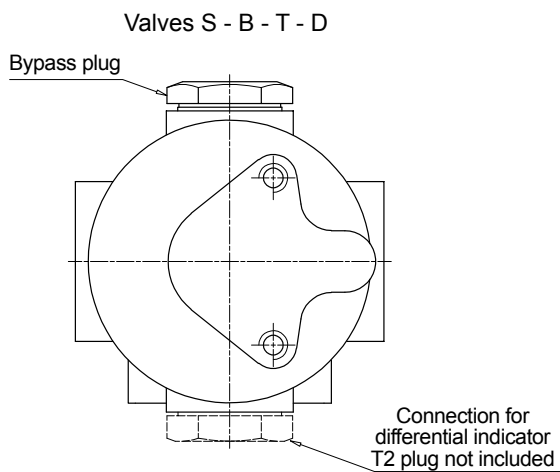
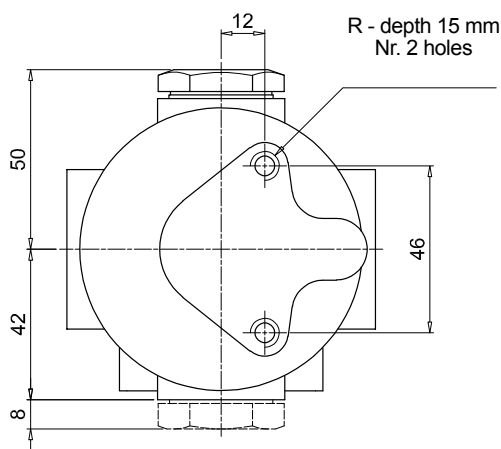
FILTER ELEMENT

Element series and size				Configuration example: HP065 3 M25 A S P01					
HP065 HP135 HP320									
Element length	HP065	HP135	HP320						
1	•	•	•						
2	•	•	•						
3	•	•	•						
4			•						
Filtration rating (filter media)									
A03	Inorganic microfiber	3 µm							
A06	Inorganic microfiber	6 µm							
A10	Inorganic microfiber	10 µm							
A16	Inorganic microfiber	16 µm							
A25	Inorganic microfiber	25 µm							
M25	Wire mesh	25 µm							
				Seals		Element Δp		Execution	
				A NBR		N 20 bar		P01 MP Filtri standard	
				V FPM		R 20 bar		Pxx Customized	
						H 210 bar			
						S 210 bar			



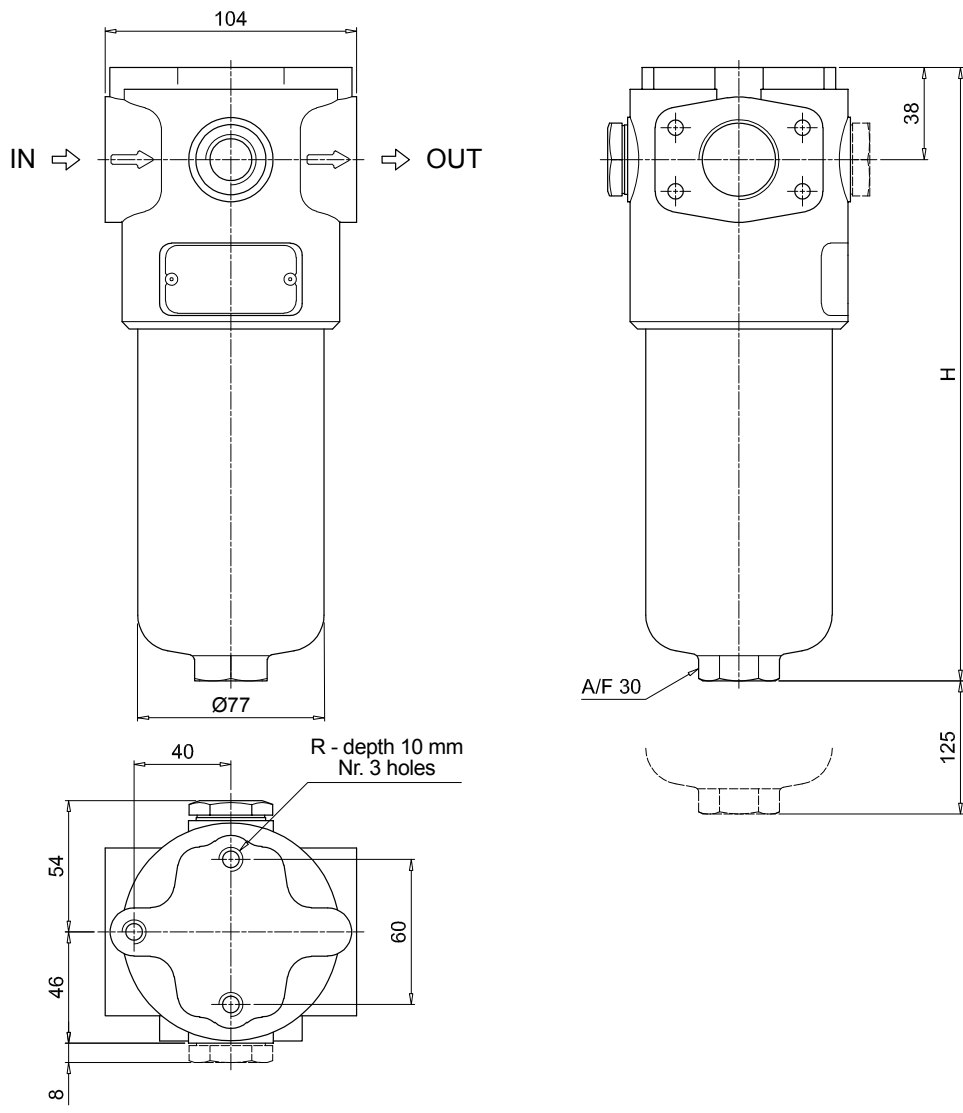
FMP065	
Filter length	H [mm]
1	169
2	200
3	302
Connections	R
G1-G2	M8
G3-G4-G5-G6	5/16" UNC

Recommended
clearance space
for maintenance

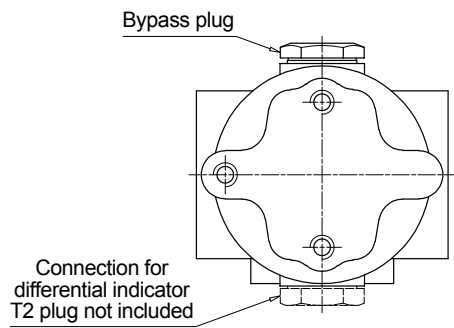


FMP FMP065 - FMP135 - FMP320

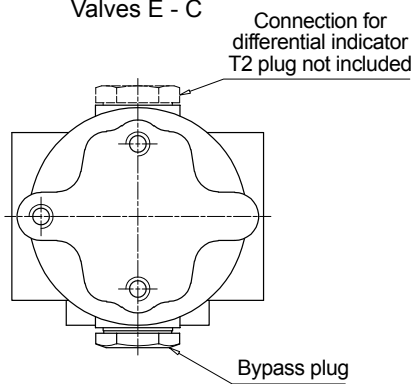
Dimensions



Valves S - B - T - D



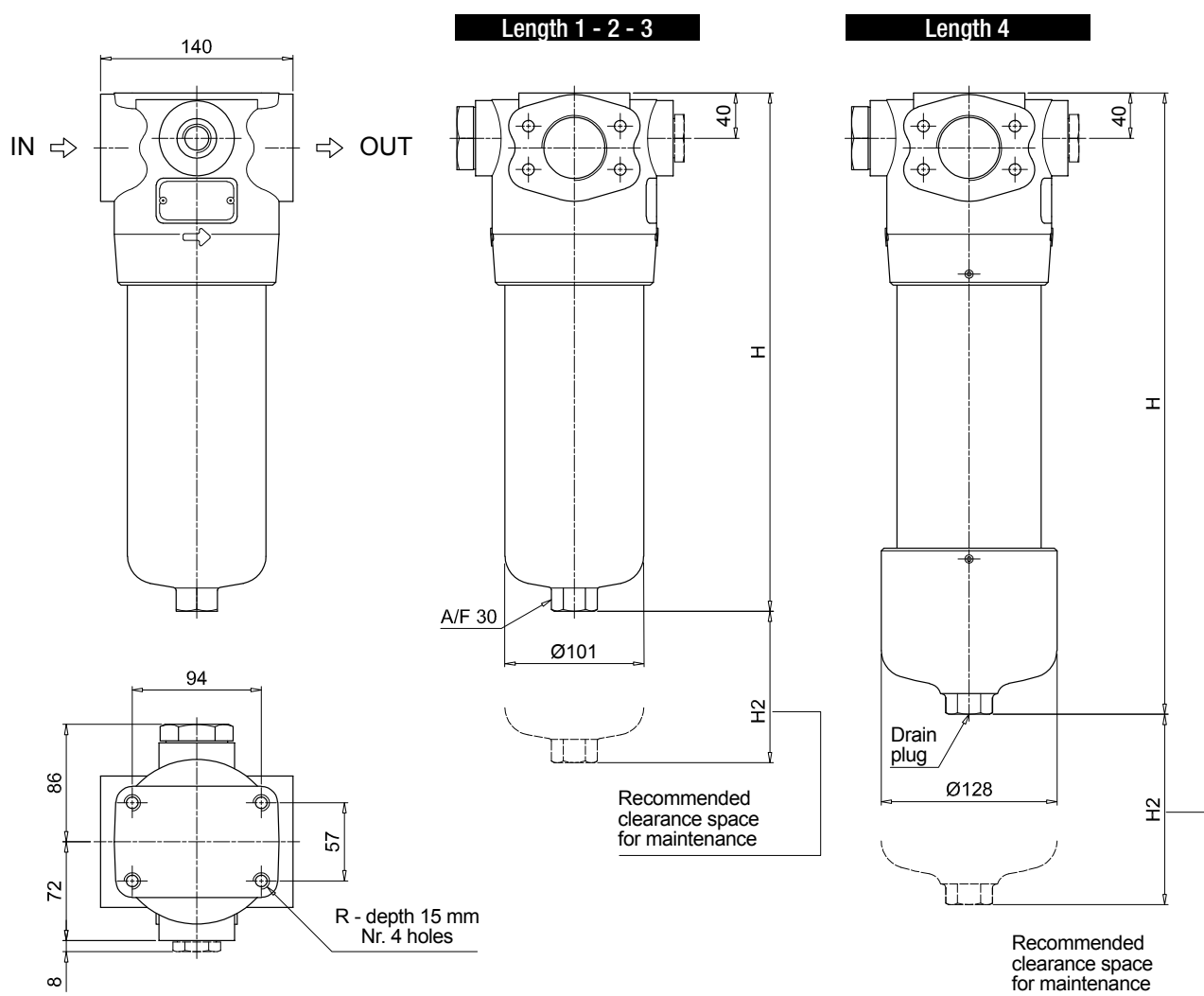
Valves E - C



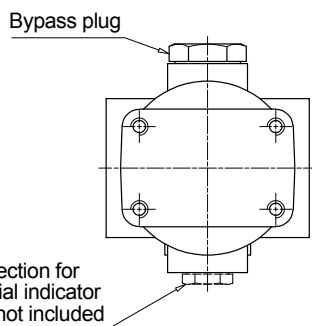
FMP135

Filter length	H [mm]
1	221
2	334
3	409

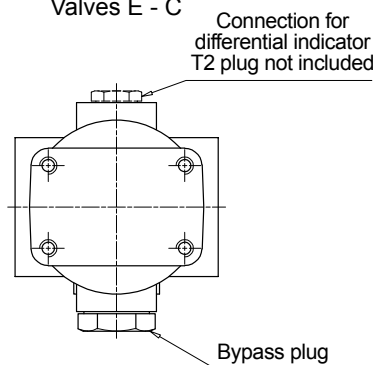
Connections	R
G1-G2	M10
G3-G4-G5-G6	3/8" UNC
F1-F2	M10
F3-F4	3/8" UNC



Valves S - B - T - D



Valves E - C



FMP320

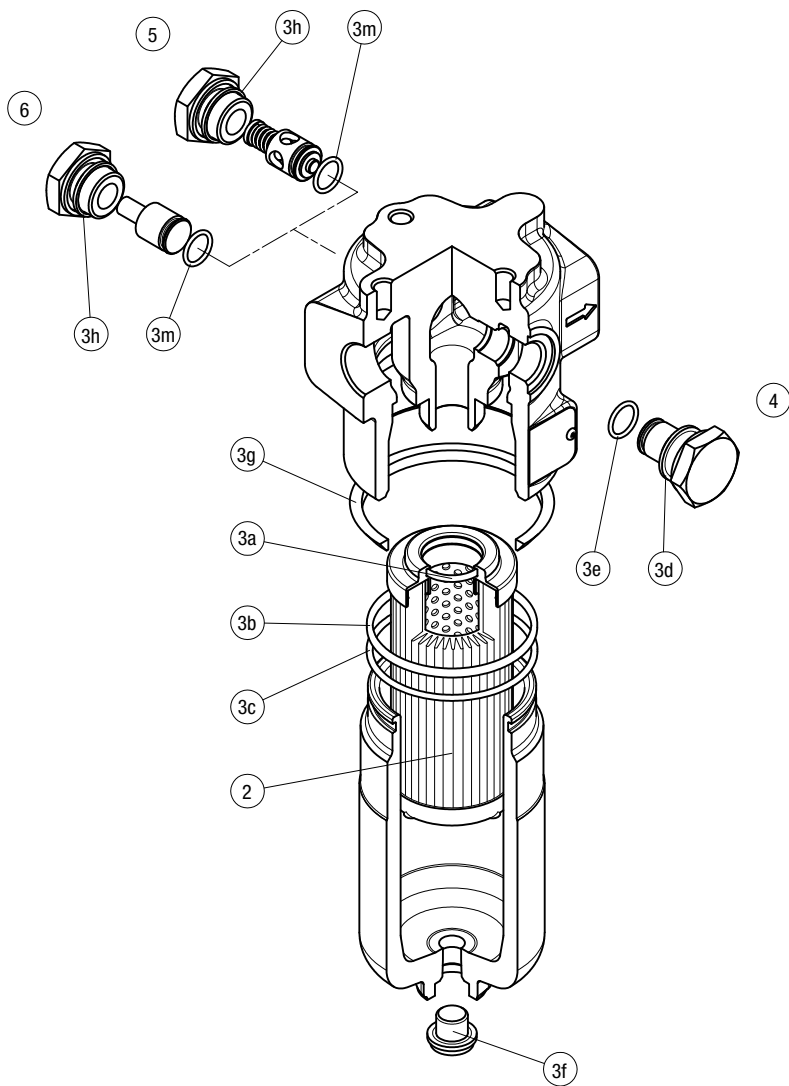
Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
1	263	150	-
2	386	150	-
3	518	150	-
4	671	150	550

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

FMP SPARE PARTS

Order number for spare parts

FMP 065 - 135 - 320



Item:		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
		2		3 (3a ÷ 3m)		4		5		6	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly			
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
FMP 065	See order table	02050267	02050278	T2H	T2V	02001312	02001385	02001314	02001386	02001314	02001386
FMP 135		02050293	02050294			02001312	02001385	02001314	02001386	02001314	02001386
FMP 320		02050274	02050285			02001396	02001397	02001398	02001399	02001398	02001399

FHP series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 630 l/min



Description

Technical data

High Pressure filters

In-line

Maximum working pressure up to 42 MPa (420 bar)

Flow rate up to 630 l/min

FHP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 2", for a maximum return flow rate of 750 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Reverse flow valve, to allow bidirectional flow through the filter housing. The back flow is not filtered. The filter requires the use of internal check valves to direct the flow through the element in one direction and around the element in the other
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

Filter housing materials

- Head: Phosphatized cast iron

- Housing: Phosphatized steel

- Bypass valve
AISI 316L: FHP 010 - 011
Brass: FHP 065 - 135
Brass / AISI 304: FHP 350
Steel: FHP 500

- Reverse Flow
Steel: FHP 350 - FHP 500

- Check valve: Steel

Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series R: 20 bar (not available for FHP 010-011 and FHP 500)
- Microfibre filter elements - series H: 210 bar
- Microfibre filter elements - series S: 210 bar (only for FHP 500)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

FHP 010 - 065 - 135 - 350 - 500:

In-line Inlet/Outlet

FHP 011:

90° Inlet/Outlet

Note

FHP filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHP 010 - 011		2.05	2.18	2.64	3.13	-		0.10	0.12	0.15	0.20	-
FHP 065		4.26	4.62	5.83	-	-		0.25	0.30	0.50	-	-
FHP 135		7.11	8.71	9.76	-	-		0.43	0.76	0.97	-	-
FHP 350		13.95	16.08	18.37	20.85	-		1.00	1.72	2.49	3.32	-
FHP 500		27.00	31.17	34.69	46.70	52.5		1.71	2.43	3.04	5.18	6.51

Filter series	Length	Filter element design - H Series					Filter element design - N Series					
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	M25
FHP 010	1	3	5	6	7	8	4	6	8	9	10	37
	2	5	7	13	16	22	6	8	16	19	24	40
	3	10	13	22	25	30	11	14	23	26	31	41
	4	12	15	25	27	32	16	19	27	30	33	41
FHP 011	1	3	5	6	7	9	4	6	8	9	11	47
	2	5	7	14	17	24	7	9	17	21	28	52
	3	11	14	25	29	36	11	14	26	30	37	53
	4	12	16	28	32	38	17	21	32	36	40	54
FHP 065	1	24	25	50	59	84	25	33	56	63	90	142
	2	33	38	68	77	98	34	52	72	79	106	143
	3	61	70	100	107	123	61	73	101	108	125	147
FHP 135	1	49	55	95	98	147	67	72	115	122	159	184
	2	89	106	129	131	163	105	111	140	142	192	209
	3	120	132	158	166	180	141	143	176	179	193	211
FHP 350	1	108	115	188	197	301	127	140	234	282	343	451
	2	196	225	317	323	396	256	278	394	415	465	480
	3	266	310	384	392	440	331	370	450	466	475	490
	4	308	333	391	398	445	369	393	456	474	495	503
FHP 500	1	144	157	265	268	355	269	305	390	406	444	612
	2	232	262	350	363	398	321	357	433	441	484	619
	3	293	301	398	408	455	396	416	497	499	537	622
	4	336	377	452	455	507	430	475	516	524	545	626
	5	420	428	494	500	544	475	493	535	545	569	627

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltre.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

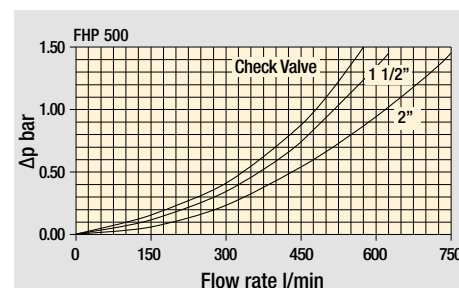
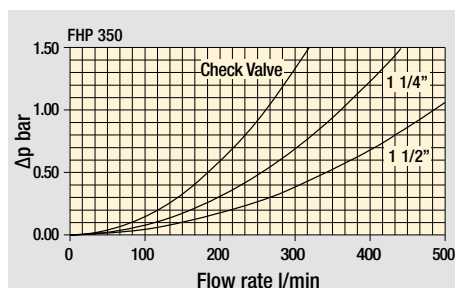
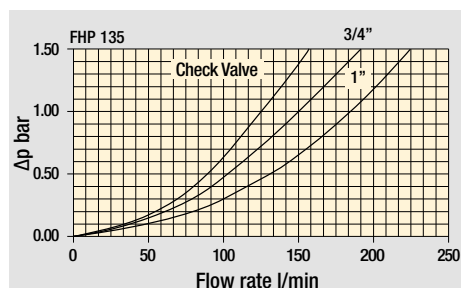
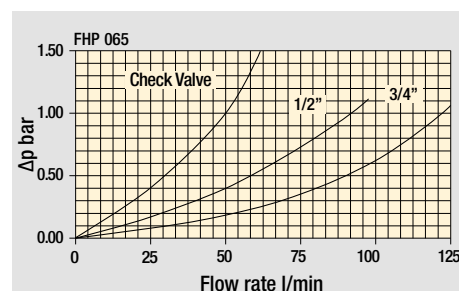
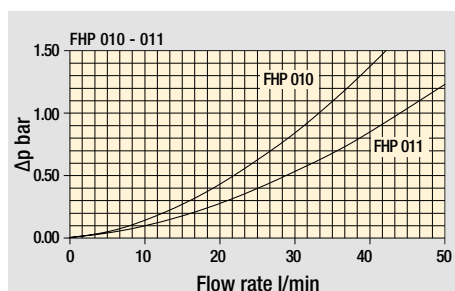
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FHP 010 - 011	•	•			•	•
FHP 065	•	•	•			
FHP 135	•	•	•			
FHP 350	•	•	•	•	•	•
FHP 500	•	•	•	•	•	•

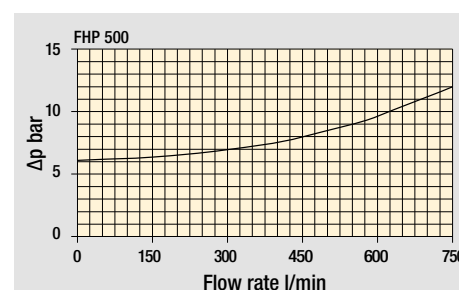
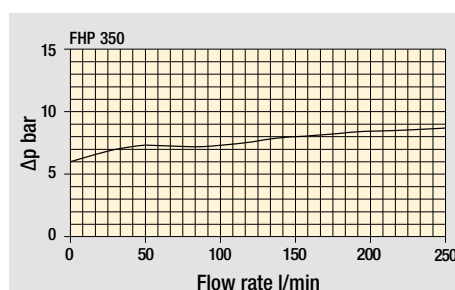
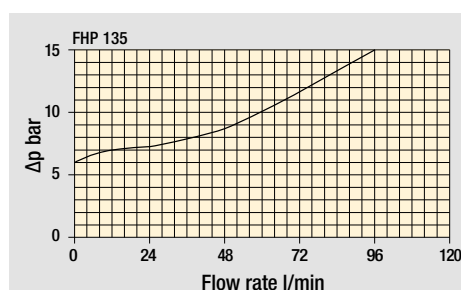
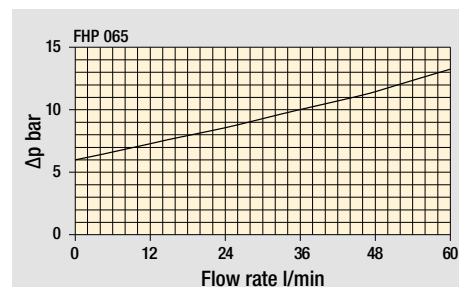
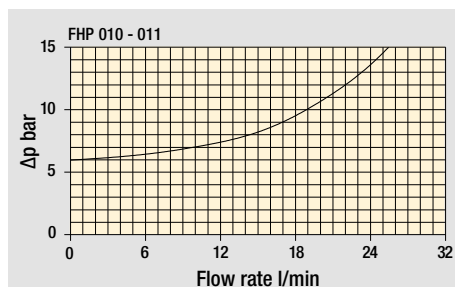
--	--	--	--	--	--

Pressure drop

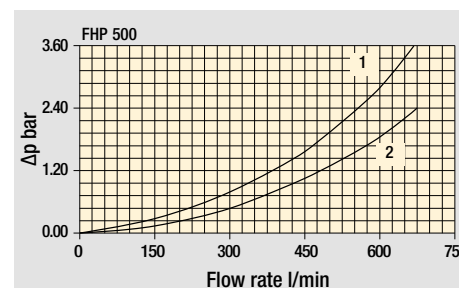
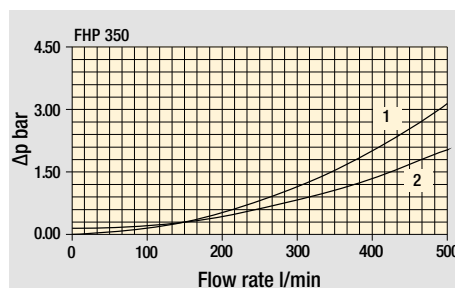
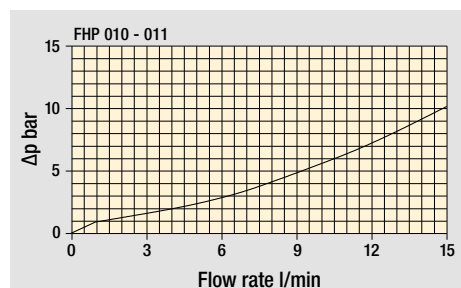
Filter housings Δp pressure drop



Bypass valve pressure drop



Valves



Filter housing with check valve

Pressure drop with reverse flow valve in
1 - Filtering direction
2 - Opposite direction

Pressure drop with reverse flow valve in
1 - Opposite direction
2 - Filtering direction

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

FHP FHP010 - FHP011

Designation & Ordering code

COMPLETE FILTER

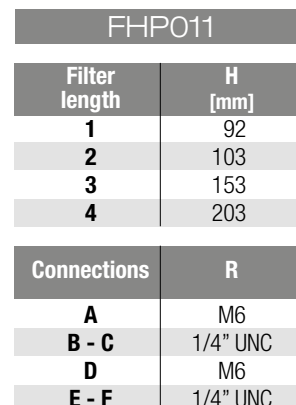
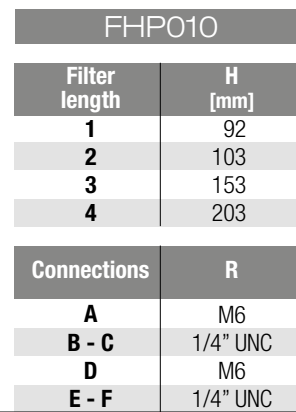
Series and size		Configuration example:										FHP010	2	B	A	B	2	A03	N	P01																			
FHP010 FHP011																																							
Length																																							
1 2 3 4																																							
Valves																																							
S	Without bypass																																						
B	With bypass 6 bar																																						
V	With reverse flow, without bypass																																						
Z	With reverse flow, with bypass 6 bar																																						
Seals																																							
A	NBR																																						
V	FPM																																						
Connections																																							
A	G 1/4"																																						
B	1/4" NPT																																						
C	SAE 5 - 1/2" - 20 UNF																																						
D	G 3/8"																																						
E	3/8" NPT																																						
F	SAE 6 - 9/16" - 18 UNF																																						
Connection for differential indicator																																							
1	Without																																						
2	With connection																																						
Filtration rating (filter media)																																							
A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm																																		
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm																																		
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm																																		
										Valves					Execution																								
Element Δp										S					B					V					Z														
N					20 bar															•					•														
H					210 bar										•										•														
																														P01 MP Filtri standard									
																														Pxx Customized									

FILTER ELEMENT

Element series and size	Configuration example:	HP011	2	A03	A	N	P01
HP011							
Element length							
1 2 3 4							
Filtration rating (filter media)							
A03 Inorganic microfiber 3 µm	A16 Inorganic microfiber 16 µm						
A06 Inorganic microfiber 6 µm	A25 Inorganic microfiber 25 µm						
A10 Inorganic microfiber 10 µm	M25 Wire mesh 25 µm						
Seals							
A NBR							
V FPM							
				Element Δp		Execution	
				N 20 bar		P01 MP Filtri standard	
				H 210 bar		Pxx Customized	

ACCESSORIES

Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			



FHP FHP065 - FHP135

Designation & Ordering code

COMPLETE FILTER

Series and size Configuration example: **FHP135** **2** **B** **A** **G3** **A06** **S** **P01**

FHP065 | **FHP135**

Length

1
2
3

Valves

S Without bypass
B With bypass 6 bar
T With check valve, without bypass

Seals

A NBR
V FPM

Connections	FHP065	FHP135
G1	G 1/2"	G 3/4"
G2	G 3/4"	G 1"
G3	1/2" NPT	3/4" NPT
G4	3/4" NPT	1" NPT
G5	SAE 8 - 3/4" - 16 UNF	SAE 12 - 1 1/16" - 12 UN
G6	SAE 12 - 1 1/16" - 12 UN	SAE 16 - 1 5/16" - 12 UN
F1	-	3/4" SAE 3000 psi/M
F2	-	1" SAE 3000 psi/M
F3	-	3/4" SAE 3000 psi/UNC
F4	-	1" SAE 3000 psi/UNC
F5	-	3/4" SAE 6000 psi/M
F6	-	3/4" SAE 6000 psi/UNC

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp	S	B	T	D	V	Z
N 20 bar		•				
R 20 bar				•		•
H 210 bar	•					
S 210 bar			•		•	

Valves

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Element series and size

HP065 | **HP135**

Configuration example: **HP135** **2** **A06** **A** **S** **P01**

Element length

1
2
3

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm

Seals

A NBR
V FPM

Element Δp

N	20 bar
R	20 bar
H	210 bar
S	210 bar

Execution

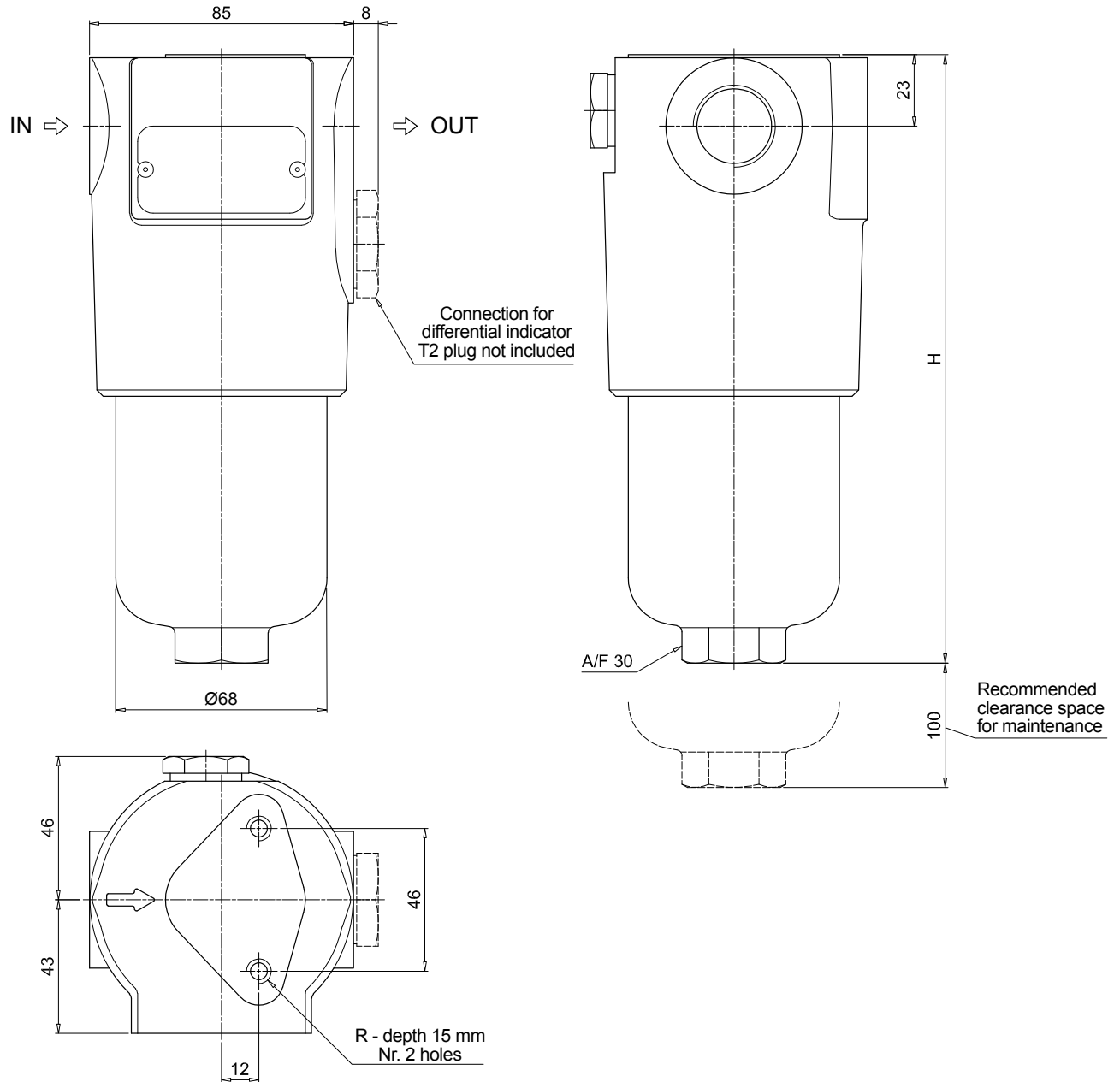
P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators	page		page
DEA Electrical differential indicator	577	DLE Electrical / visual differential indicator	580
DEH Hazardous area electronic differential indicator	577-578	DTA Electronic differential indicator	581
DEM Electrical differential indicator	578-579	DVA Visual differential indicator	581
DLA Electrical / visual differential indicator	579-580	DVM Visual differential indicator	581

Additional features

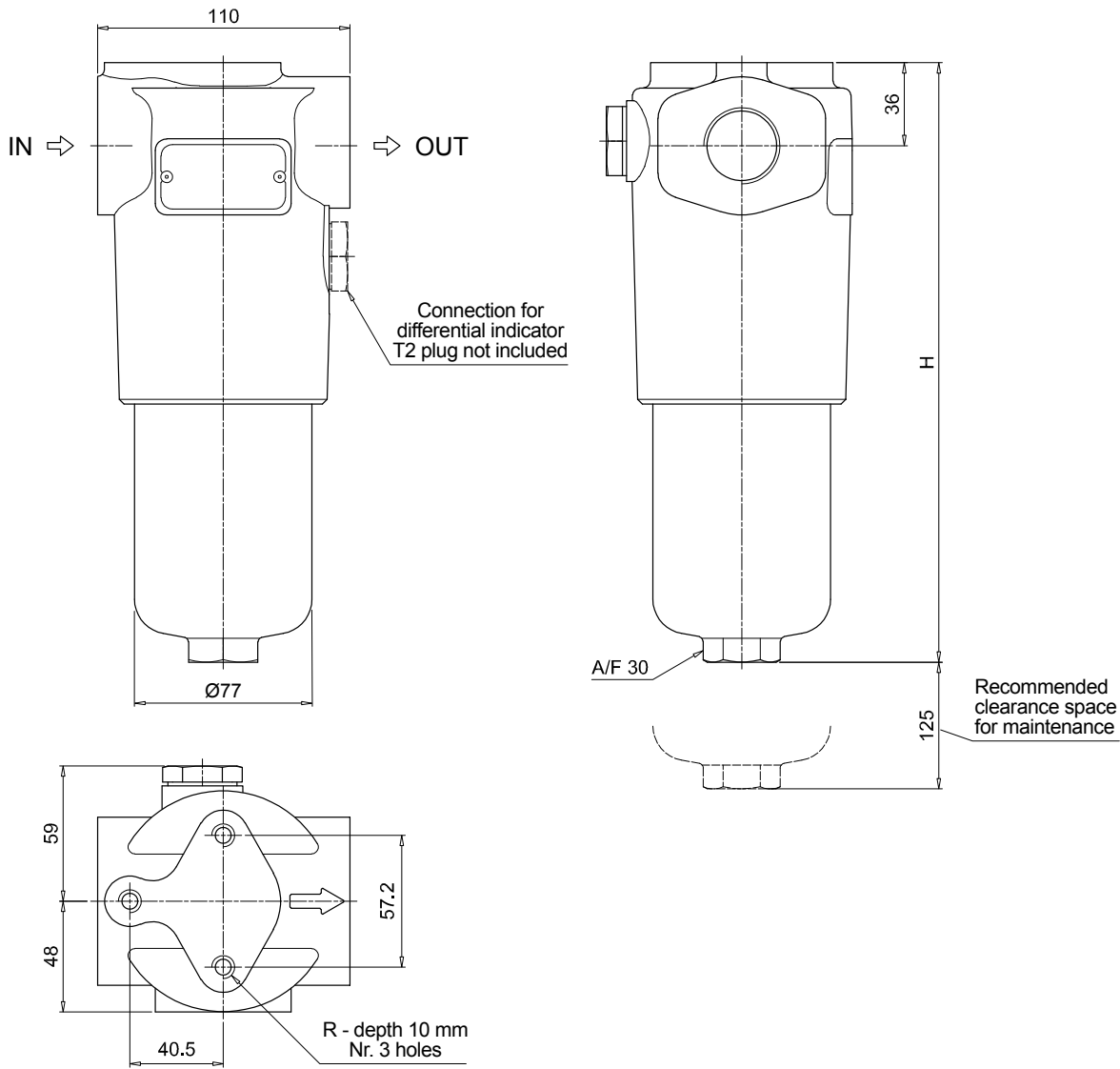
	page
T2 Plug	582



FHP065	
Filter length	H [mm]
1	196
2	227
3	329
Connections	R
G1-G2	M8
G3-G4-G5-G6	5/16" UNC

FHP FHP065 - FHP135

Dimensions



FHP135	
Filter length	H [mm]
1	260
2	373
3	448
Connections	R
G1-G2	M10
G3-G4-G5-G6	3/8" UNC
F1-F2	M10
F3-F4	3/8" UNC
F5	M10
F6	3/8" UNC

Designation & Ordering code

COMPLETE FILTER

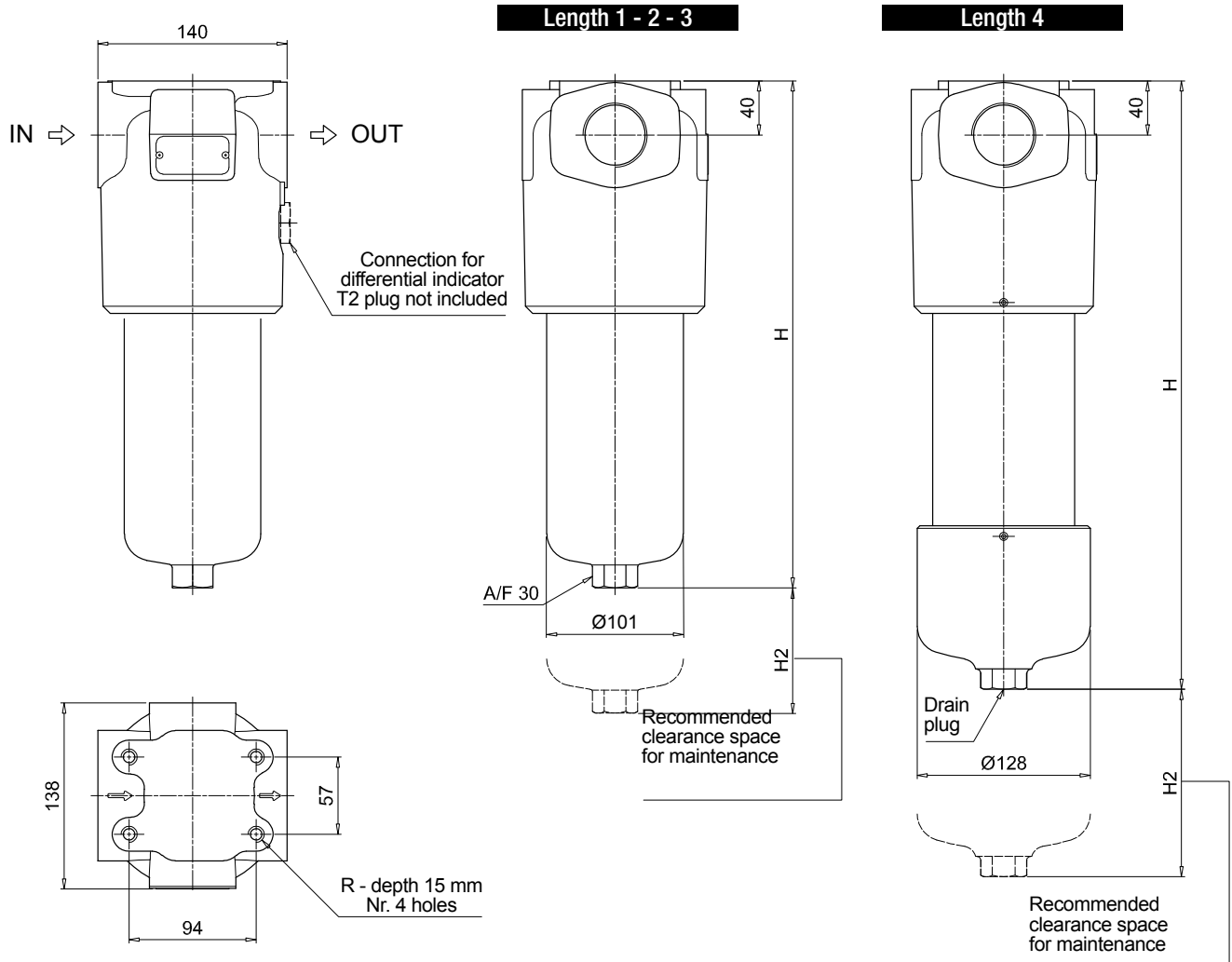
Series and size	Configuration example: FHP350									
FHP350	4	B	A	D	2	A06	N	P01		
Length										
1 2 3 4										
Valves										
S Without bypass										
B With bypass 6 bar										
T With check valve, without bypass										
D With check valve, with bypass 6 bar										
V With reverse flow, without bypass										
Z With reverse flow, with bypass 6 bar										
Seals										
A NBR										
V FPM										
Connections										
A G 1 1/2"										
B 1 1/2" NPT										
C SAE 24 - 1 7/8" - 12 UN										
D 1 1/2" SAE 3000 psi/M + G 1 1/4"										
E 1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT										
F 1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" - 12 UN										
G 1 1/4" SAE 3000 psi/M										
H 1 1/4" SAE 3000 psi/UNC										
I 1 1/4" SAE 6000 psi/M										
L 1 1/4" SAE 6000 psi/UNC										
Connection for differential indicator										
2 With connection										
Filtration rating (filter media)										
A03 Inorganic microfiber 3 µm										
A06 Inorganic microfiber 6 µm										
A10 Inorganic microfiber 10 µm										
A16 Inorganic microfiber 16 µm										
A25 Inorganic microfiber 25 µm										
M25 Wire mesh 25 µm										
Element Δp										
N 20 bar										
R 20 bar										
H 210 bar										
S 210 bar										
Valves										
S B T D V Z										
Execution										
P01 MP Filtri standard										
P02 Maintenance from the bottom of the housing										
Pxx Customized										

FILTER ELEMENT

Element series and size	Configuration example: HP320					
HP320	4	A06	A	N	P01	
Element length						
1 2 3 4						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm						
A06 Inorganic microfiber 6 µm						
A10 Inorganic microfiber 10 µm						
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
M25 Wire mesh 25 µm						
Seals						
A NBR						
V FPM						
Element Δp						
N 20 bar						
R 20 bar						
H 210 bar						
S 210 bar						
Execution						
P01 MP Filtri standard						
Pxx Customized						

ACCESSORIES

Differential indicators	page		page
DEA Electrical differential indicator	577	DLE Electrical / visual differential indicator	580
DEH Hazardous area electronic differential indicator	577-578	DTA Electronic differential indicator	581
DEM Electrical differential indicator	578-579	DVA Visual differential indicator	581
DLA Electrical / visual differential indicator	579-580	DVM Visual differential indicator	581
Additional features	page		
T2 Plug	582		



FHP350

Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
1	295	150	-
2	418	150	-
3	550	150	-
4	703	150	550

Connections	R
A	M12
B - C	1/2" UNC
D	M12
E - F	1/2" UNC
G	M12
H	1/2" UNC
I	M12
L	1/2" UNC

Designation & Ordering code

COMPLETE FILTER

Series and size

FHP500

Length

1 | 2 | 3 | 4 | 5 |

Valves

S Without bypass

B With bypass 6 bar

T With check valve, without bypass

D With check valve, with bypass 6 bar

V With reverse flow, without bypass

Z With reverse flow, with bypass 6 bar

Seals

A NBR

V FPM

Connections

F1 1 1/2" SAE 3000 psi/M

F2 1 1/2" SAE 3000 psi/UNC

F3 2" SAE 3000 psi/M

F4 2" SAE 3000 psi/UNC + 1 1/2" NPT

F5 1 1/2" SAE 6000 psi/M

F6 1 1/2" SAE 6000 psi/UNC

F7 2" SAE 6000 psi/M + G 1 1/2"

F8 2" SAE 6000 psi/UNC + SAE 24 - 1 7/8" - 12 UN

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm

A06 Inorganic microfiber 6 µm

A10 Inorganic microfiber 10 µm

A16 Inorganic microfiber 16 µm

A25 Inorganic microfiber 25 µm

M25 Wire mesh 25 µm

Valves

Element Δp

S

B

T

D

V

Z

N 20 bar

R 20 bar

S 210 bar

Execution

P01 MP Filtri standard

P02 Maintenance from the bottom of the housing

P03 Drain plug

Pxx Customized

Filter length

1 | 2 | 3 | 4 | 5

FILTER ELEMENT

Configuration example: **HP500** **4** **A06** **A** **S** **P01**

Element series and size
HP500

Element length
1 | **2** | **3** | **4** | **5** |

Filtration rating (filter media)

A03	Inorganic microfiber	3 μm
A06	Inorganic microfiber	6 μm
A10	Inorganic microfiber	10 μm
A16	Inorganic microfiber	16 μm
A25	Inorganic microfiber	25 μm
M25	Wire mesh	25 μm

Seals

A	NBR
V	FPM

Element Δp

N	20 bar
R	20 bar
S	210 bar

Execution

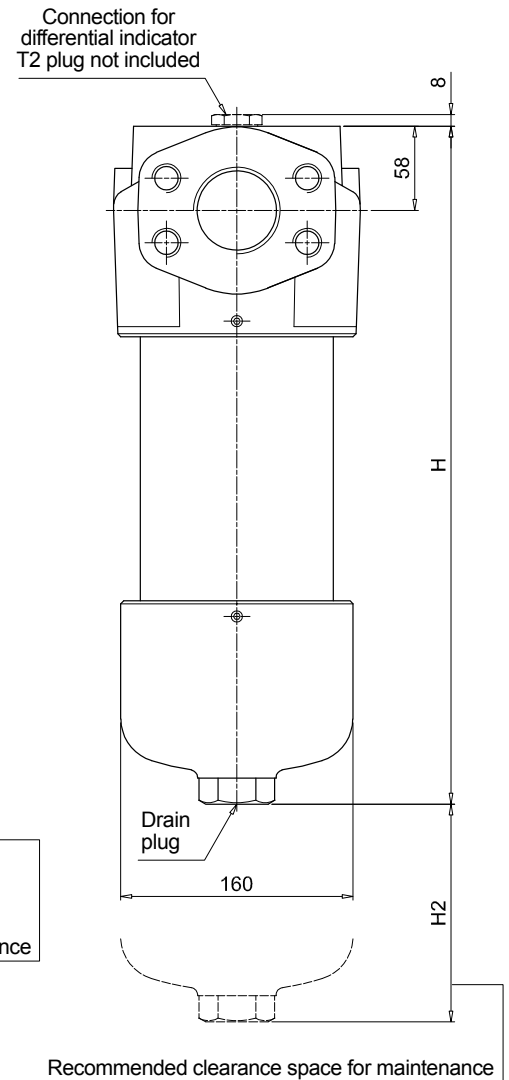
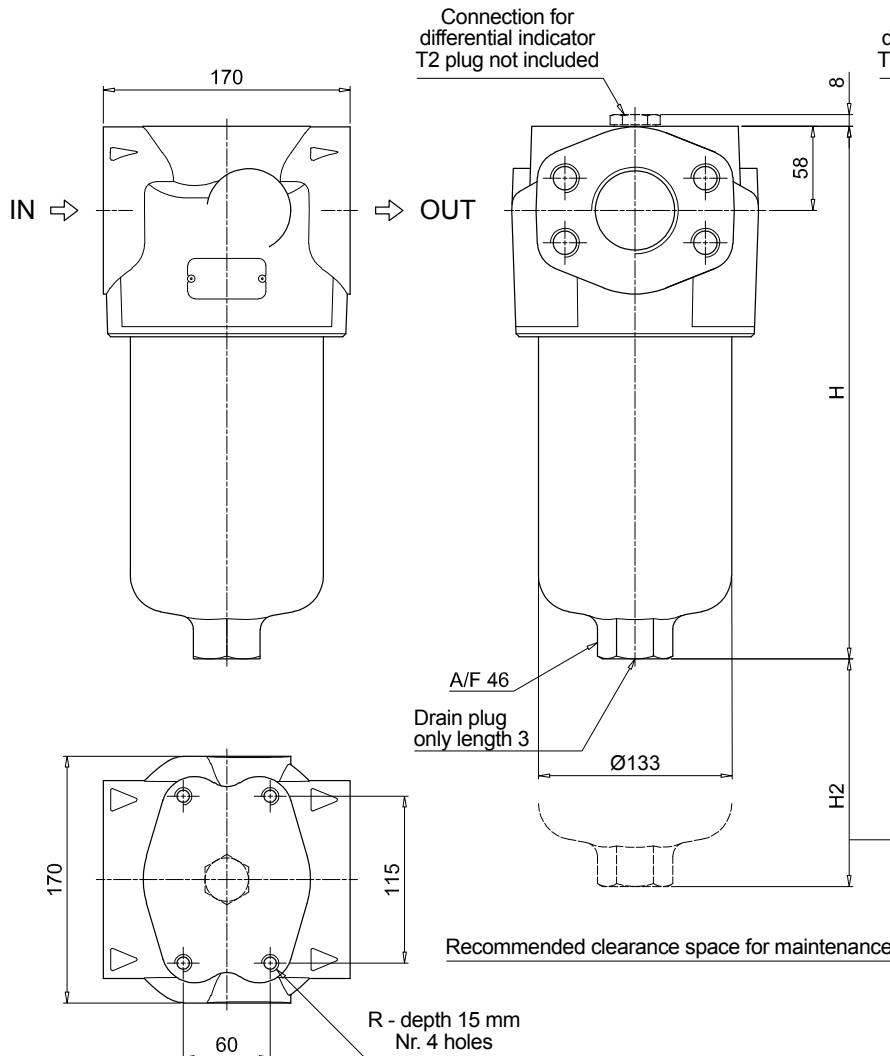
P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

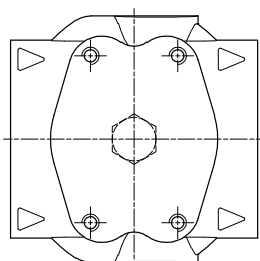
Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			

Length 1 - 2 - 3

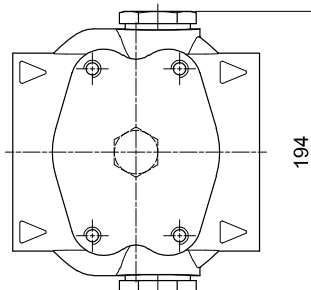
Length 4 - 5



Valves S - B - T - D



Valves V - Z



FHP500

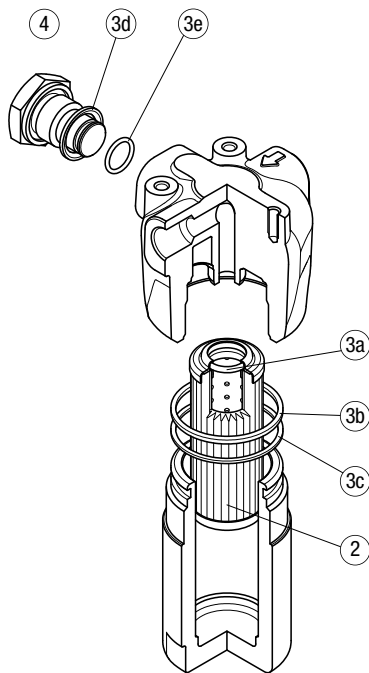
Filter length	H [mm]	H2 [mm]	
		Execution P01	P02
1	330	150	-
2	420	150	-
3	496	150	-
4	654	150	480
5	820	150	650

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC
F5	M12
F6	1/2" UNC
F7	M12
F8	1/2" UNC

FHP SPARE PARTS

Order number for spare parts

FHP 010 - 011

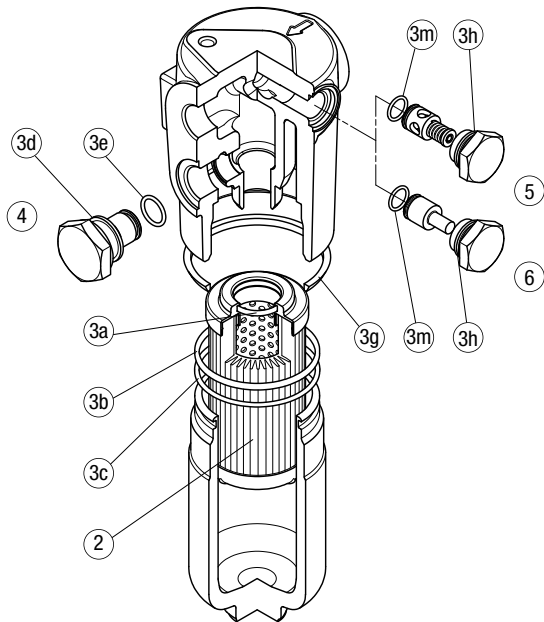


Q.ty:
nr. 0 pcs. for version 1
(without indicator port)

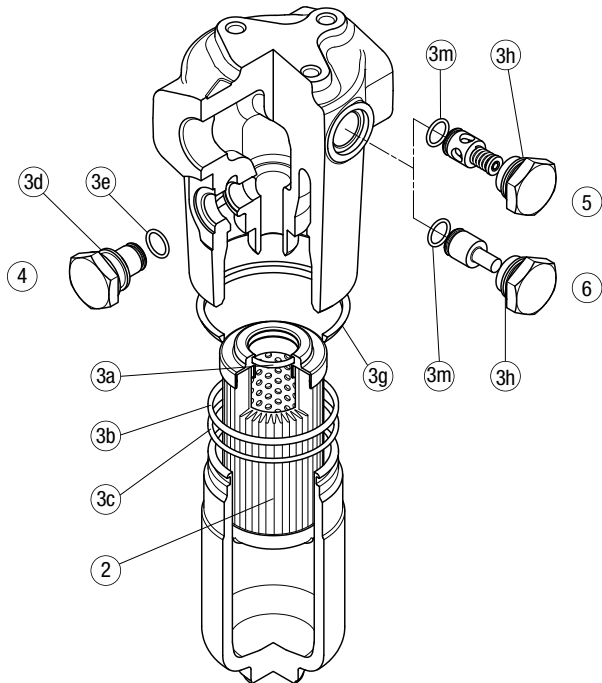
nr. 1 pc. for version 2
(with indicator port)

Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item: 2		3 (3a ÷ 3e)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
FHP 010-011	See order table	02050501	02050492	T2H	T2V

FHP 065



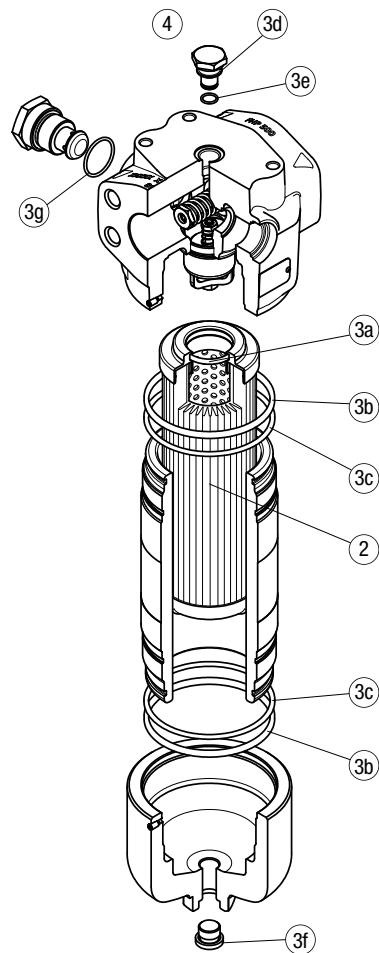
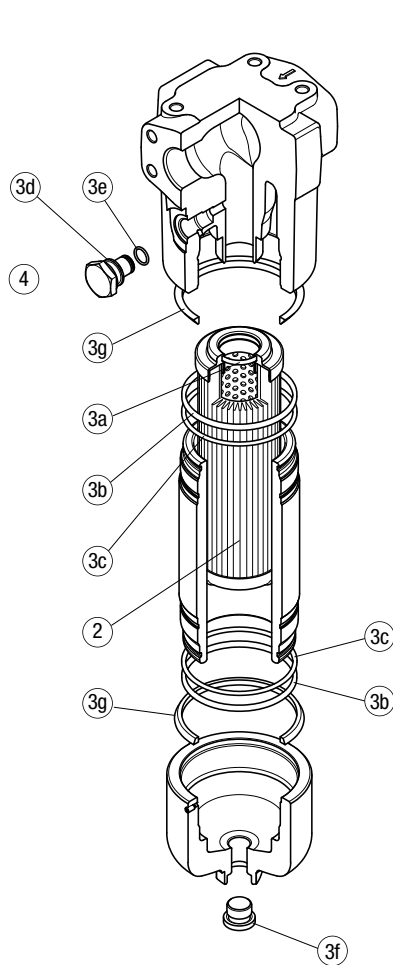
FHP 135



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item: 2		3 (3a ÷ 3m)		4		5		6	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
FHP 065	See order table	02050265	02050276	T2H	T2V	02001116	02001136	02001142	02001139
FHP 135		02050269	02050280			02001117	02001137	02001143	02001392

FHP 350

FHP 500



Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:	2	3	(3a ÷ 3g for FHP 350) (3a ÷ 3f for FHP 500)	4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
FHP 350	See order table	02050272	02050283	T2H	T2V
FHP 500		02050330	02050331		

FMM series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



High Pressure filters

In-line

Maximum working pressure up to 42 MPa (420 bar)

Flow rate up to 300 l/min

FMM is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/4", for a maximum flow rate of 250 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Agricultural machines
- Mobile machines

Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfiber filter elements - series N-R: 20 bar
- Microfiber filter elements - series S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet

Note

FMM filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FMM 050		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23
FMM 150		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FMM 050	1	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139
FMM 150	1	81	88	156	163	179	295					
	2	142	145	227	230	236	312					
	3	170	180	242	245	263	315					

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

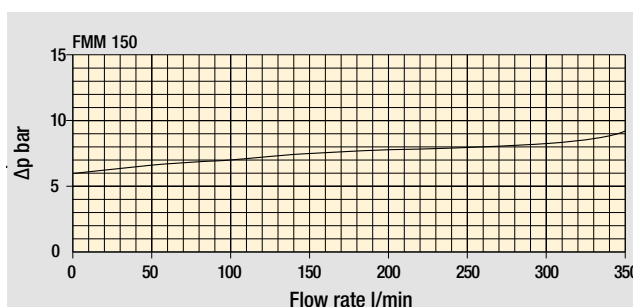
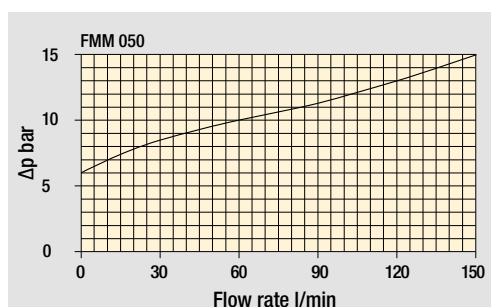
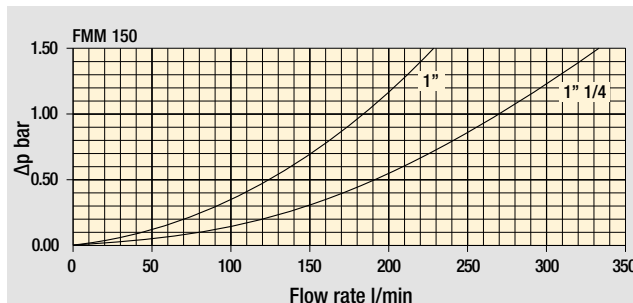
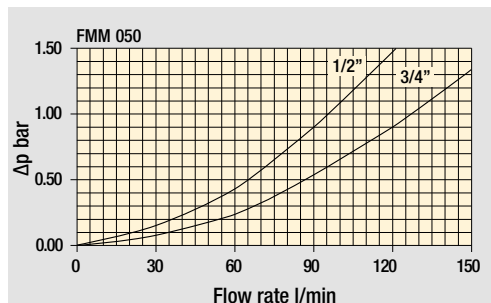
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FMM 050	•	•	•	•
FMM 150	•	•	•	•

Pressure drop

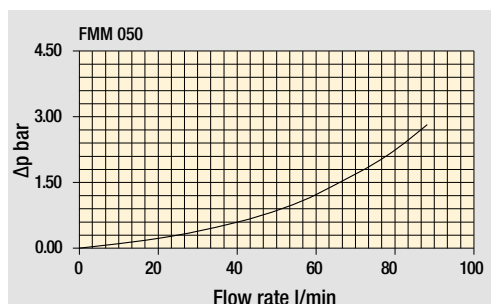
Filter housings

Δp pressure drop



Bypass valve

pressure drop



Filter housing
with check valve

Valves

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: FMM050 3 B A G A10 N P01							
FMM050								
Length								
1 2 3 4 5								
Valves								
S Without bypass								
B With bypass 6 bar								
T With check valve, without bypass								
D With check valve, with bypass 6 bar								
Seals								
A NBR								
V FPM								
Connections								
A M18x1.5 - ISO 6149								
B M22x1.5 - ISO 6149								
C G 1/2"								
D G 3/4"								
E 1/2" NPT								
F 3/4" NPT								
G SAE 8 - 3/4" - 16 UNF								
H SAE 12 - 1 1/16" - 12 UN								

Filtration rating (filter media)		
A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

		Valves				
Element	Δp	S	B	T	D	
N	20 bar		•			
R	20 bar				•	
S	210 bar	•		•		

Execution	
P01	Upper connection for clogging indicator
P02	Without connection for clogging indicator
P03	Frontal connection for clogging indicator
Pxx	Customized

FILTER ELEMENT

Element series and size

HP050

Element length

1

2

3

4

5

Filtration rating (filter media)

A03

Inorganic microfiber

3 μm

A06

Inorganic microfiber

6 μm

A10

Inorganic microfiber

10 μm

A16

Inorganic microfiber

16 μm

A25

Inorganic microfiber

25 μm

M25

Wire mesh

25 μm

Seals

A

NBR

V

FPM

Element Δp

N

20 bar

R

20 bar

S

210 bar

Execution

P01

MP Filtri standard

Pxx

Customized

Configuration example:

HP050

3

A10

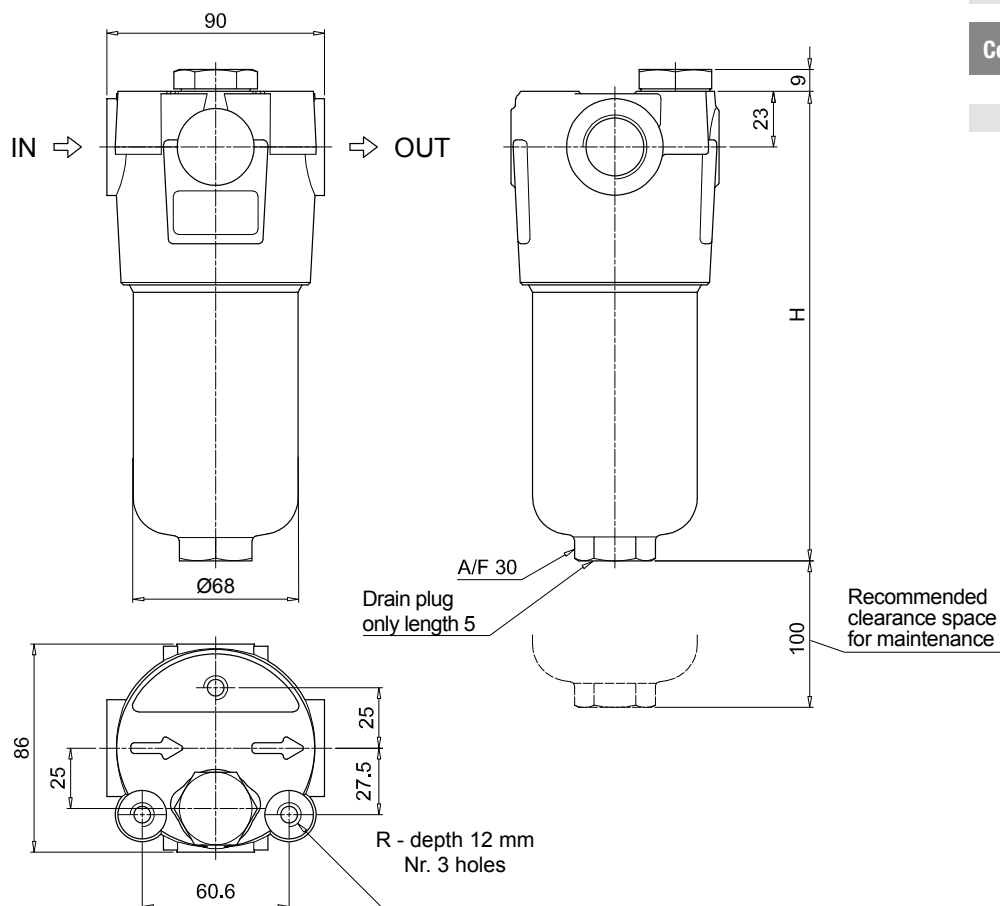
A

N

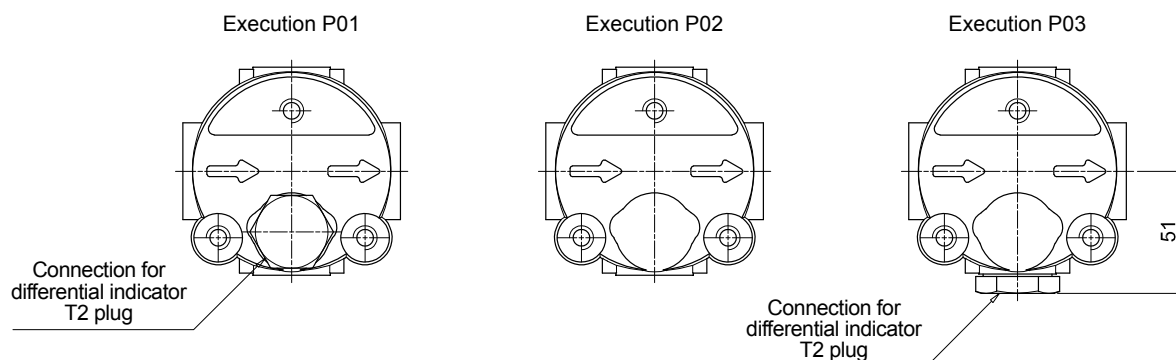
P01

ACCESSORIES

Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			



FMMO50	
Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC



Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example:						FMM150	2	B	A	D	2	M25	N	P01
FMM150															
Length															
1 2 3															
Valves															
S Without bypass															
B With bypass 6 bar															
Seals															
A NBR															
V FPM															
Connections															
C G 1"															
D G 1 1/4"															
E 1" NPT															
F 1 1/4" NPT															
G SAE 16 - 1 5/16" - 12 UN															
H SAE 20 - 1 5/8" - 12 UN															
Connection for differential indicator															
1 Without connection															
2 Upper connection															
3 Frontal connection															
Filtration rating (filter media)															
A03 Inorganic microfiber 3 µm	A16 Inorganic microfiber 16 µm														
A06 Inorganic microfiber 6 µm	A25 Inorganic microfiber 25 µm														
A10 Inorganic microfiber 10 µm	M25 Wire mesh 25 µm														
Element Δp		Execution													
N 20 bar		P01 MP Filtri standard													
		Pxx Customized													

FILTER ELEMENT

Configuration example: **HP150** **2** **M25** **A** **N** **P01**

Element series and size
HP150

Element length
1 | **2** | **3**

Filtration rating (filter media)

A03 Inorganic microfiber	3 μm
A06 Inorganic microfiber	6 μm
A10 Inorganic microfiber	10 μm
A16 Inorganic microfiber	16 μm
A25 Inorganic microfiber	25 μm
M25 Wire mesh	25 μm

Seals

A	NBR
V	FPM

Element Δp

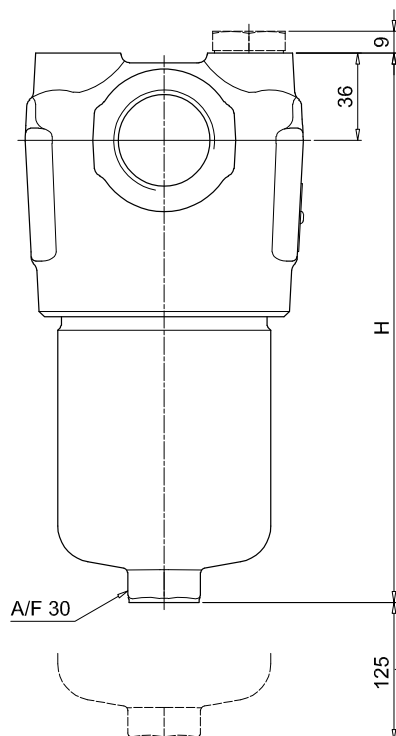
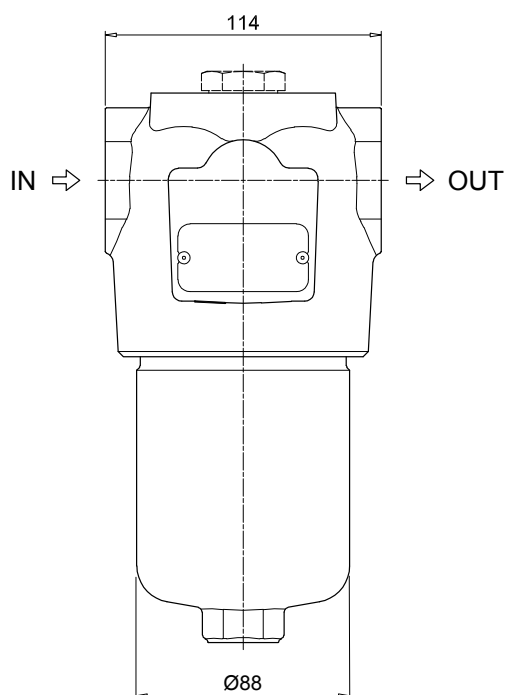
N	20 bar
----------	--------

Execution

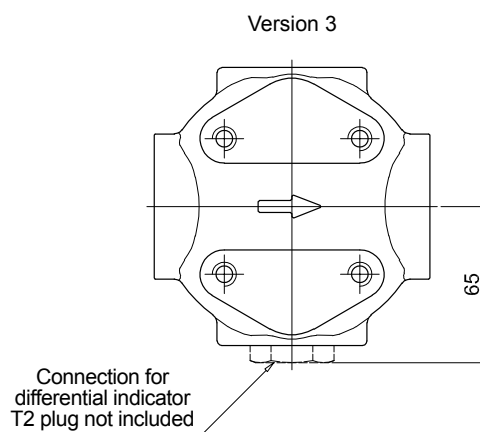
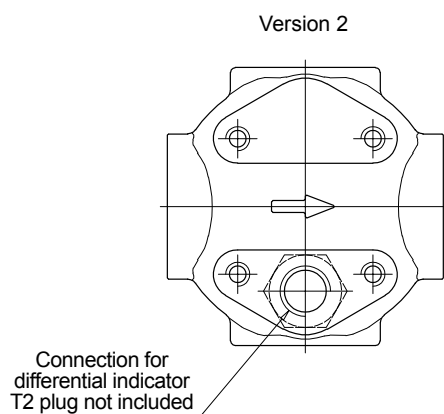
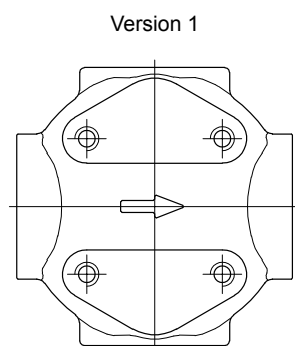
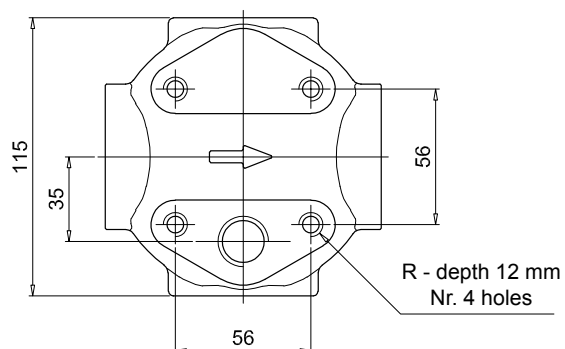
P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			



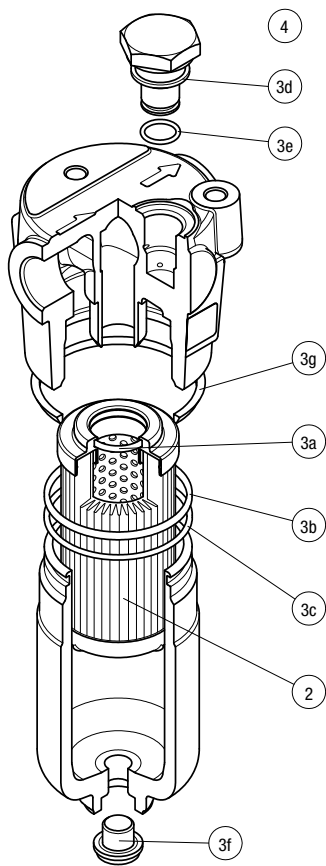
FMM150	
Filter length	H [mm]
1	230
2	340
3	415
Connections	R
C-D	M10
E-F-G-H	3/8" UNC



FMM SPARE PARTS

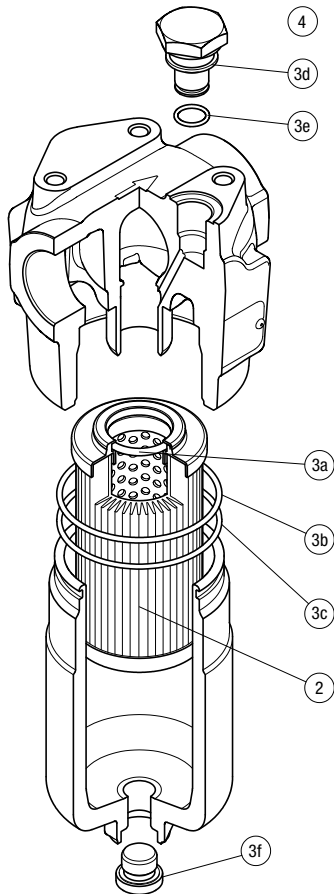
Order number for spare parts

FMM 050



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3g)	Q.ty: 1 pc. 4
Filter series	Filter element	Seal Kit code number NBR	Indicator connection plug NBR
		FPM	FPM
FMM 050	See order table	02050314	02050315
		T2H	T2V

FMM 150



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)	Q.ty: 1 pc. 4
Filter series	Filter element	Seal Kit code number NBR	Indicator connection plug NBR
		FPM	FPM
FMM 150	See order table	02050731	02050732
		T2H	T2V

FHA 051 series

Maximum working pressure up to 56 MPa (560 bar) - Flow rate up to 150 l/min



FHA 051 GENERAL INFORMATION

Description

Technical data

High Pressure filters

In-line

Maximum working pressure up to 56 MPa (560 bar)

Flow rate up to 150 l/min

FHA is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 3/4", for a maximum flow rate of 150 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Reverse flow valve, to allow bidirectional flow through the filter housing. The back flow is not filtered
- Low collapse filter element "N", for use with filters provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any heavy duty industrial equipment or mobile machines

Filter housing materials

- Head: Steel (chemical heat treatment)
- Housing: Steel (chemical heat treatment)
- Bypass valve: Steel

Pressure

- Test pressure: 84 MPa (840 bar)
- Burst pressure: 168 MPa (1680 bar)
- Pulse pressure fatigue test: 1 00 000 cycles with pressure from 0 to 56 MPa (560 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N-R: 20 bar
- Microfibre filter elements - series S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet

Note

FHA filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHA 051		3.28	3.65	4.06	4.54	5.74		0.33	0.47	0.62	0.79	1.23

Filter series	Length	Filter element design - N Series						Filter element design - R Series					Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FHA 051	1	42	41	82	85	110	156	42	41	82	85	110	30	40	58	60	76
	2	53	58	87	100	127	158	53	58	87	100	127	45	50	78	91	120
	3	68	71	101	111	137	160	68	71	101	111	137	59	62	92	103	131
	4	86	92	118	121	142	162	86	92	118	121	142	77	83	110	113	137
	5	112	115	137	142	150	165	112	115	137	142	150	96	99	116	128	147

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

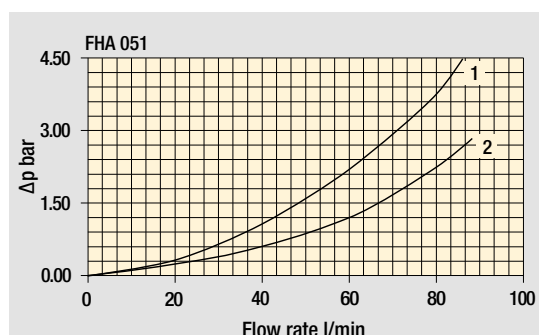
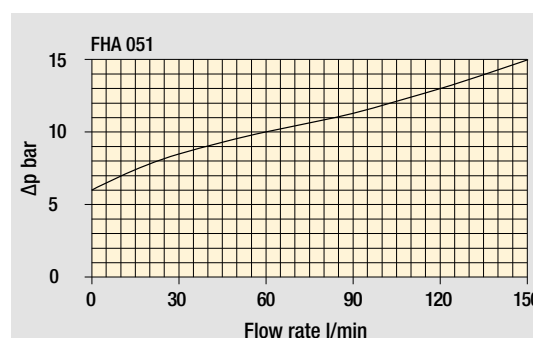
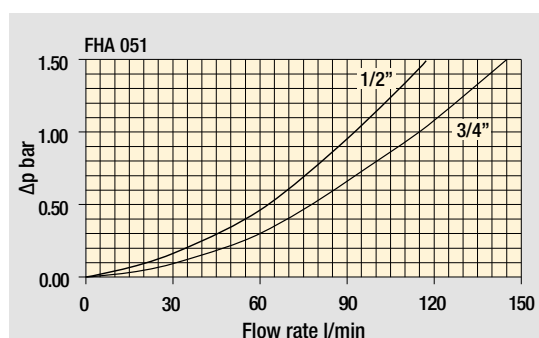
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FHA 051	•	•	•	•	•	•

Pressure drop



Pressure drop in reverse flow valves

- 1 - Reverse flow
- 2 - In filter direction

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

COMPLETE FILTER

Series and size **FHA051** Configuration example: **FHA051** **3** **B** **A** **G** **A10** **N** **P01**

Length **1** | **2** | **3** | **4** | **5** |

Valves

S Without bypass

B With bypass 6 bar

T With check valve, without bypass

D With check valve, with bypass 6 bar

V With reverse flow, without bypass

Z With reverse flow, with bypass 6 bar

Seals

A NBR

V FPM

Connections

A M18x1.5 - ISO 6149

B M22x1.5 - ISO 6149

C G 1/2"

D G 3/4"

E 1/2" NPT

F 3/4" NPT

G SAE 8 - 3/4" - 16 UNF

H SAE 12 - 1 1/16" - 12 UN

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp	S	B	T	D	V	Z
N 20 bar		•				
R 20 bar				•		•
S 210 bar	•		•		•	

Execution

P01	Upper connection for clogging indicator
P02	Without connection for clogging indicator
P03	Frontal connection for clogging indicator
Pxx	Customized

FILTER ELEMENT

Element series and size **HP050** Configuration example: **HP050** **3** **A10** **A** **N** **P01**

Element length **1** | **2** | **3** | **4** | **5** |

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals

A NBR

V FPM

Element Δp

N 20 bar

R 20 bar

S 210 bar

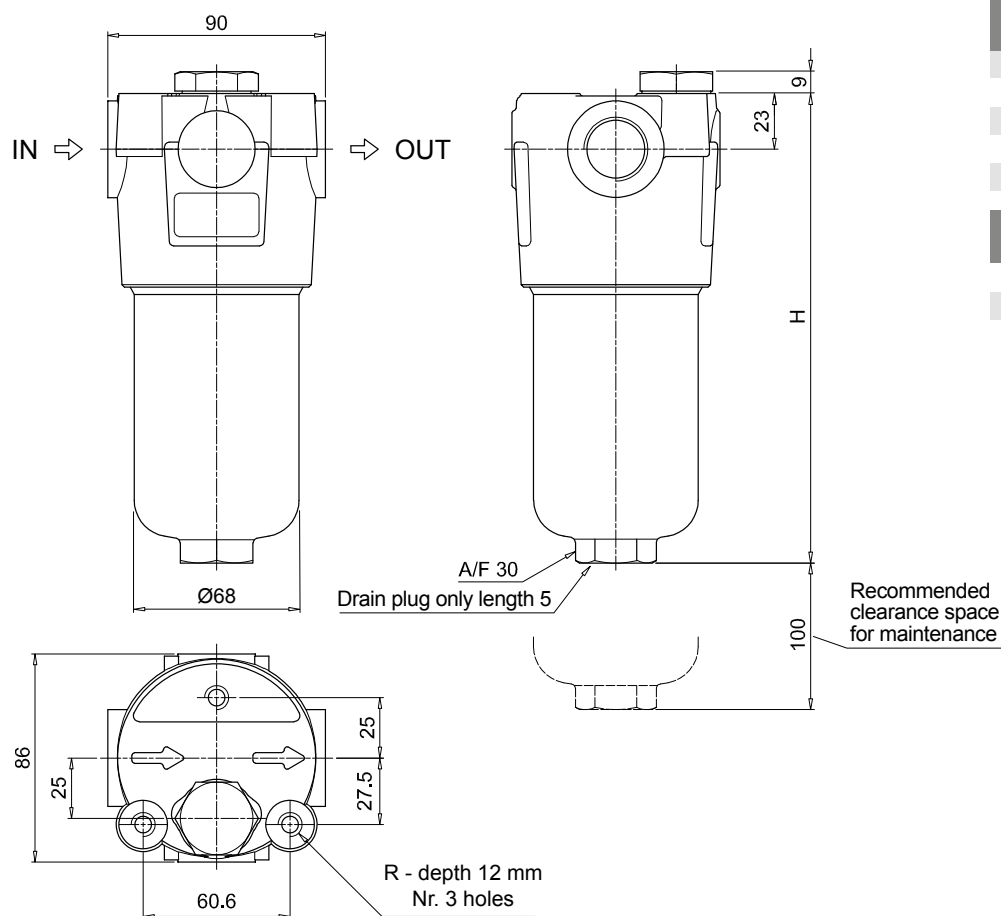
Execution

P01 MP Filtri standard

Pxx Customized

ACCESSORIES

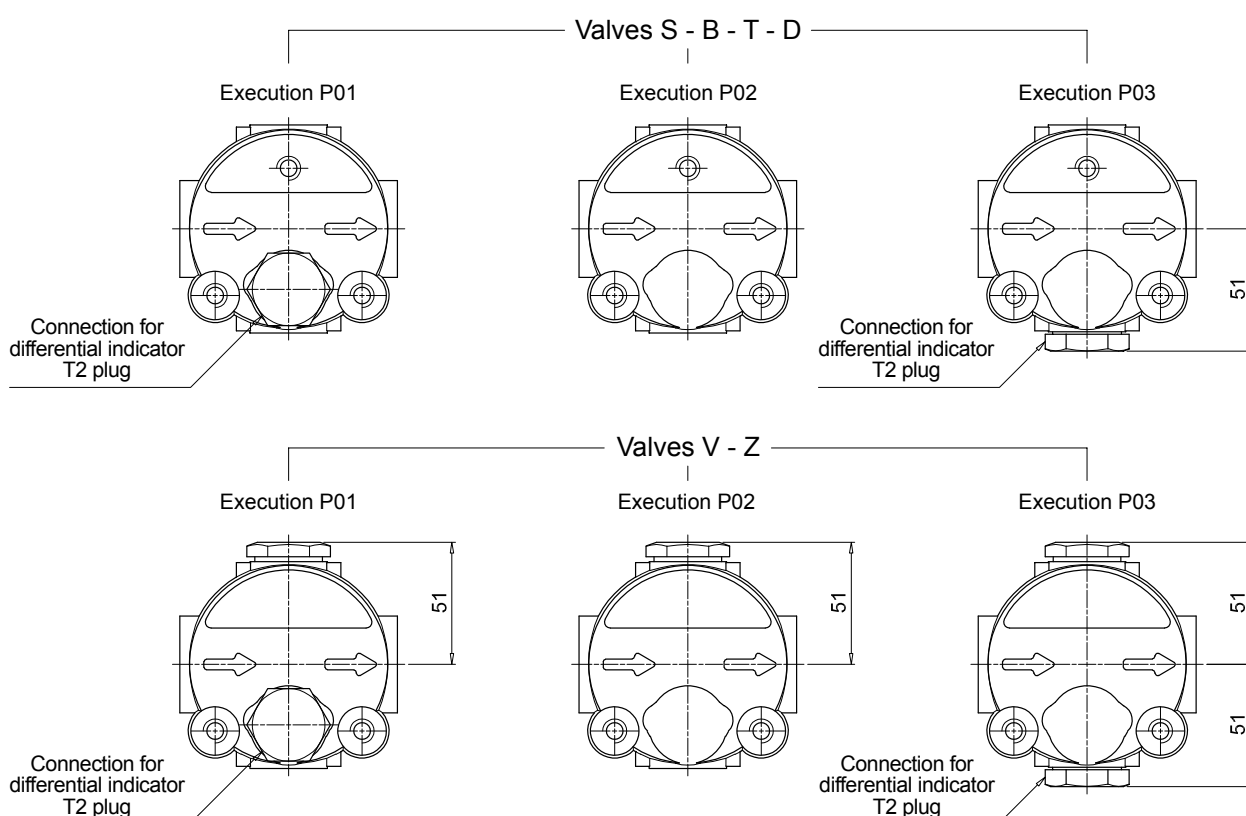
Differential indicators	page		page
DEA Electrical differential indicator	577	DLE Electrical / visual differential indicator	580
DEH Hazardous area electronic differential indicator	577-578	DTA Electronic differential indicator	581
DEM Electrical differential indicator	578-579	DVA Visual differential indicator	581
DLA Electrical / visual differential indicator	579-580	DVM Visual differential indicator	581
Additional features	page		
T2 Plug	582		



FHA051

Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407

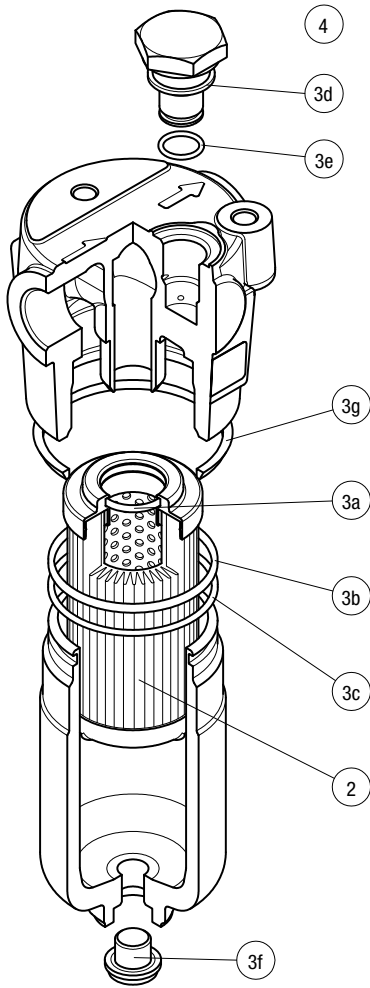
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC



FHA 051 SPARE PARTS

Order number for spare parts

FHA 051



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
FHA 051	See order table	02050288	02050305	T2H	T2V

FHM series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 400 l/min



High Pressure filters

Manifold

Maximum working pressure up to 32 MPa (320 bar)

Flow rate up to 400 l/min

FHM is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

Available features:

- Manifold connections up to Ø30 mm, for a maximum flow rate of 400 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment

Filter housing materials

- Head
Phosphatized cast iron: FHM 006-007-010
Phosphatized steel: FHM 050-065-135-320-500

- Housing: Phosphatized steel

- Bypass valve: Steel

- Check valve: Steel

Pressure

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
(not available for FHM 006, FHM 007 and FHM 010)
- Microfibre filter elements - series H: 210 bar
(not available for FHM 050 and FHM 500)
- Microfibre filter elements - series S: 210 bar
(only for FHM 050 and FHM 500)
- Wire mesh filter elements - series N: 20 bar
(not available for FHM 006)
- Wire mesh filter elements - series H: 210 bar
(not available for FHM 050 and FHM 500)
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

Manifold mounting

Note

FHM filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHM 006		2.17	-	-	-	-		0.12	-	-	-	-
FHM 007		-	4.74	5.95	-	-		-	0.30	0.50	-	-
FHM 010		-	4.74	5.95	-	-		-	0.30	0.50	-	-
FHM 050		5.31	5.68	6.09	6.56	7.74		0.29	0.38	0.48	0.60	0.89
FHM 065		5.47	5.83	7.04	-	-		0.27	0.34	0.56	-	-
FHM 135		8.78	10.38	11.43	-	-		0.49	0.82	1.03	-	-
FHM 320		19.80	21.93	24.22	26.70	-		1.04	1.76	2.53	3.36	-
FHM 500		35.00	39.17	42.69	54.70	60.50		1.63	2.35	2.96	5.11	6.44

Filter series	Length	Filter element design - H Series					
		A03	A06	A10	A16	A25	M25
FHM 006	1	9	10	13	14	15	16
FHM 007	2	13	13	15	16	16	16
	3	15	15	16	16	17	17
FHM 010	2	23	25	32	34	37	38
	3	31	33	37	38	39	40

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 050	1	38	37	65	67	81	101	28	36	50	52	62
	2	46	50	69	75	89	102	41	44	63	71	85
	3	57	59	76	81	93	103	51	53	71	77	90
	4	68	71	84	86	95	103	62	66	81	82	93
	5	82	83	93	95	98	105	73	75	83	89	97

Filter series	Length	Filter element design - N Series						Filter element design - H Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 065	1	23	30	48	53	71	102	22	23	43	50	67
	2	30	45	59	64	81	103	30	34	56	62	76
	3	52	60	78	82	92	105	51	58	77	81	91
FHM 135	1	61	65	99	104	131	149	46	51	83	86	122
	2	91	96	118	119	155	167	79	92	109	111	134
	3	118	119	144	146	156	168	103	112	130	137	146
FHM 320	1	112	121	187	217	252	312	97	102	156	162	228
	2	200	214	281	293	320	328	161	181	237	241	282
	3	245	267	312	320	325	333	207	233	275	280	306
	4	267	281	315	325	336	341	232	247	279	283	309

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 500	1	211	232	281	289	309	394	126	135	208	210	261
	2	242	262	303	308	330	397	187	206	258	266	285
	3	284	294	336	338	357	399	226	230	285	290	315
	4	302	325	346	350	361	401	251	273	314	315	341
	5	325	334	356	361	373	401	296	301	335	338	360

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

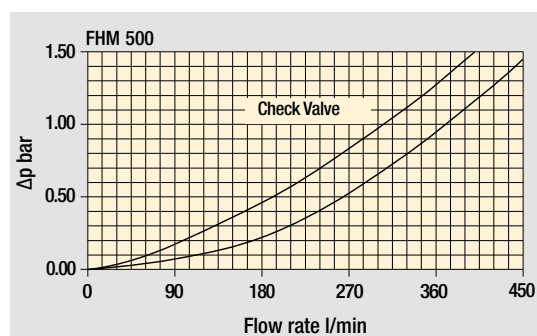
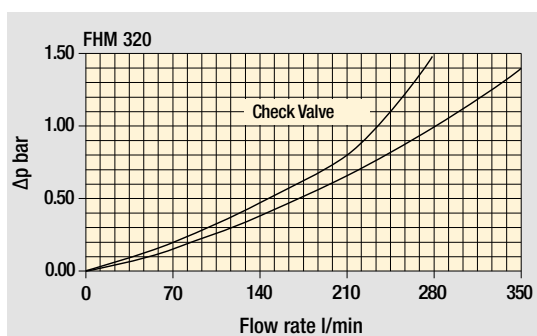
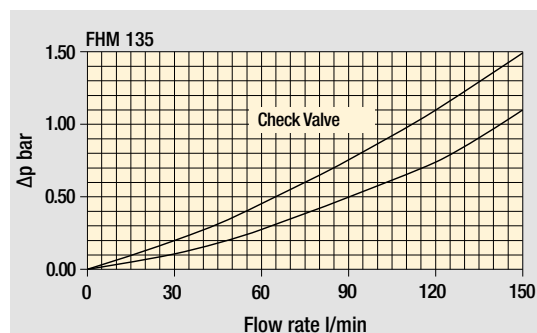
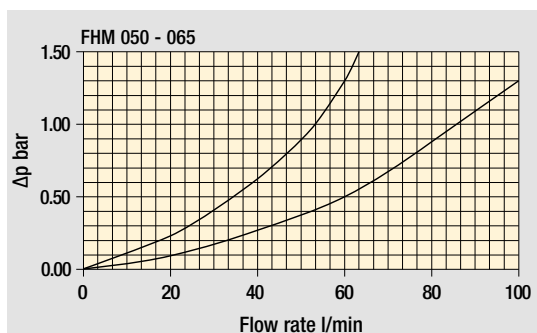
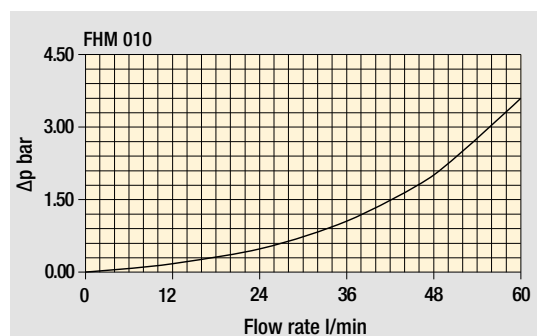
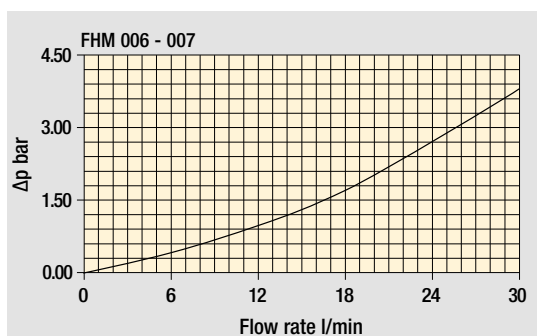
Please, contact our Sales Department for further additional information.

Hydraulic symbols

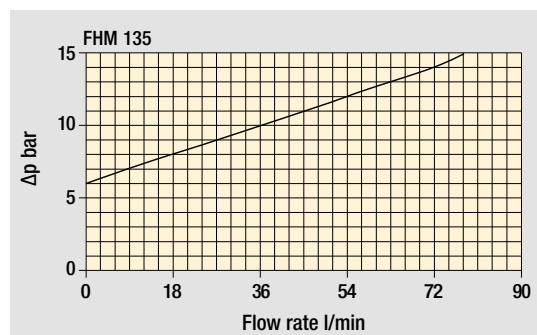
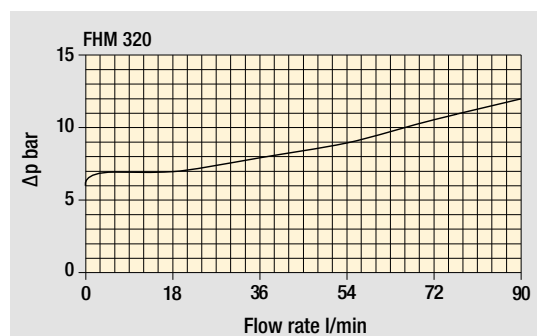
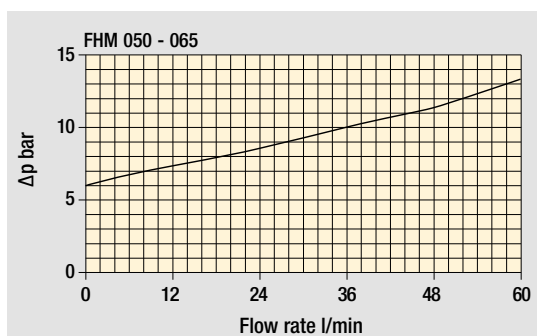
Filter series	Stile S	Stile S	Stile S	Stile B	Stile T	Stile D
FHM 006	•					
FHM 007	•					
FHM 010		•				
FHM 050			•	•	•	•
FHM 065			•	•	•	•
FHM 135			•	•	•	•
FHM 320			•	•	•	•
FHM 500			•	•	•	•

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example:		FHM010	2	S	V	G1	A03	H	P01
FHM006 FHM007 FHM010													
Length	FHM006	FHM007	FHM010										
1	•												
2		•	•										
3		•	•										
Valves													
S Without bypass													
Seals													
A NBR													
V FPM													
Connections													
G1 Manifold side “A”													
G2 Manifold side “B”													
Filtration rating (filter media)													
A03 Inorganic microfiber 3 µm		A16 Inorganic microfiber 16 µm											
A06 Inorganic microfiber 6 µm		A25 Inorganic microfiber 25 µm											
A10 Inorganic microfiber 10 µm		M25 Wire mesh 25 µm											
				Element Δp				Execution					
				H 210 bar				P01 MP Filtri standard					
								Pxx Customized					

FILTER ELEMENT

Configuration example: **HP065**

Element series and size	FHM006	FHM007	FHM010
HP011	•		
HP065		•	•

Element length	FHM006	FHM007	FHM010
2		•	•
3	•	•	•

Filtration rating (filter media)		
A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

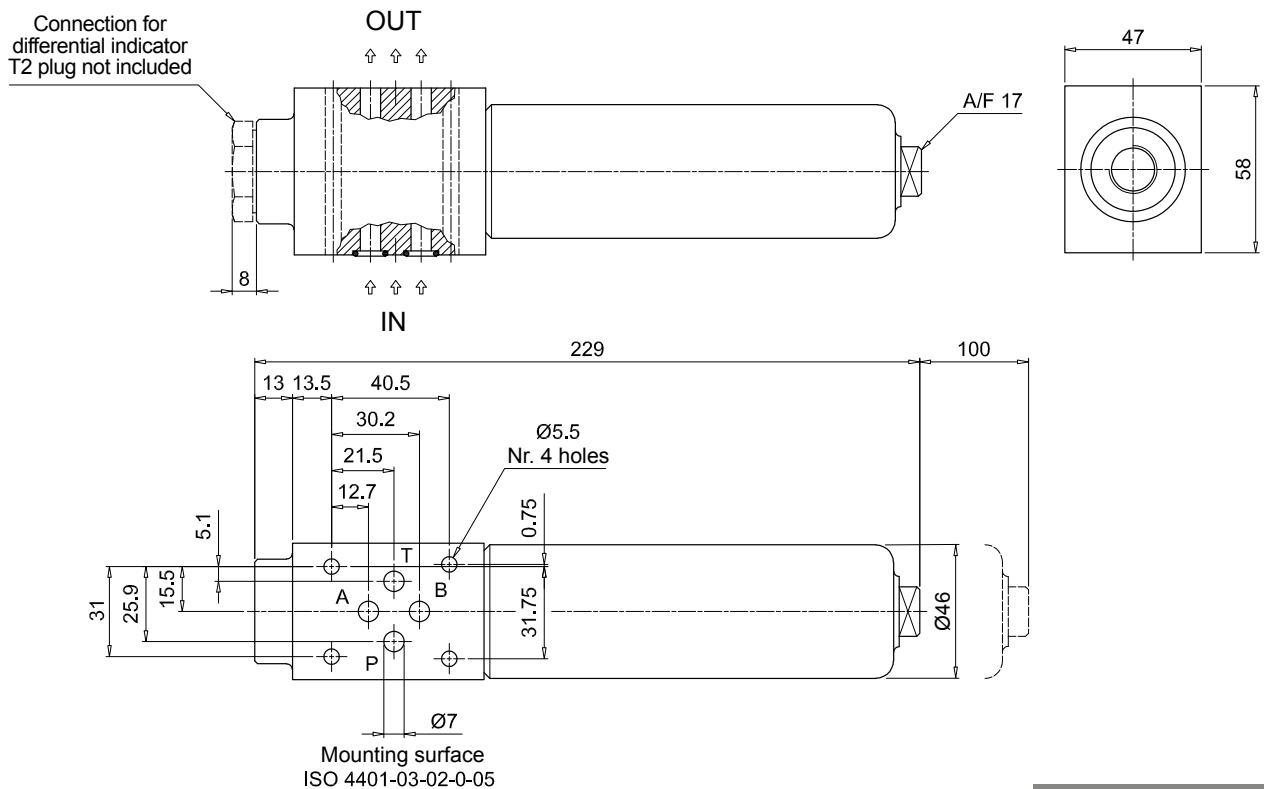
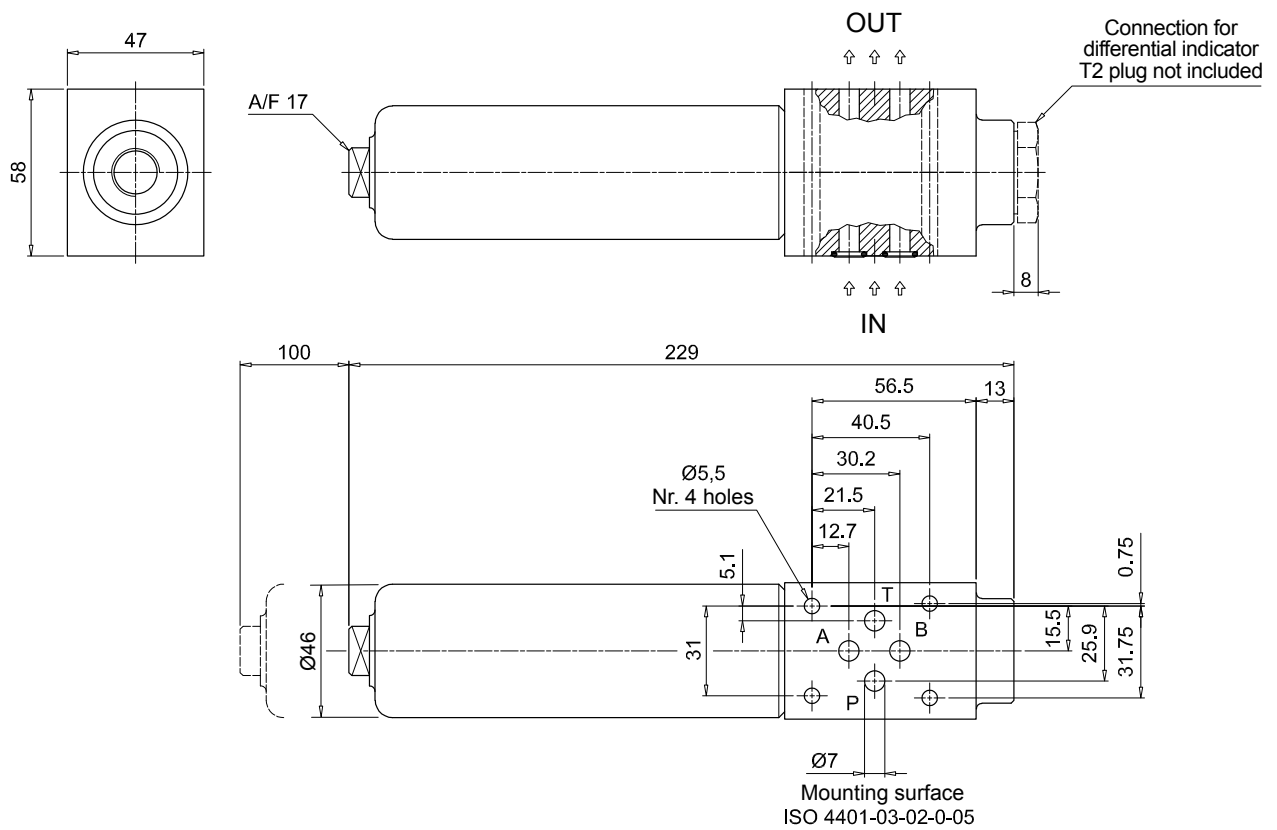
Seals	Element Δp	Execution
A NBR	H 210 bar	P01 MP Filtri standard
V FPM		Pxx Customized

ACCESSORIES

Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			

FHM006

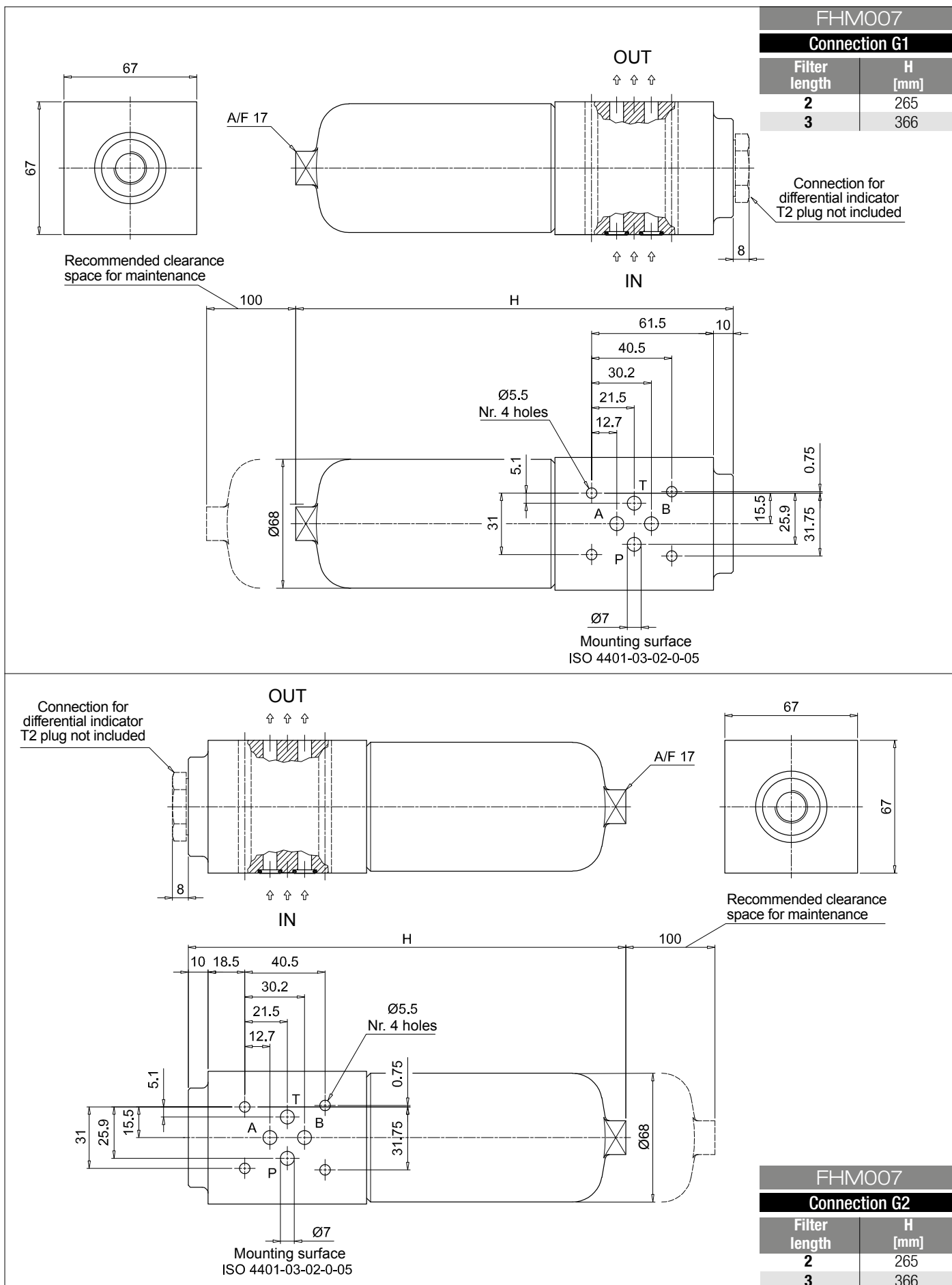
Connection G1

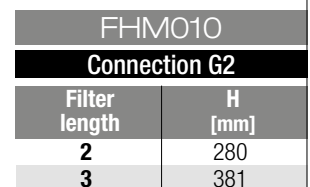
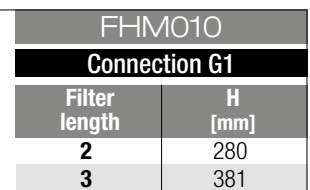


FHM006

Connection G2

Dimensions





FHM FHM050 - FHM065 - FHM135

Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example: FHM135 3 S A F1 A10 H P01											
FHM050 FHM065 FHM135															
Length	FHM050	FHM065	FHM135												
1	•	•	•												
2	•	•	•												
3	•	•	•												
4	•														
5	•														
Valves															
S	Without bypass														
B	With bypass 6 bar														
T	With check valve, without bypass														
D	With check valve, with bypass 6 bar														
Seals															
A	NBR														
V	FPM														
Connections															
F1	Manifold														
Filtration rating (filter media)															
A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm										
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm										
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm										
Valves:						FHM050				FHM065-135				Execution	
Element	Δp	S	B	T	D	S	B	T	D						
N	20 bar		•		•		•		•	P01	MP Filtri standard				
H	210 bar					•		•		Pxx	Customized				
S	210 bar	•		•											

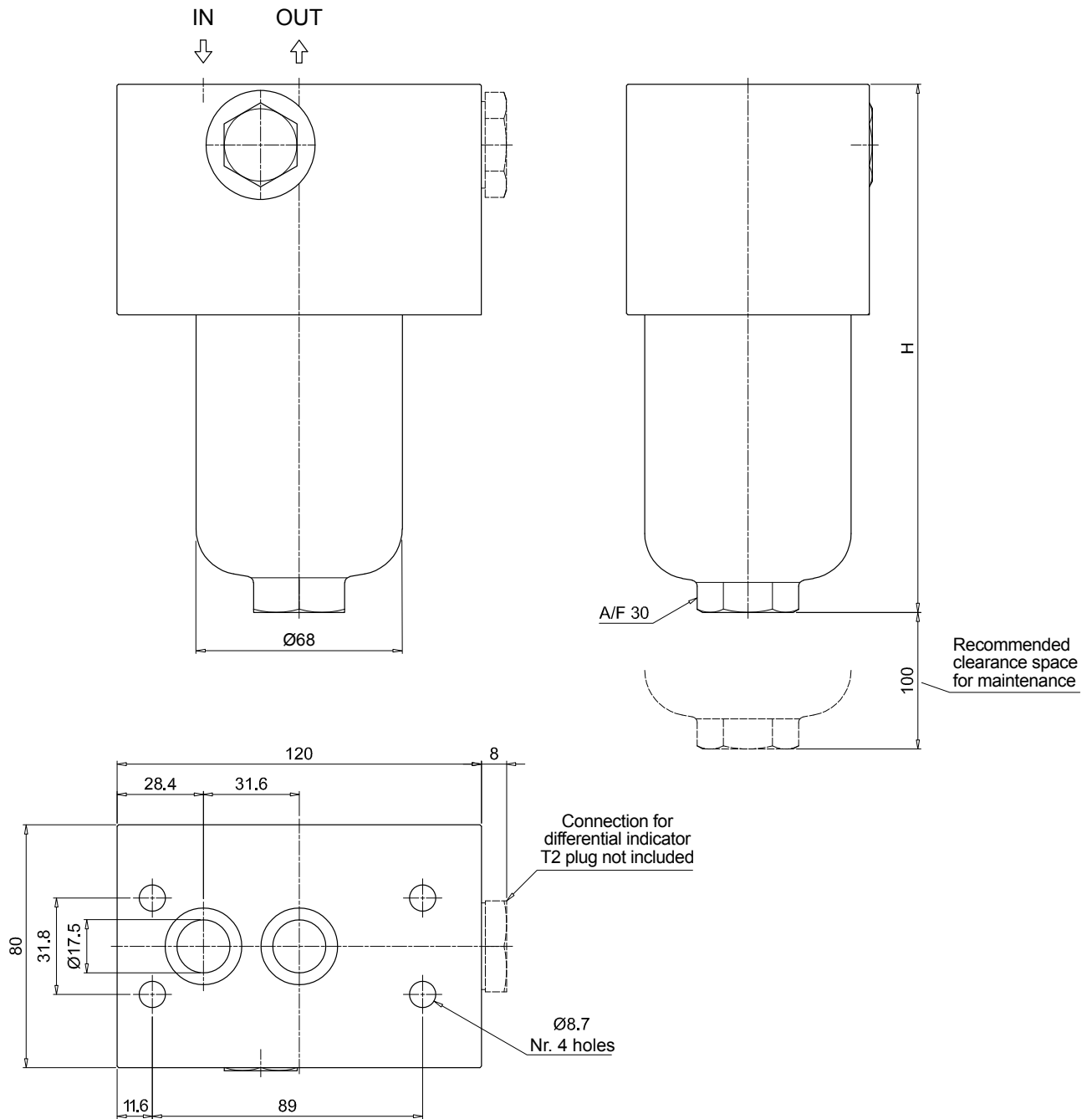
FILTER ELEMENT

Element series and size				Configuration example: HP135 3 A10 A H P01						
HP050 HP065 HP135										
Element length	HP050	HP065	HP135							
1	•	•	•							
2	•	•	•							
3	•	•	•							
4	•									
5	•									
Filtration rating (filter media)										
A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm					
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm					
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm					
Seals		Element Δp	HP050	HP065	HP135	Execution				
A	NBR	N 20 bar	•	•	•	P01	MP Filtri standard			
V	FPM	H 210 bar		•	•	Pxx	Customized			
		S 210 bar	•							

ACCESSORIES

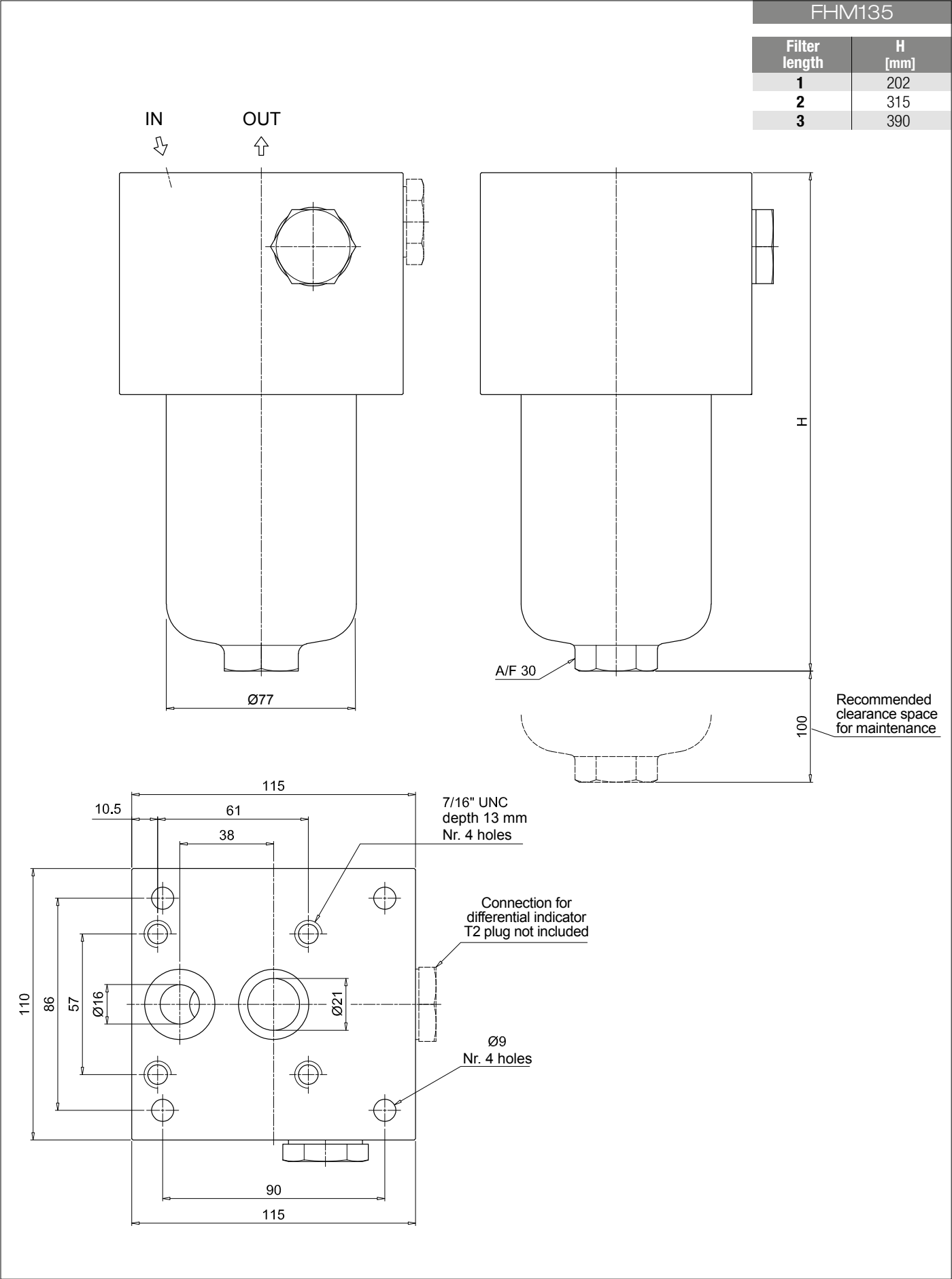
Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			

FHM050		FHM065	
Filter length	H [mm]	Filter length	H [mm]
1	154	1	162
2	191	2	193
3	233	3	295
4	281		
5	403		



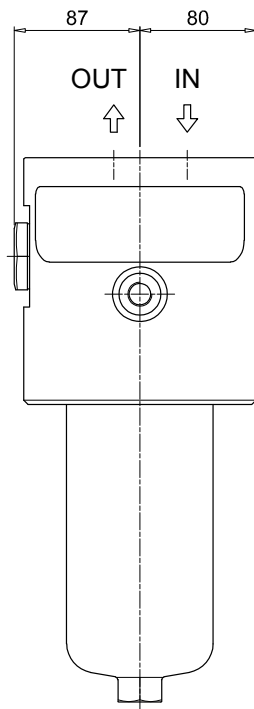
FHM FHM050 - FHM065 - FHM135

Dimensions

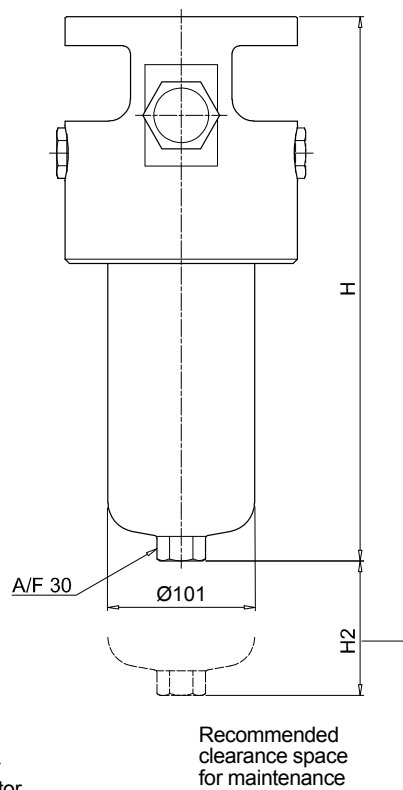


FHM320

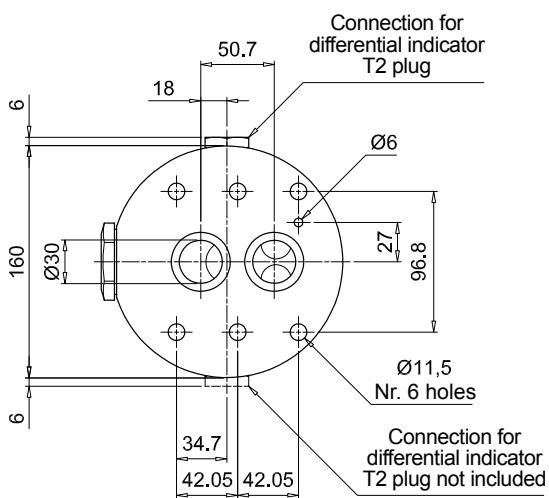
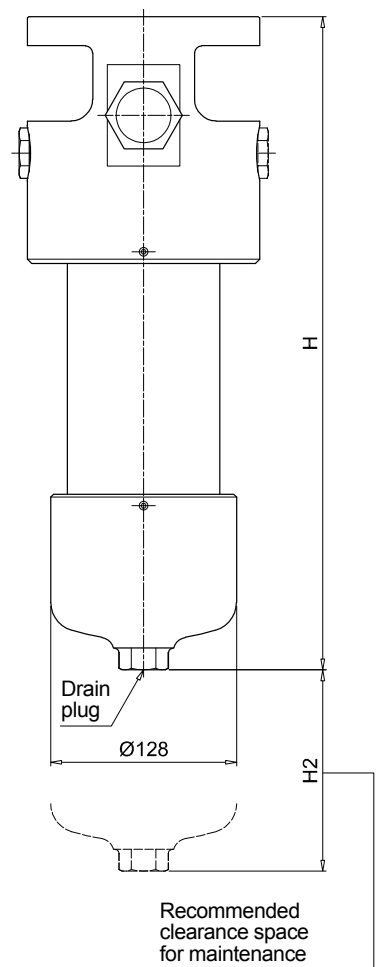
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	293	150	-
2	416	150	-
3	548	150	-
4	702	150	550



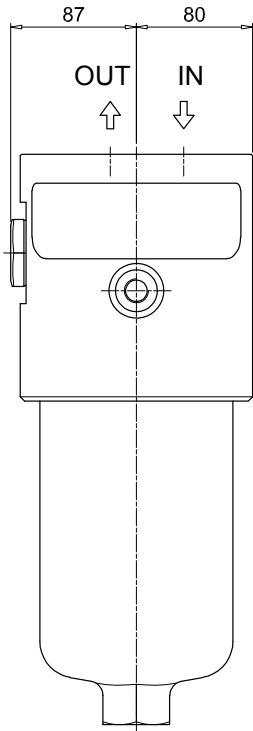
Length 1 - 2 - 3



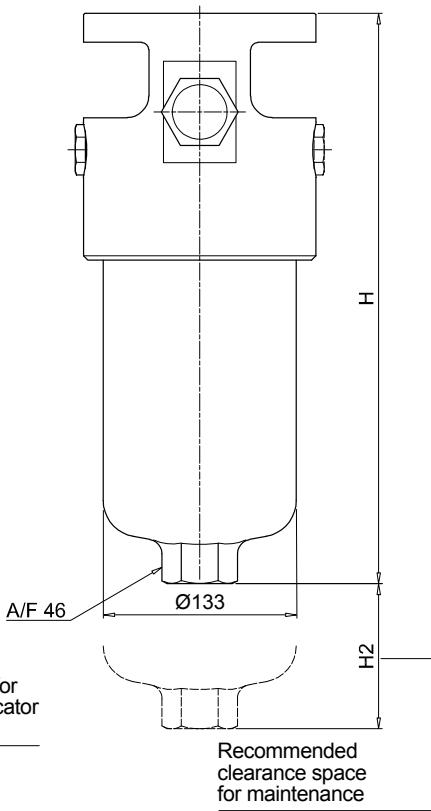
Length 4



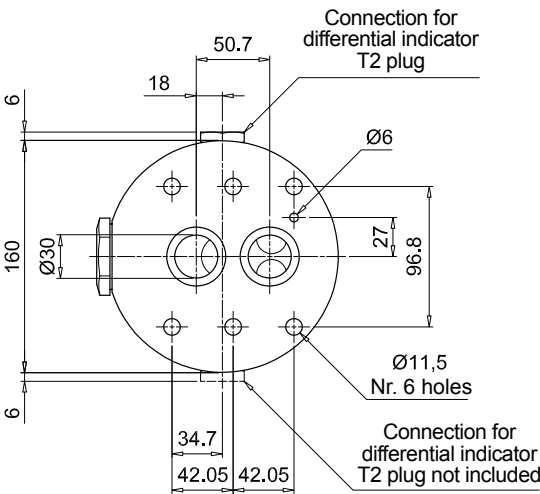
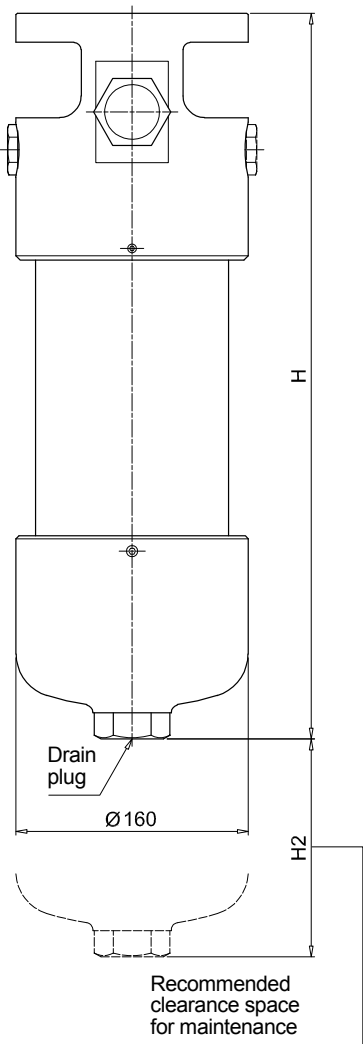
FHM500			
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	355	150	-
2	445	150	-
3	521	150	-
4	679	150	480
5	845	150	650



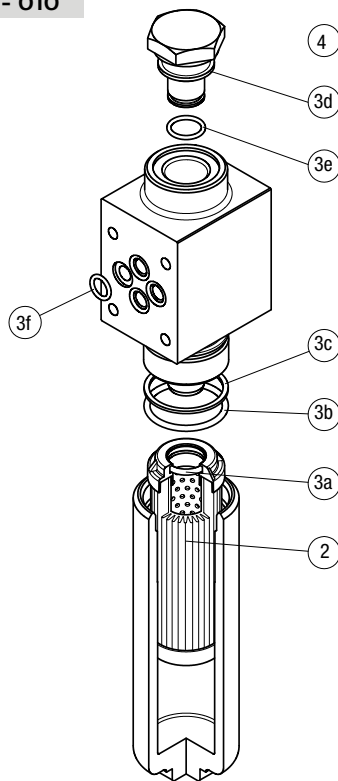
Length 1 - 2 - 3



Length 4 - 5

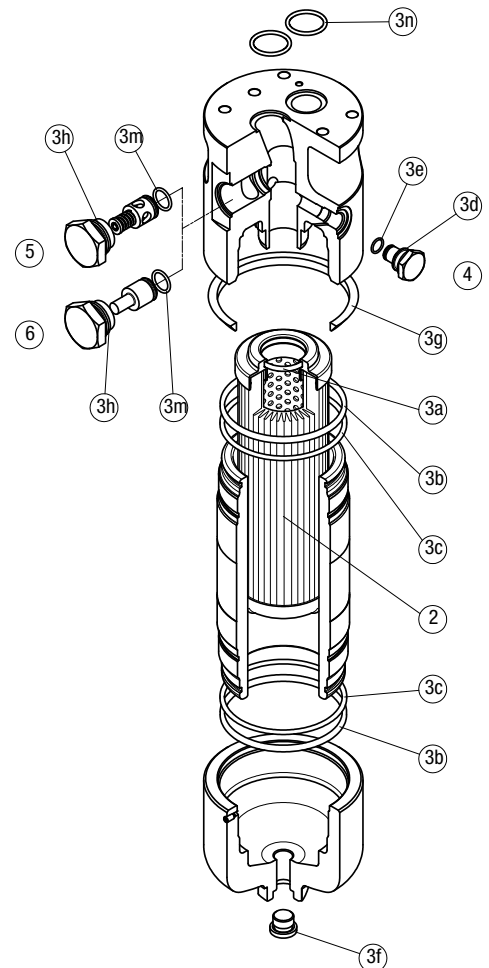


FHM 006 - 007 - 010



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR FPM		Indicator connection plug NBR	FPM
FHM 006	See order table	02050324	02050325	T2H	T2V
FHM 007		02050600	02050601		
FHM 010		02050320	02050321		

FHM 050 - 065 - 135 - 320 - 500



Q.ty: 1 pc. 2		Q.ty: 1 pc. 3 (3a ÷ 3m)		Q.ty: 1 pc. 4		Q.ty: 1 pc. 5		Q.ty: 1 pc. 6	
Filter series	Filter element	Seal Kit code number NBR FPM		Indicator connection plug NBR FPM		Bypass assembly NBR FPM		Non-bypass assembly NBR FPM	
FHM 050	See order table	02050410	02050411	T2H	T2V	02001400	02001401	02001402	02001403
FHM 065		02050268	02050279			02001400	02001401	02001402	02001403
FHM 135		02050271	02050282			02001404	02001405	02001406	02001407
FHM 320		02050275	02050286			02001408	02001409	02001410	02001411
FHM 500		02050332	02050333			02001408	02001409	02001410	02001411

FHB series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 485 l/min



Description

Technical data

High Pressure filters

Manifold

Maximum working pressure up to 32 MPa (320 bar)

Flow rate up to 485 l/min

FHB is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the side of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø30 mm, for a maximum flow rate of 485 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment or mobile machines

Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Steel
- Check valve: Steel

Pressure

- Working pressure: 32 MPa (320 bar)
- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series H: 210 bar (not available for FHB050)
- Microfibre filter elements - series S: 210 bar (only for FHB050)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

Manifold mounting

Note

FHB filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHB 050		2.61	2.98	3.39	3.86	5.04		0.21	0.30	0.40	0.52	0.81
FHB 065		3.33	3.69	4.90	-	-		0.20	0.27	0.49	-	-
FHB 135		6.61	8.21	9.21	-	-		0.40	0.73	0.94	-	-
FHB 320		12.95	15.08	17.37	26.77	-		0.91	1.63	2.40	3.59	-

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHB 050	1	43	42	79	81	101	131	30	40	58	60	74
	2	53	58	84	93	112	132	46	50	76	86	108
	3	67	70	94	101	119	133	59	62	87	95	115
	4	82	87	106	108	122	134	74	80	101	103	119
	5	102	104	119	122	127	136	90	92	105	113	126

Filter series	Length	Filter element design - N Series						Filter element design - H Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHB 065	1	25	33	55	62	87	133	23	25	49	58	81
	2	33	51	70	76	101	134	33	38	66	75	94
	3	60	71	97	103	118	138	60	68	95	102	116
FHB 135	1	67	72	120	129	177	212	49	55	97	100	160
	2	109	116	152	154	224	250	90	110	137	140	182
	3	153	155	201	205	226	253	126	142	175	187	207
FHB 320	1	130	143	238	286	343	442	110	117	192	201	304
	2	259	281	391	409	454	468	200	230	319	325	392
	3	332	368	441	455	463	476	269	312	381	389	432
	4	368	390	446	462	481	488	311	334	388	394	437

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

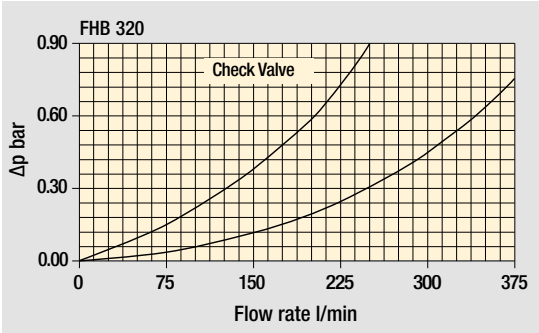
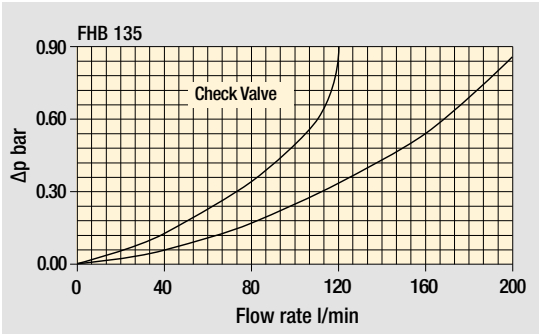
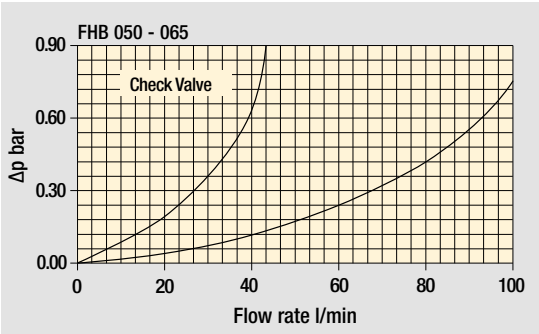
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FHB 050	•	•	•	•
FHB 065	•	•	•	•
FHB 135	•	•	•	•
FHB 320				

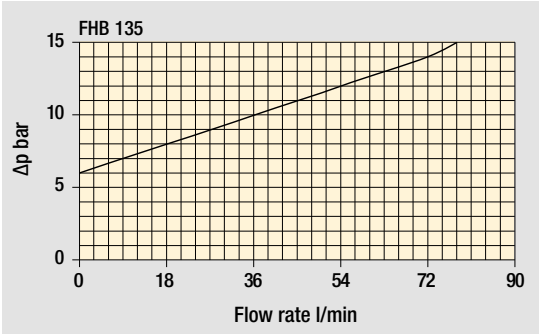
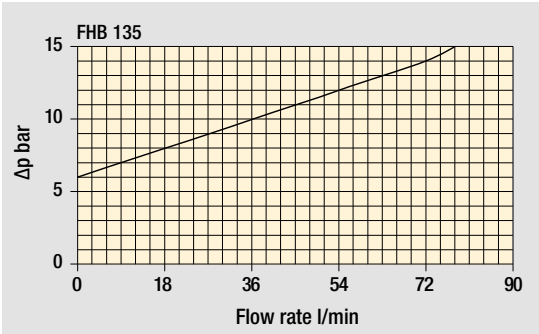
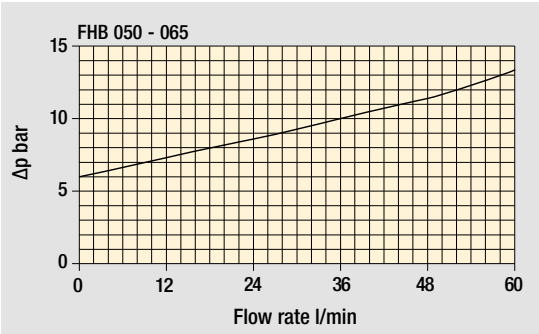
--	--	--	--

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size	Configuration example: FHB050 2 T A F1 A06 S P01							
FHB050								
Length								
1 2 3 4 5								
Valves								
S Without bypass								
B With bypass 6 bar								
T With check valve, without bypass								
D With check valve, with bypass 6 bar								
Seals								
A NBR								
V FPM								
Connections								
F1 Manifold								
Filtration rating (filter media)								
A03 Inorganic microfiber 3 µm								
A06 Inorganic microfiber 6 µm								
A10 Inorganic microfiber 10 µm								
A16 Inorganic microfiber 16 µm								
A25 Inorganic microfiber 25 µm								
M25 Wire mesh 25 µm								
		Valves				Execution		
Element Δp		S	B	T	D			
N	20 bar		•		•	P01	MP Filtri standard	
S	210 bar	•		•		Pxx	Customized	

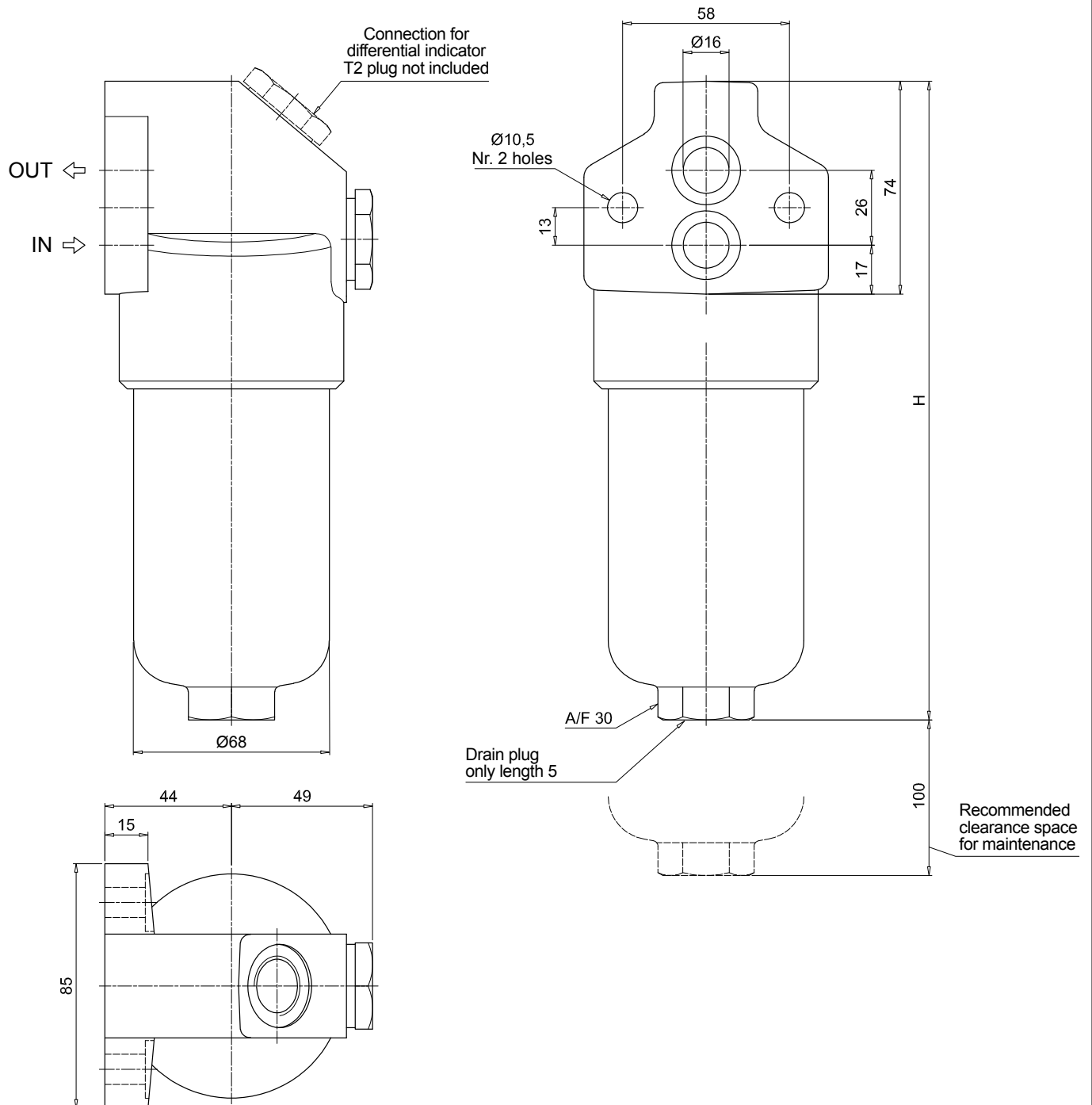
FILTER ELEMENT

Element series and size	Configuration example: HP050 2 A06 A S P01					
HP050						
Element length						
1 2 3 4 5						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm						
A06 Inorganic microfiber 6 µm						
A10 Inorganic microfiber 10 µm						
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
M25 Wire mesh 25 µm						
Seals		Element Δp		Execution		
A	NBR	N	20 bar	P01	MP Filtri standard	
V	FPM	S	210 bar	Pxx	Customized	

ACCESSORIES

Differential indicators		page			page
DEA	Electrical differential indicator	577	DLE	Electrical / visual differential indicator	580
DEH	Hazardous area electronic differential indicator	577-578	DTA	Electronic differential indicator	581
DEM	Electrical differential indicator	578-579	DVA	Visual differential indicator	581
DLA	Electrical / visual differential indicator	579-580	DVM	Visual differential indicator	581
Additional features		page			
T2	Plug	582			

FHB050	
Filter length	H [mm]
1	185
2	222
3	264
4	312
5	434



FHB FHB065 - FHB135 - FHB320

Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example: FHB320 4 S A F1 A06 H P01																																										
FHB065 FHB135 FHB320																																														
Length	FHB065	FHB135	FHB320																																											
1	•	•	•																																											
2	•	•	•																																											
3	•	•	•																																											
4			•																																											
Valves																																														
S Without bypass																																														
B With bypass 6 bar																																														
T With check valve, without bypass																																														
D With check valve, with bypass 6 bar																																														
Seals																																														
A NBR																																														
V FPM																																														
Connections																																														
F1 Manifold																																														
Filtration rating (filter media)																																														
A03 Inorganic microfiber 3 µm		A16 Inorganic microfiber 16 µm																																												
A06 Inorganic microfiber 6 µm		A25 Inorganic microfiber 25 µm																																												
A10 Inorganic microfiber 10 µm		M25 Wire mesh 25 µm																																												
				<table border="1"> <thead> <tr> <th>Element Δp</th> <th>S</th> <th>B</th> <th>T</th> <th>D</th> </tr> </thead> <tbody> <tr> <td>N 20 bar</td> <td></td> <td>•</td> <td></td> <td>•</td> </tr> <tr> <td>H 210 bar</td> <td>•</td> <td></td> <td>•</td> <td></td> </tr> </tbody> </table>				Element Δp	S	B	T	D	N 20 bar		•		•	H 210 bar	•		•		<table border="1"> <thead> <tr> <th>Execution</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> </tr> </thead> <tbody> <tr> <td>P01 MP Filtri standard</td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> </tr> <tr> <td>P02 Maintenance from the bottom of the housing</td> <td></td> <td></td> <td></td> <td>•</td> </tr> <tr> <td>Pxx Customized</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>				Execution	1	2	3	4	P01 MP Filtri standard	•	•	•	•	P02 Maintenance from the bottom of the housing				•	Pxx Customized				
Element Δp	S	B	T	D																																										
N 20 bar		•		•																																										
H 210 bar	•		•																																											
Execution	1	2	3	4																																										
P01 MP Filtri standard	•	•	•	•																																										
P02 Maintenance from the bottom of the housing				•																																										
Pxx Customized																																														

FILTER ELEMENT

Element series and size				Configuration example: HP320 4 A06 A H P01														
HP065 HP135 HP320																		
Element length	HP065	HP135	HP320															
1	•	•	•															
2	•	•	•															
3	•	•	•															
4			•															
Filtration rating (filter media)																		
A03 Inorganic microfiber 3 µm		A16 Inorganic microfiber 16 µm																
A06 Inorganic microfiber 6 µm		A25 Inorganic microfiber 25 µm																
A10 Inorganic microfiber 10 µm		M25 Wire mesh 25 µm																
				<table border="1"> <thead> <tr> <th>Seals</th> </tr> </thead> <tbody> <tr> <td>A NBR</td> </tr> <tr> <td>V FPM</td> </tr> </tbody> </table>		Seals	A NBR	V FPM	<table border="1"> <thead> <tr> <th>Element Δp</th> </tr> </thead> <tbody> <tr> <td>N 20 bar</td> </tr> <tr> <td>H 210 bar</td> </tr> </tbody> </table>		Element Δp	N 20 bar	H 210 bar	<table border="1"> <thead> <tr> <th>Execution</th> </tr> </thead> <tbody> <tr> <td>P01 MP Filtri standard</td> </tr> <tr> <td>Pxx Customized</td> </tr> </tbody> </table>		Execution	P01 MP Filtri standard	Pxx Customized
Seals																		
A NBR																		
V FPM																		
Element Δp																		
N 20 bar																		
H 210 bar																		
Execution																		
P01 MP Filtri standard																		
Pxx Customized																		

ACCESSORIES

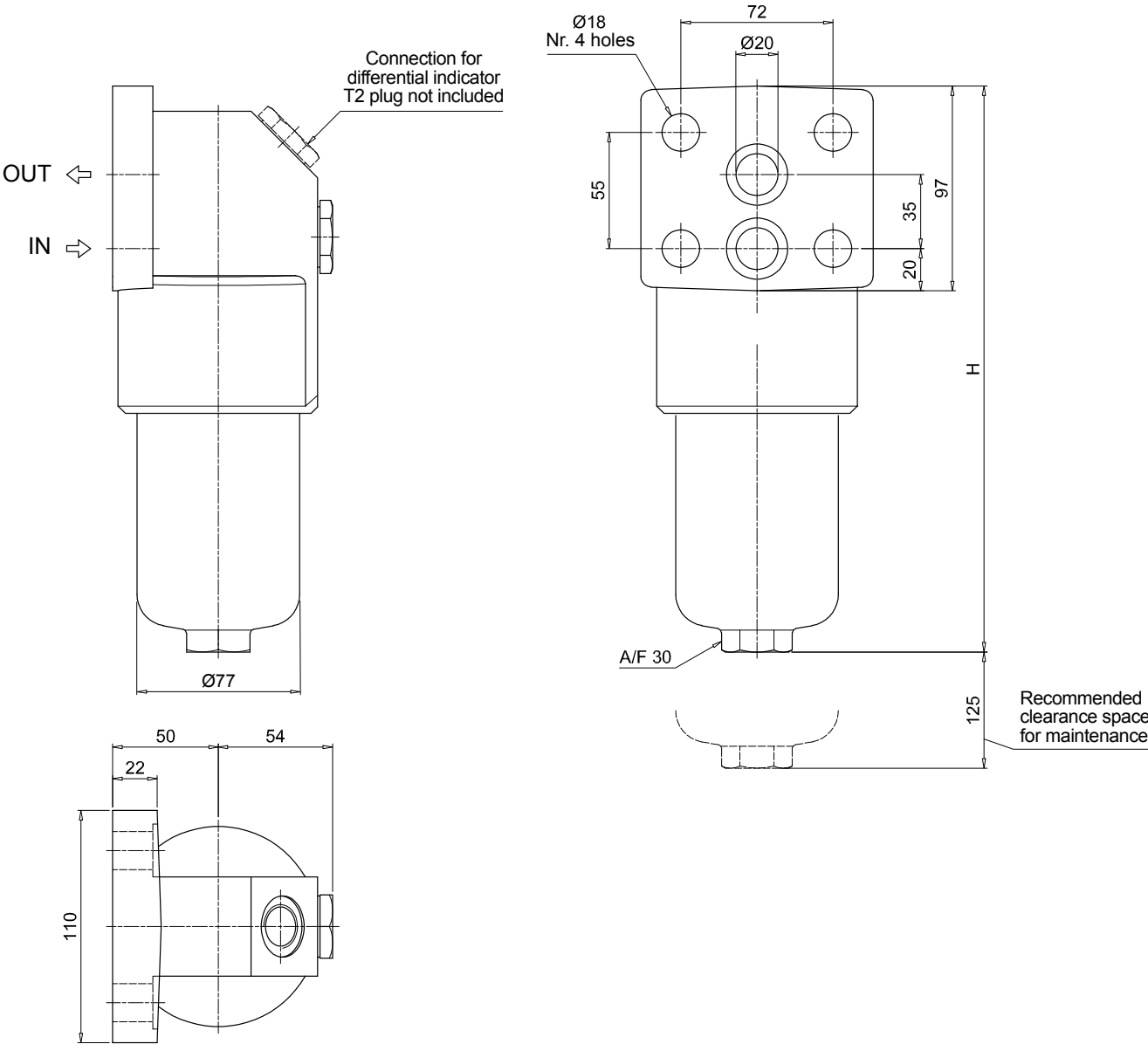
Differential indicators	page		page
DEA Electrical differential indicator	577	DLE Electrical / visual differential indicator	580
DEH Hazardous area electronic differential indicator	577-578	DTA Electronic differential indicator	581
DEM Electrical differential indicator	578-579	DVA Visual differential indicator	581
DLA Electrical / visual differential indicator	579-580	DVM Visual differential indicator	581
Additional features	page		
T2 Plug	582		

Filter length	H [mm]
1	194
2	225
3	327



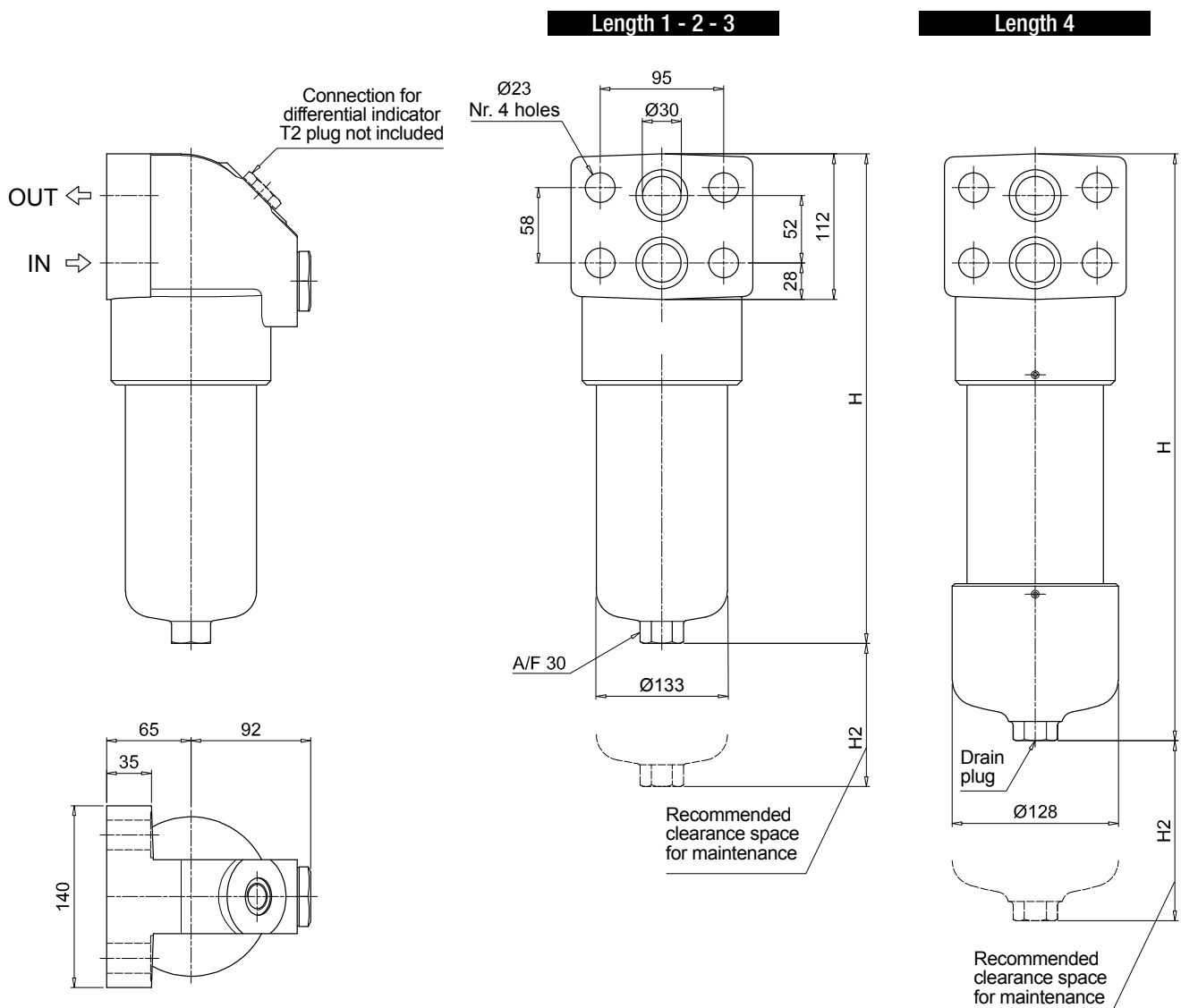
Dimensions

FHB135	
Filter length	H [mm]
1	268
2	381
3	456



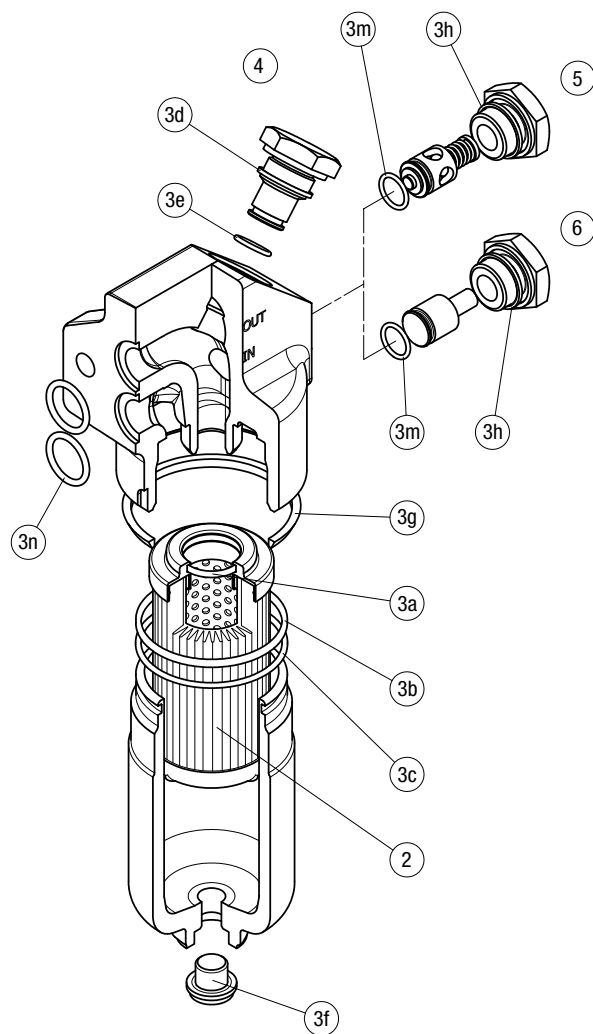
FHB320

Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	301	150	-
2	424	150	-
3	556	150	-
4	709	150	550



Order number for spare parts

FHB 050 - 065 - 135 - 320



Item:		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series		Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
FHB 050	See order table	02050412	02050413	T2H	T2V	02001312	02001385	02001314	02001386
FHB 065		02050266	02050277			02001312	02001385	02001314	02001386
FHB 135		02050270	02050281			02001312	02001385	02001314	02001386
FHB 320		02050273	02050284			02001381	02001382	02001383	02001384

FHF 325 series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 550 l/min

Filter housing according to SAE J2066 for HF4 filter elements



FHF 325 GENERAL INFORMATION

Filter housing according to SAE J2066 for HF4 filter elements

Description

High Pressure filters

Manifold

Maximum working pressure up to 35 MPa (350 bar)

Flow rate up to 550 l/min

FHF is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings or the proper flanged interface.

Available features:

- 1 1/2" female threaded connections, 1 1/2" flanged connections and manifold connections up to 1 1/2", for a maximum flow rate of 550 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Filter element designed in accordance with SAE J2066 HF4 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment

Technical data

Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Cover: Cast iron (chemical heat treatment)
- Bypass valve: Brass - Steel

Pressure

- Working pressure: 35 MPa (350 bar)
- Test pressure: 52.5 MPa (525 bar)
- Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

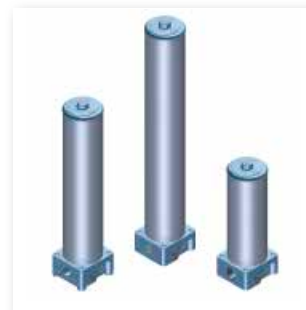
From -25 °C to +110 °C

Connections

FHF 325: In-line threaded connection
FHF 325: In-line flanged connection
FHF 325: Manifold mounting

Note

FHF filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]			
	Length	1	2	3	Length	1	2	3
FHF 325		23.90	32.68	41.47		3.50	5.80	8.11

GENERAL INFORMATION FHF 325

Filter housing according to SAE J2066 for HF4 filter elements

FILTER ASSEMBLY SIZING

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25
FHF 325	1	302	339	348	419	500	556
	2	401	424	434	457	505	557
	3	416	451	460	469	510	559

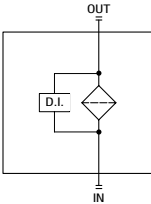
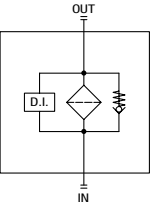
Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

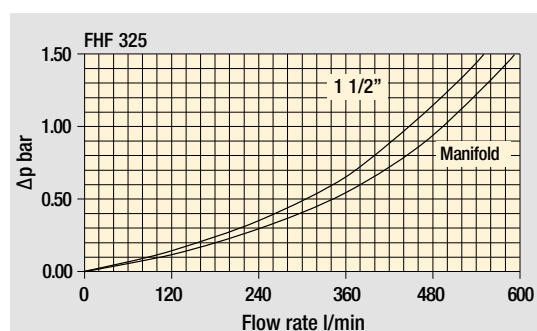
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S	Style B
FHF 325	•	•
		

Pressure drop

Filter housings Δp pressure drop



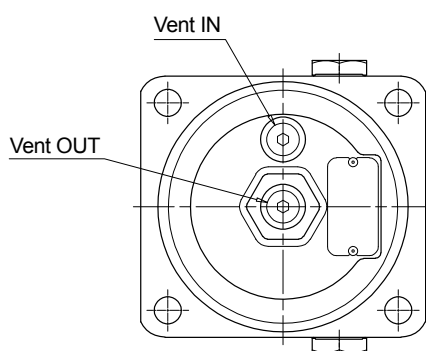
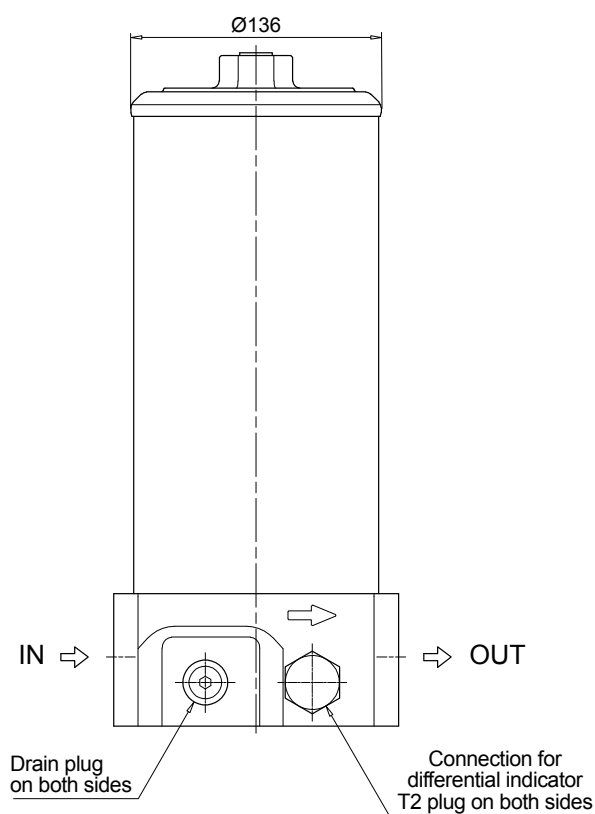
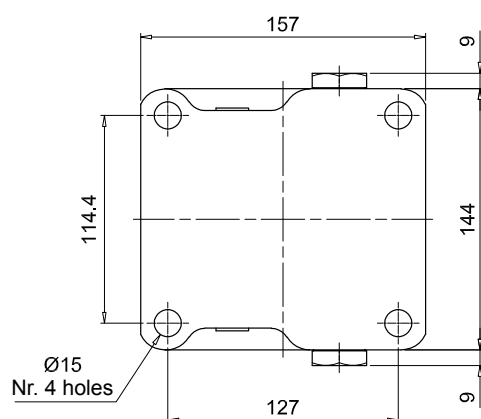
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

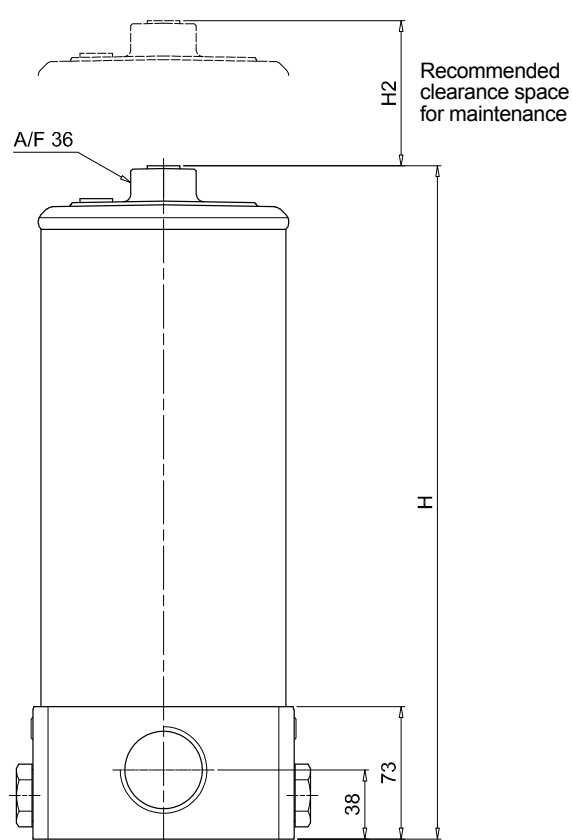
FILTER ELEMENT

ACCESSORIES





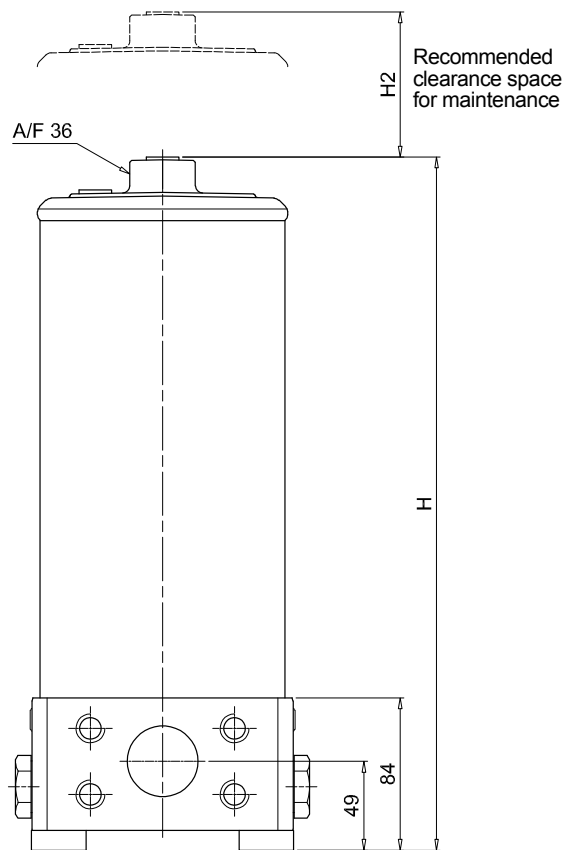
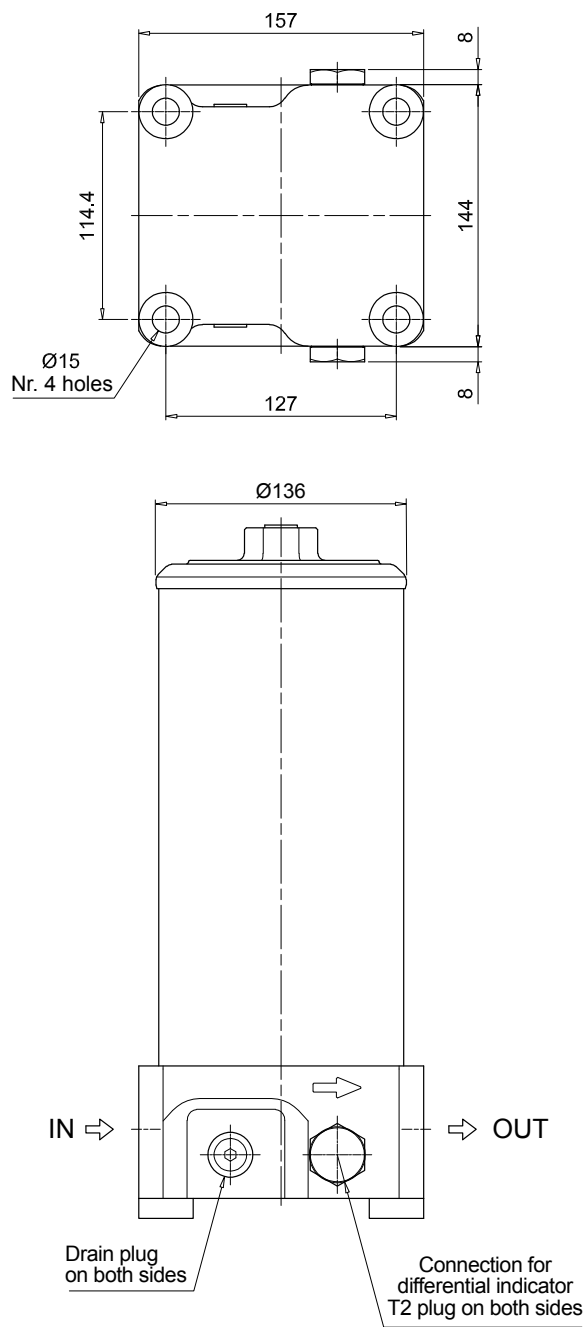
FHF325		
Connection A - B - C		
Filter length	H [mm]	H2 [mm]
1	452	250
2	690	485
3	928	725

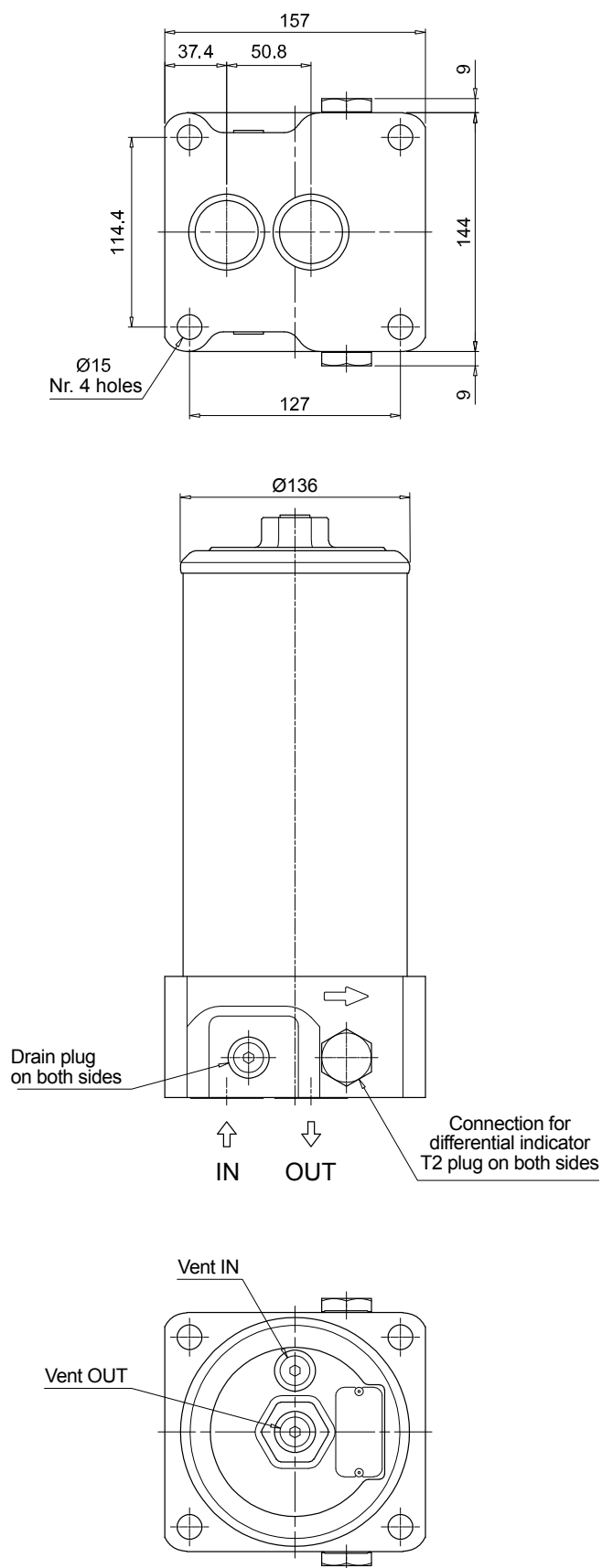


FHF 325

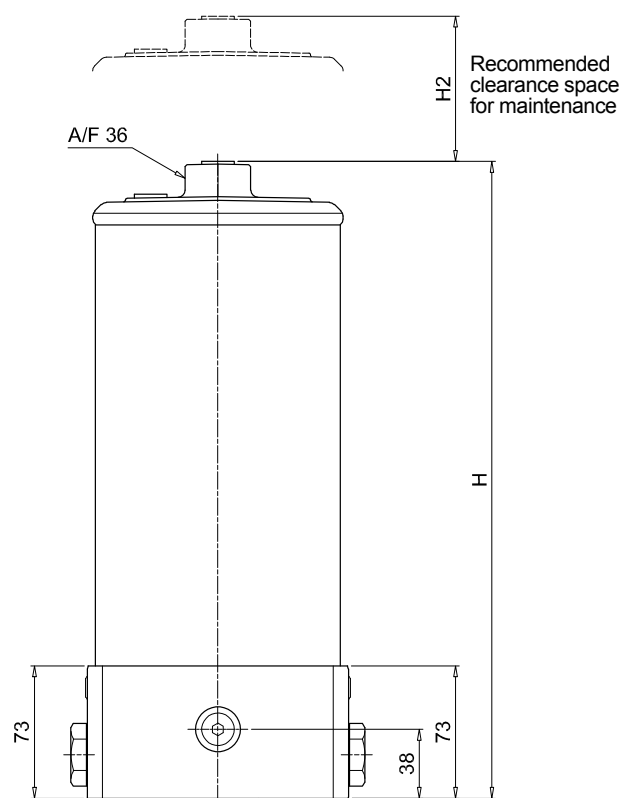
Dimensions

FHF325		
Connection G - H		
Filter length	H [mm]	H2 [mm]
1	463	250
2	701	485
3	939	725





FHF325		
Connection M - N		
Filter length	H [mm]	H2 [mm]
1	452	250
2	690	485
3	928	725



FHF 325 SPARE PARTS

Filter housing according to SAE J2066 for HF4 filter elements

Order number for spare parts

FHF 325

Connections

A - B - C - G - H

Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pc.
	2	3 (3a ÷ 3f)	4
Filter series	Filter element	Seal Kit code number	Indicator connection plug
		NBR	FPM
FHF 325	See order table	02050588	02050589
A-B-C-G-H			T2H
			T2V

FHF 325

Connections

M - N

Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 2 pc.
	2	3 (3a ÷ 3h)	4
Filter series	Filter element	Seal Kit code number	Indicator connection plug
		NBR	FPM
FHF 325	See order table	02050590	02050591
M-N			T2H
			T2V

FHD series

Maximum working pressure up to 35 MPa (350 bar) - Flow rate up to 250 l/min



High Pressure filters

Duplex

Maximum working pressure up to 35 MPa (350 bar)

Flow rate up to 250 l/min

FHD is a range of high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/4" and flanged connections up to 1 1/2", for a maximum flow rate of 345 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve, available for FHD051, FHD326 and FHD333, to equalize the housing pressure before the switch.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 52.5 MPa (525 bar)
- Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series R: 20 bar (not available for FHD 021)
- Microfibre filter elements - series H: 210 bar (only for FHD 021)
- Microfibre filter elements - series S: 210 bar (not available for FHD 021)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

In-line Inlet/Outlet 90°

Note

FHD filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHD 021		-	8.0	9.0	9.9	-		-	0.06	0.12	0.22	-
FHD 051		-	16.9	17.5	18.5	19.8		-	0.31	0.41	0.53	0.83
FHD 326		43.0	50.0	54.0	-	-		0.88	1.60	2.37	-	-
FHD 333		-	74.0	79.0	98.0	-		-	1.75	2.52	3.35	-

Filter series	Length	Filter element design - H Series					
		A03	A06	A10	A16	A25	M25
FHD 021	2	6	8	14	16	19	26
	3	10	12	18	20	22	27
	4	13	16	21	22	24	27

Filter series	Length	Filter element design - R Series					N Series	Filter element design - S Series				
		A03	A06	A10	A16	A25		A03	A06	A10	A16	A25
FHD 051	2	39	41	51	54	59	64	35	37	48	51	58
	3	45	46	54	56	61	65	41	43	52	54	60
	4	50	52	58	58	62	65	47	49	56	56	61
	5	56	57	61	62	63	65	53	53	57	59	63
FHD 326	1	93	99	131	142	154	171	83	87	117	120	146
	2	136	141	163	166	173	176	119	128	149	151	163
	3	152	159	171	174	175	177	139	148	161	163	170
FHD 333	2	175	184	224	230	245	249	147	162	199	201	225
	3	204	217	241	245	247	252	179	196	221	224	238
	4	216	224	242	247	253	255	196	204	223	225	239

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

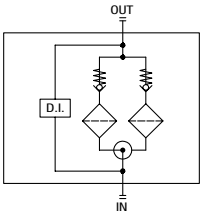
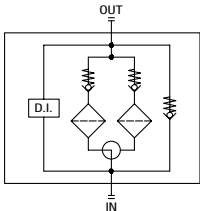
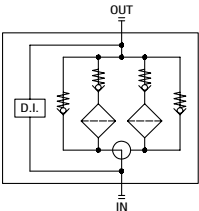
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

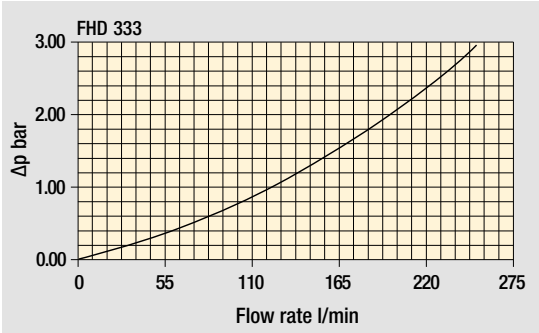
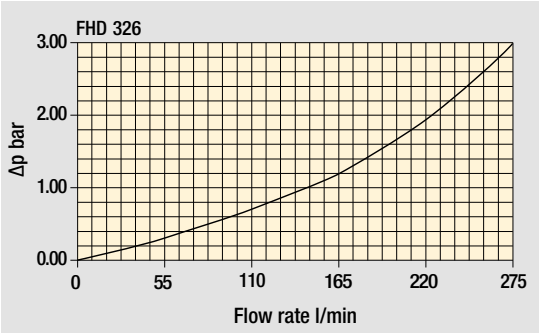
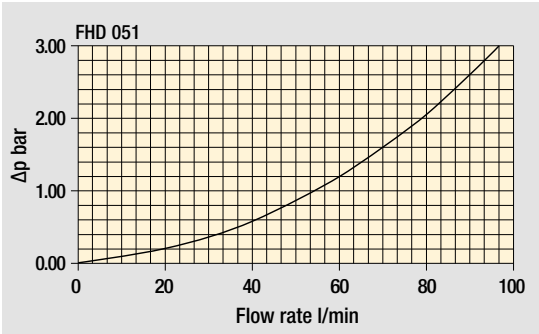
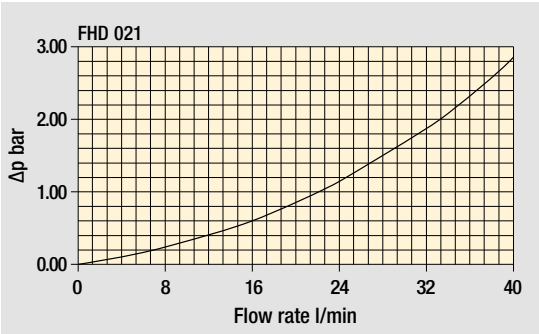
Hydraulic symbols

Filter series	Style S	Style B	Style B
FHD 021	•		
FHD 051	•	•	
FHD 326	•		•
FHD 333	•		•

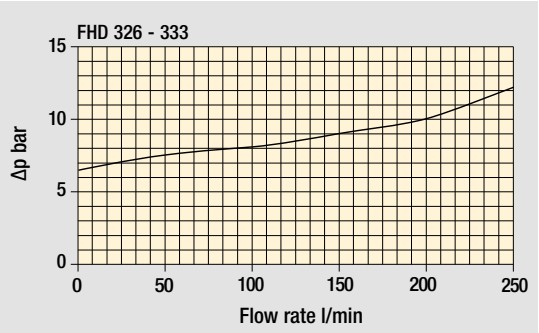
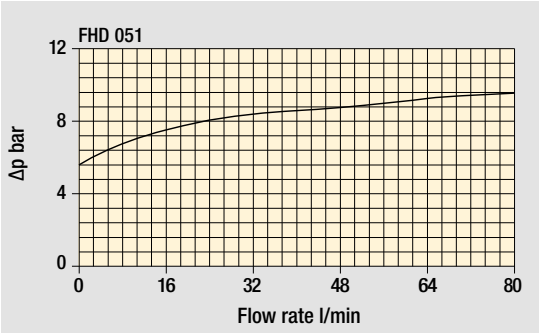




Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size

FHD021

Length

2 | 3 | 4 |

Valves

S Without bypass

Seals

A NBR

V FPM

Connections

G1 G 1/2"

G2 1/2" NPT

G3 SAE 8 - 3/4" - 16 UNF

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm

A06 Inorganic microfiber 6 µm

A10 Inorganic microfiber 10 µm

A16 Inorganic microfiber 16 µm

A25 Inorganic microfiber 25 µm

M25 Wire mesh 25 µm

Configuration example:

FHD021

4

S

A

G1

A06

H

P01

Element Δp

Axx

M25

N 20 bar

H 210 bar

•

•

Filtration rating

Axx

M25

Axx

M25

Execution

P01 MP Filtri standard

Pxx Customized

FILTER ELEMENT

Configuration example: **HP011** | **4** | **A06** | **A** | **H** | **P01**

Element series and size
HP011

Element length
2 | **3** | **4** |

Filtration rating (filter media)

A03 Inorganic microfiber	3 µm	A16 Inorganic microfiber	16 µm
A06 Inorganic microfiber	6 µm	A25 Inorganic microfiber	25 µm
A10 Inorganic microfiber	10 µm	M25 Wire mesh	25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar
H 210 bar

Filtration rating
Axx | **M25**

Execution
P01 MP Filtri standard
Pxx Customized

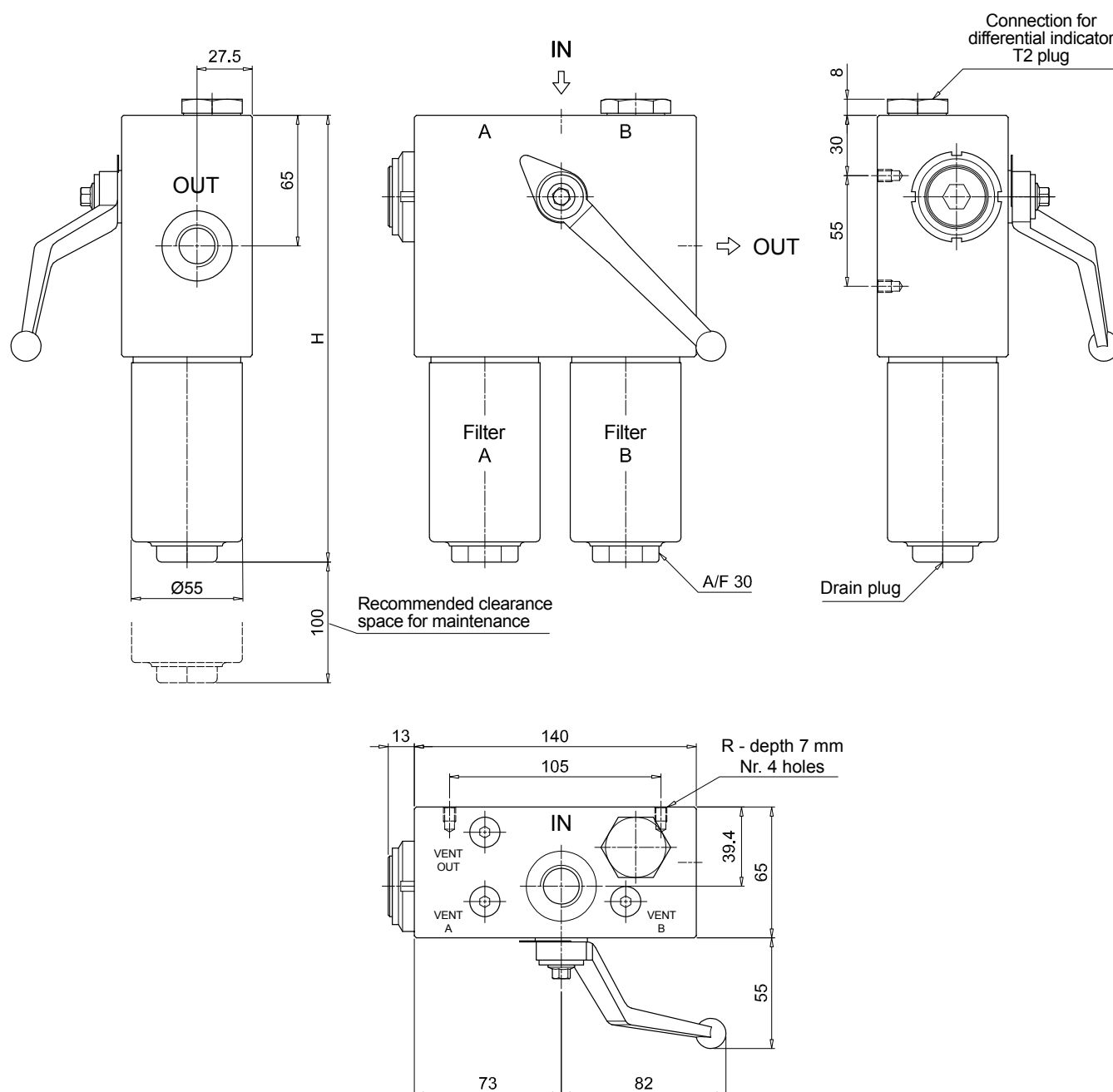
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	577
DEH	Hazardous area electronic differential indicator	577-578
DEM	Electrical differential indicator	578-579
DLA	Electrical / visual differential indicator	579-580
Additional features		page
T2	Plug	582

FHDO21

Filter length	H [mm]
2	172
3	222
4	272

Connections	R
G1	M6
G2 - G3	1/4" UNC



FHD FHD051 - FHD326 - FHD333

Designation & Ordering code

COMPLETE FILTER

Series and size Configuration example: **FHD326** **3** **S** **A** **G1** **M25** **N** **P01**

FHD051 | FHD326 | FHD333

Length	FHD051	FHD326	FHD333
1		•	
2	•	•	•
3	•	•	•
4	•		•
5	•		

Valves

S Without bypass

B With bypass 6 bar

Seals

A NBR

V FPM

Connections	FHD051	FHD326	FHD333
G1	G 3/4"	G 1 1/4"	-
G2	3/4" NPT	-	-
G3	G 1/2"	1 1/4" NPT	-
G4	1/2" NPT	SAE 20 - 1 5/8" - 12 UN	-
G5	SAE 8 - 3/4" - 16 UNF	-	-
G6	SAE 12 - 1 1/16" - 12 UN	-	-
F1	-	-	1 1/2" SAE 6000 psi/M
F2	-	-	1 1/2" SAE 6000 psi/UNC

Filtration rating (filter media)

A03 Inorganic microfiber	3 µm
A06 Inorganic microfiber	6 µm
A10 Inorganic microfiber	10 µm
A16 Inorganic microfiber	16 µm
A25 Inorganic microfiber	25 µm
M25 Wire mesh	25 µm

Element Δp	Filtration rating	Axx	M25
N 20 bar			•
R 20 bar		•	•
S 210 bar		•	•

Execution	
P01 MP Filtri standard	
Pxx Customized	

FILTER ELEMENT

Element series and size

Configuration example: **HP320** **3** **M25** **A** **N** **P01**

	FHD051	FHD326	FHD333
HP050	•		
HP320		•	•

Element length	HP050	HP320
1		•
2	•	•
3	•	•
4	•	•
5	•	

Filtration rating (filter media)

A03 Inorganic microfiber	3 µm
A06 Inorganic microfiber	6 µm
A10 Inorganic microfiber	10 µm
A16 Inorganic microfiber	16 µm
A25 Inorganic microfiber	25 µm
M25 Wire mesh	25 µm

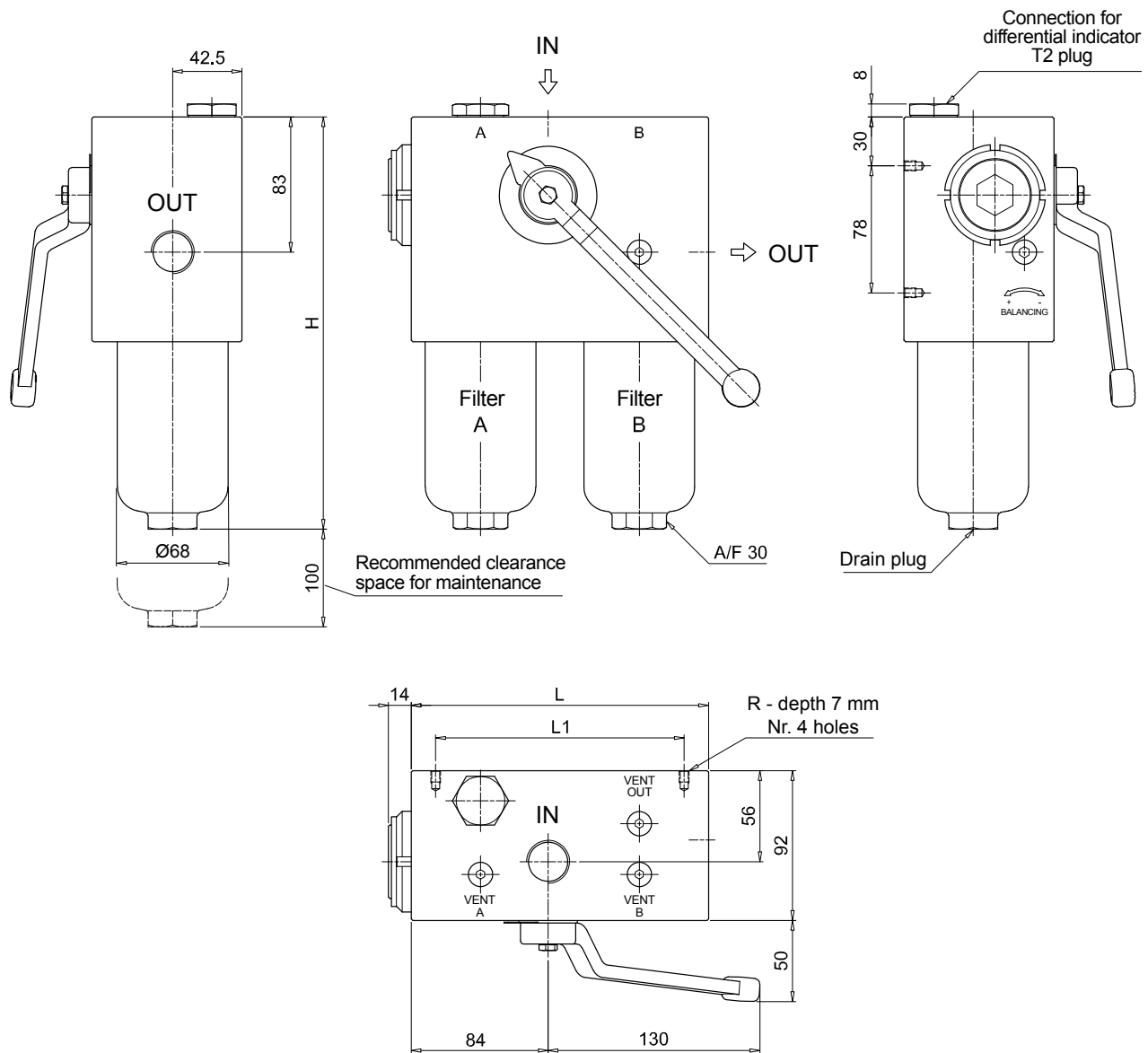
Seals	
A NBR	
V FPM	

Element Δp	Filtration rating	Axx	M25
N 20 bar			•
R 20 bar		•	•
S 210 bar		•	•

Execution	
P01 MP Filtri standard	
Pxx Customized	

ACCESSORIES

Differential indicators	page		page
DEA Electrical differential indicator	577	DLE Electrical / visual differential indicator	580
DEH Hazardous area electronic differential indicator	577-578	DTA Electronic differential indicator	581
DEM Electrical differential indicator	578-579	DVA Visual differential indicator	581
DLA Electrical / visual differential indicator	579-580	DVM Visual differential indicator	581
Additional features	page		
T2 Plug	582		



FHD051

Filter length	H [mm]
2	253
3	295
4	343
5	465

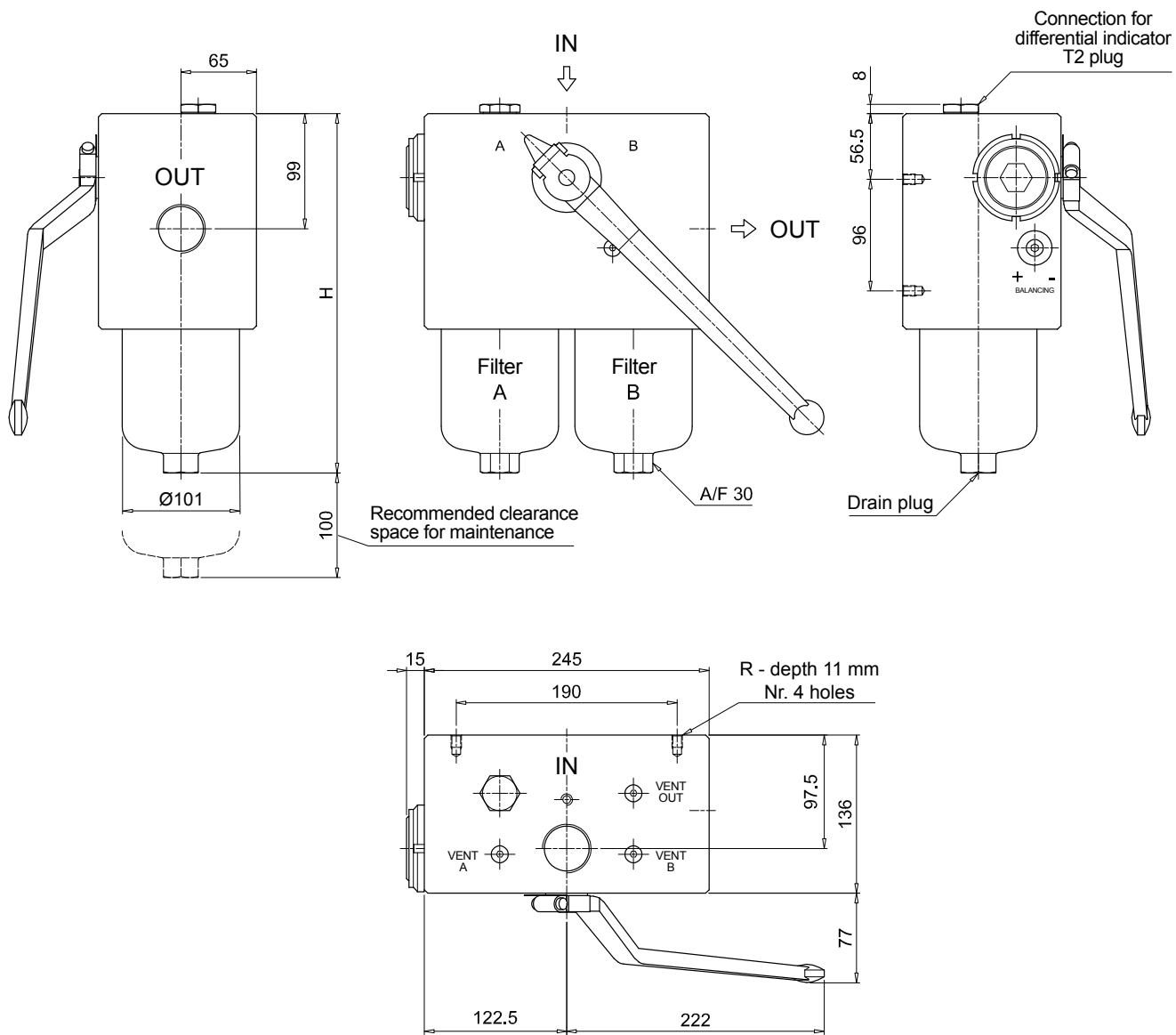
Connections	R
G1	M6
G2	1/4" UNC
G3	M6
G4-G5-G6	1/4" UNC

Valves	L [mm]	L1 [mm]
S	168	138
B	182.5	152.5

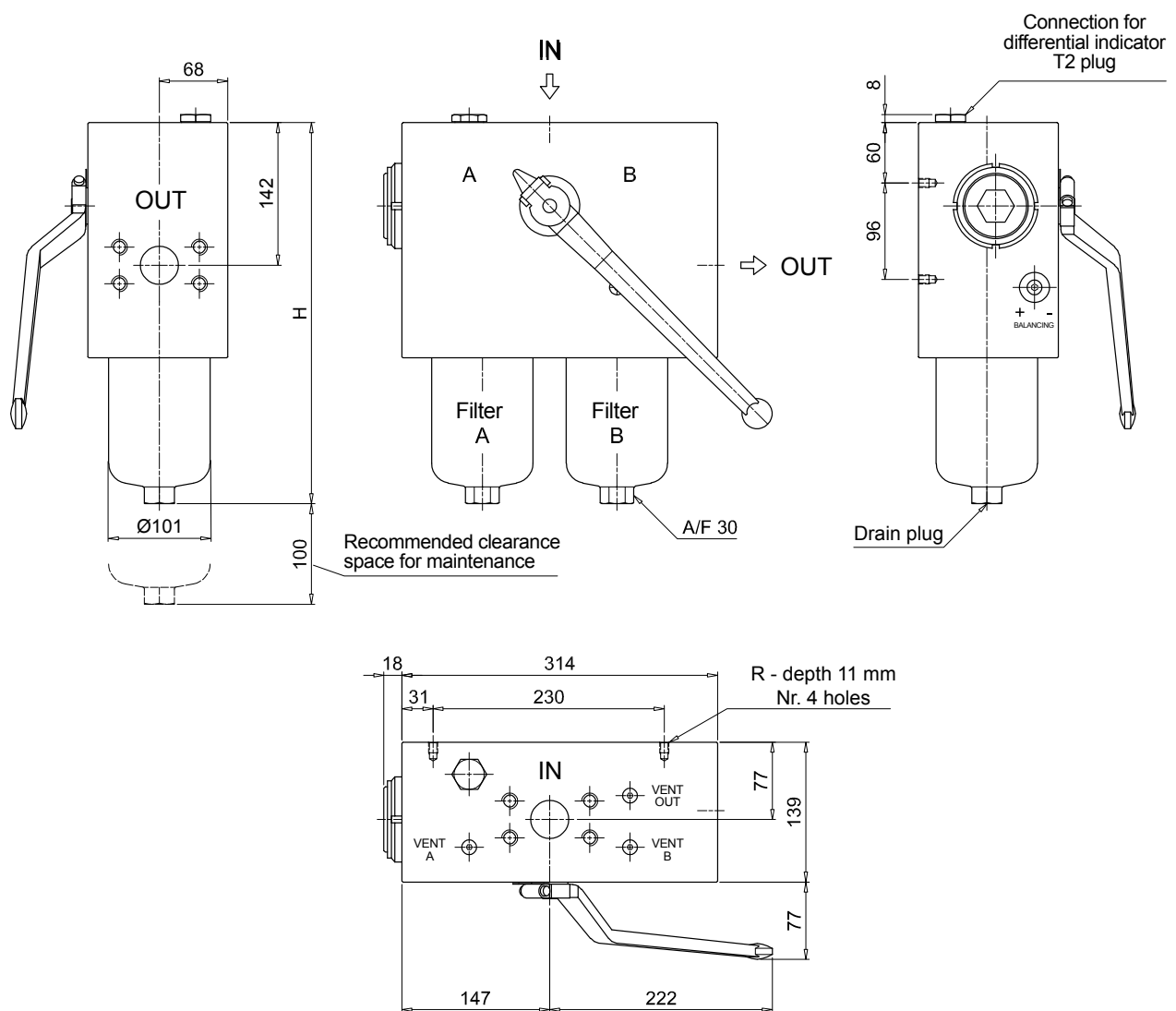
FHD FHD051 - FHD326 - FHD333

Dimensions

FHD326	
Filter length	H [mm]
1	309
2	432
3	564
Connections	R
G1	M10
G2 - G3	3/8" UNC



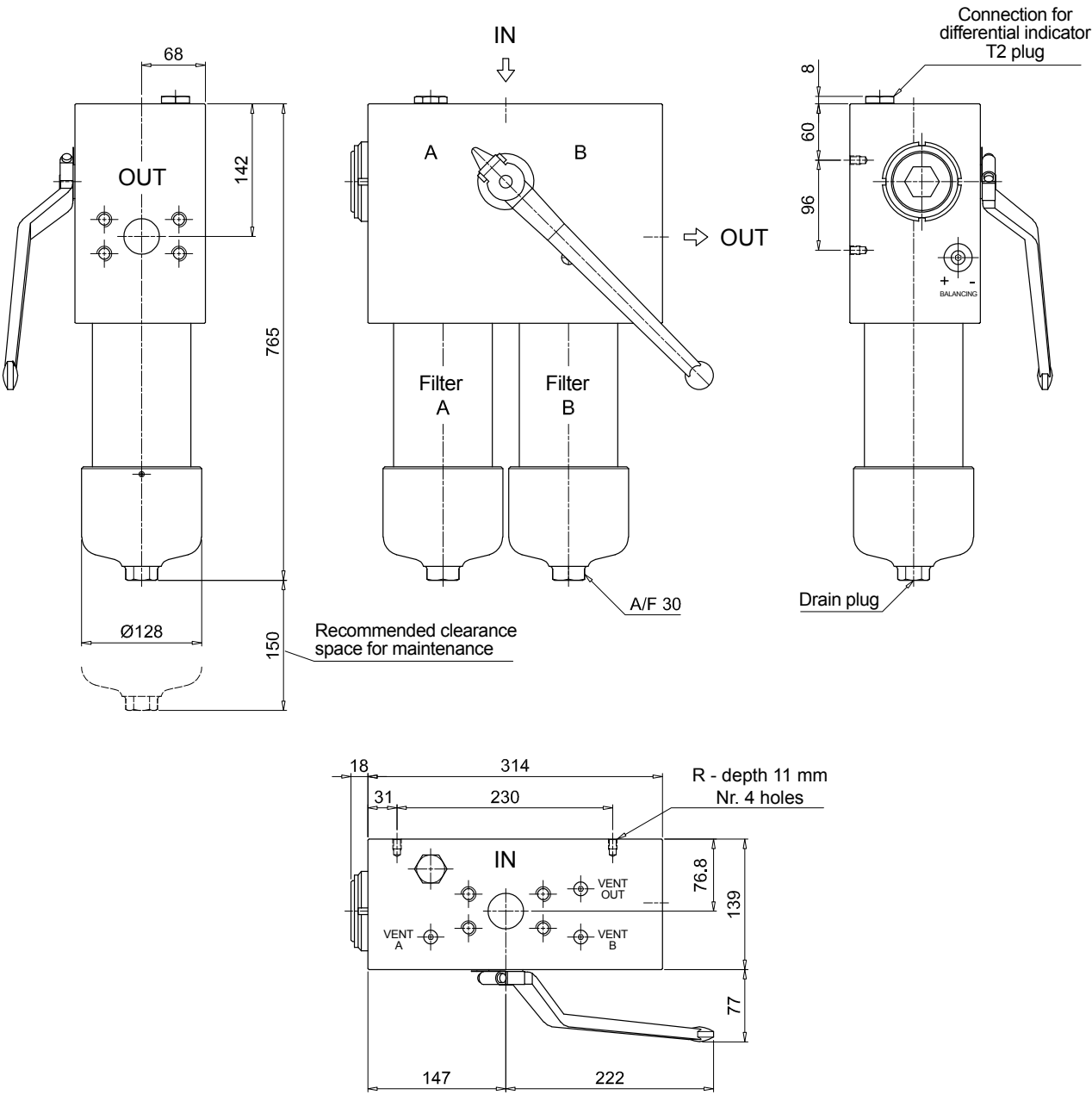
FHD333	
Length 2 - 3	
Filter length	H [mm]
2	479
3	612
Connections	R
F1	M10
F2	3/8" UNC



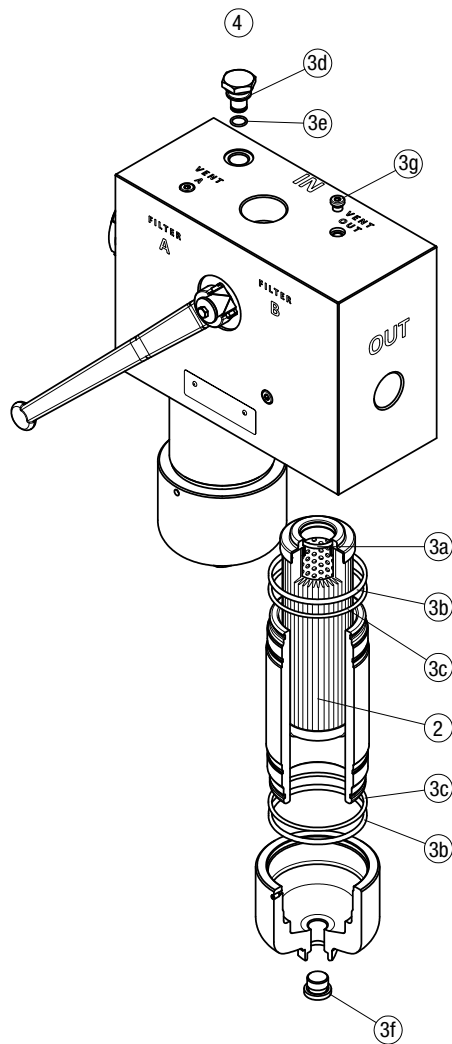
FHD FHD051 - FHD326 - FHD333

Dimensions

FHD333	
Length 4	
Connections	R
F1	M10
F2	3/8" UNC



FHD 021 - 051 - 326 - 333



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.
Filter series	Filter element	Seal Kit code number	Indicator connection plug
		NBR	FPM
FHD 021	See order table	02050511	02050512
FHD 051		02050420	02050421
FHD 326-333		02050377	02050378

HPB series

BOWL KIT

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



High Pressure Bowl Kit

Maximum working pressure up to 42 MPa (420 bar)

Flow rate up to 300 l/min

HPB is a range of high pressure bowl kits for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly integrated in the control blocks.

Available features:

- Fine filtration rating, to get a good cleanliness level into the system
- Low collapse filter element "N", for use with blocks provided with bypass valve
- High collapse filter element with external support "S", for use with blocks not provided with the bypass valve

Filter housing materials

- Housing: Phosphatized steel

Pressure

- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Δp element type

- Microfibre / Wire mesh filter elements - series N: 20 bar
- Microfibre / Wire mesh filter elements - series S: 210 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

HPB filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
HPB 050		1.10	1.50	1.90	2.40	3.50		0.30	0.45	0.60	0.80	1.20
HPB 150		2.90	4.90	6.30	-	-		0.45	0.85	1.10	-	-

FILTER ASSEMBLY SIZING Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
HPB 050	1	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139
HPB 150	1	81	88	156	163	179	295					
	2	142	145	227	230	236	312					
	3	170	180	242	245	263	315					

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

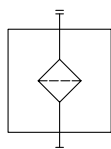
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series	Style S
HPB 050	•
HPB 150	•

Hydraulic symbols



Designation & Ordering code

COMPLETE FILTER

Series and size **HPB050** Configuration example: **HPB050** **3** **A** **A10** **N** **P01**

Length **1** **2** **3** **4** **5**

Seals **A** NBR **V** FPM

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp **N** 20 bar **S** 210 bar

Execution **P01** MP Filtri standard **Pxx** Customized

FILTER ELEMENT

Element series and size **HP050** Configuration example: **HP050** **3** **A10** **A** **N** **P01**

Element length **1** **2** **3** **4** **5**

Seals **A** NBR **V** FPM

Filtration rating (filter media)

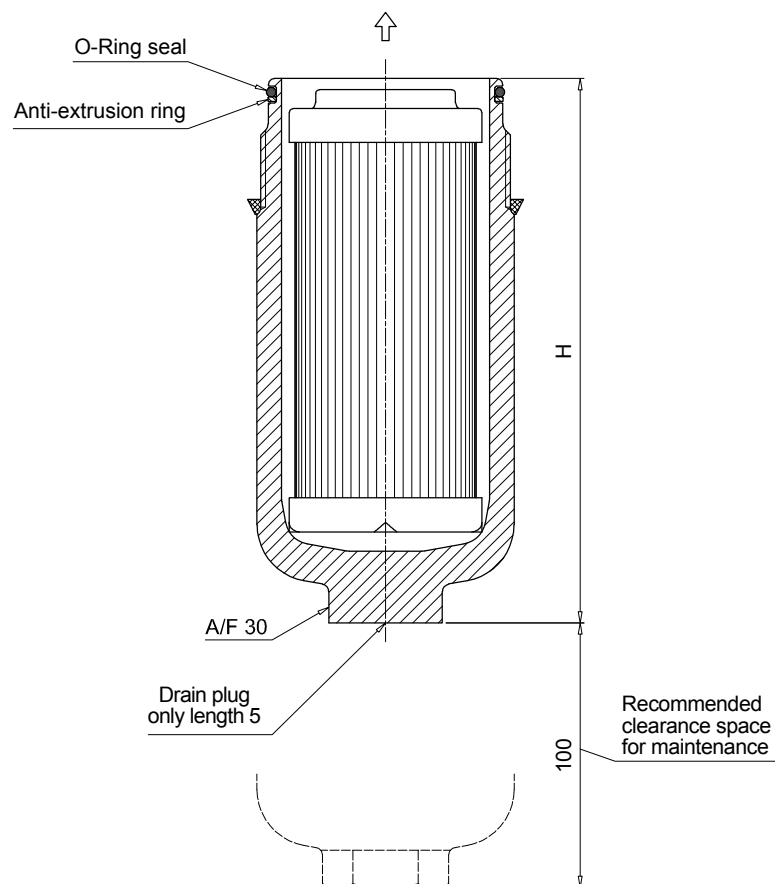
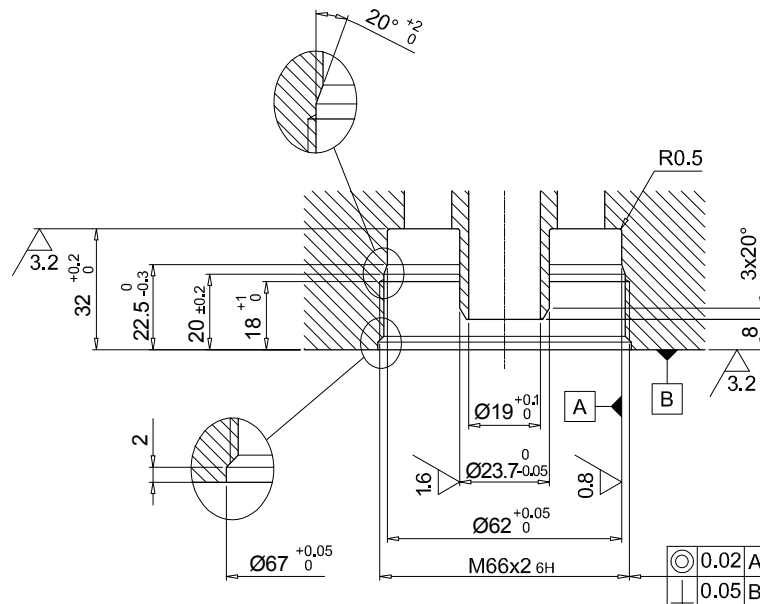
A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals **A** NBR **V** FPM

Element Δp **N** 20 bar **S** 210 bar

Execution **P01** MP Filtri standard **Pxx** Customized

HPB050	
Filter length	H [mm]
1	107
2	144
3	186
4	234
5	356



Designation & Ordering code

COMPLETE FILTER

Series and size **HPB150** Configuration example: **HPB150** **3** **A** **A10** **N** **P01**

Length **1** | **2** | **3** |

Seals **A** NBR
V FPM

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp **N** 20 bar

Execution **P01** MP Filtri standard
Pxx Customized

FILTER ELEMENT

Element series and size **HP150** Configuration example: **HP150** **3** **A10** **A** **N** **P01**

Element length **1** | **2** | **3** |

Seals **A** NBR
V FPM

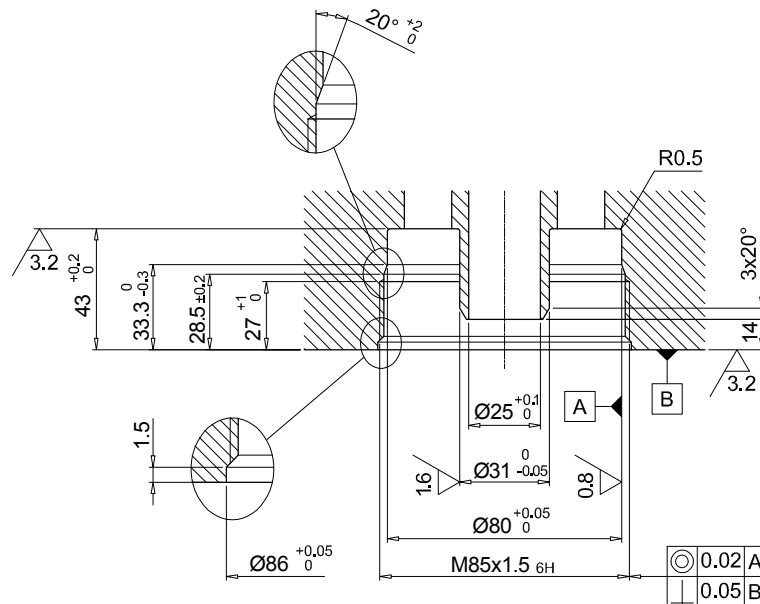
Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

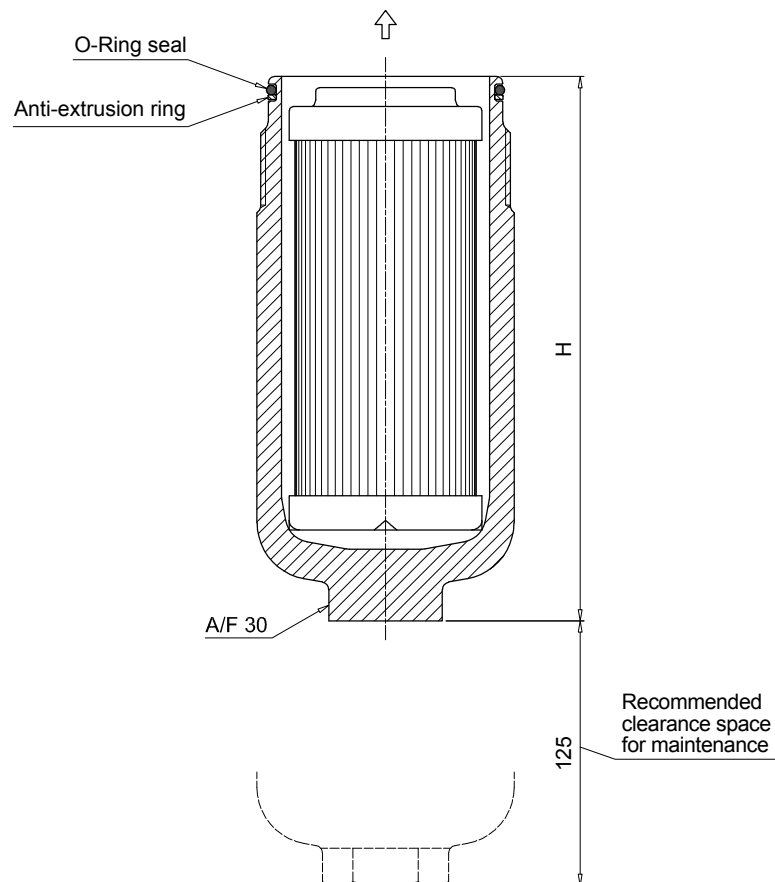
Seals **A** NVR
V FPM

Element Δp **N** 20 bar

Execution **P01** MP Filtri standard
Pxx Customized

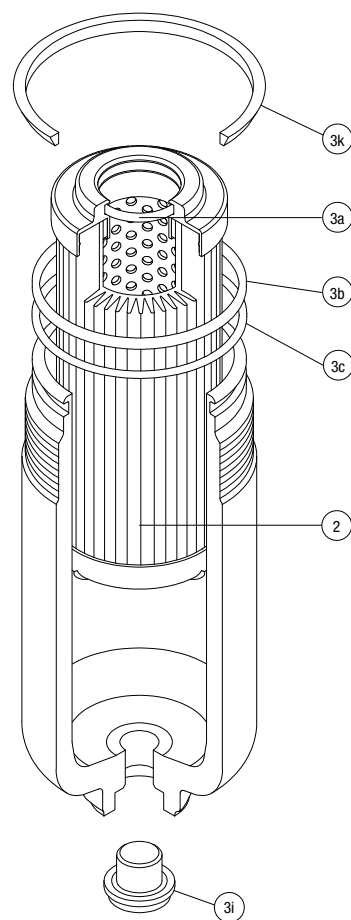


HPB150	
Filter length	H [mm]
1	161
2	271
3	346



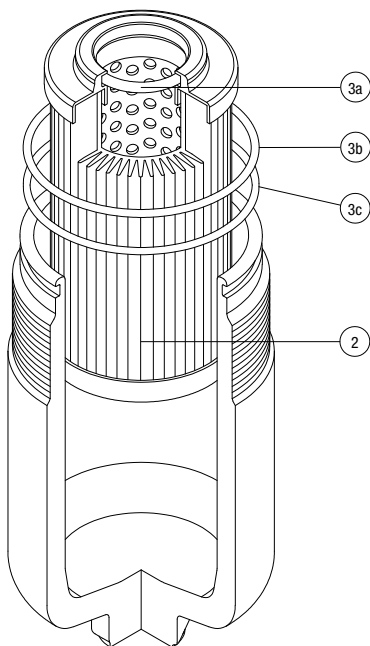
Order number for spare parts

HPB 050



Item:		Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3i)
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
HPB 050	See order table	02050813	02050823

HPB 150



Item:		Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3c)
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
HPB 150	See order table	02050816	02050826

Clogging indicators

Differential indicators

Introduction

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

These devices trip when the clogging of the filter element causes an increase in pressure drop across the filter element.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals.

The electronic model (only available for differential type indicators) with warning signals (75% of clogging) and alarm (clogging).

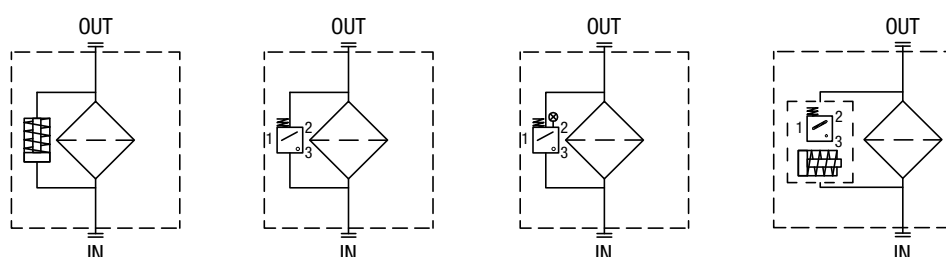
Suitable indicator types

DIFFERENTIAL INDICATORS

Differential indicators are used on the Pressure line to check the efficiency of the filter element. They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

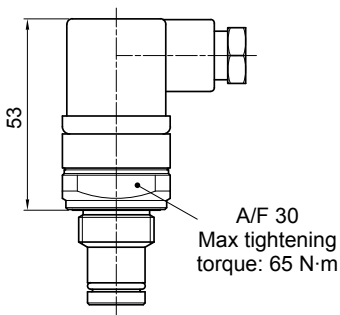
Also available in Stainless Steel models.



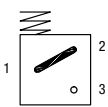
Quick reference guide

Filter series		Visual indicator	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Hazardous area electronic indicator NEW
With bypass valve	FMP 039 - 065 - 135 - 320					
	FHP 010 - 011 - 065 - 135 - 350 - 500					
	FMM 050 - 150					
	FHA 051	DVA50xP01	DEA50xA50P01	DLA50xA51P01	DTA50xF70P01	DEH50xA48P01
	FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500	DVM50xP01	DEM50xAxxP01	DLA50xA52P01		DEH50xA49P01
	FHB 050 - 135 - 320			DLA50xA71P01		DEH50xA70P01
	FHF 325			DLE50xA50P01		DEH70xA48P01
Without bypass valve	FHD 021 - 051 - 326 - 333			DLE50xF50P01		DEH70xA49P01
	FMP 039 - 065 - 135 - 320					DEH70xA70P01
	FHP 010 - 011 - 065 - 135 - 350 - 500					
	FMM 050 - 150					
	FHA 051	DVA70xP01	DEA70xA50P01	DLA70xA51P01	DTA70xF70P01	DEH50xA48P01
	FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500	DVM70xP01	DEM70xAxxP01	DLA70xA52P01		DEH50xA49P01
	FHB 050 - 135 - 320			DLA70xA71P01		DEH50xA70P01
	FHF 325			DLE70xA50P01		DEH70xA48P01
	FHD 021 - 051 - 326 - 333			DLE70xF50P01		DEH70xA49P01
						DEH70xA70P01

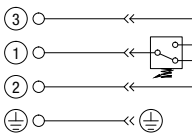
DEA*50	
Electrical Differential Indicator	
Settings	Ordering code
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
9.5 bar ±10%	DE A 95 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials

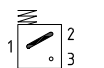
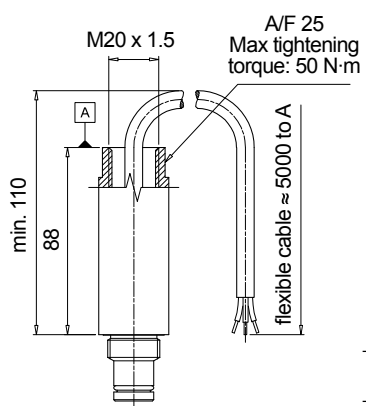
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

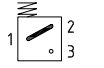
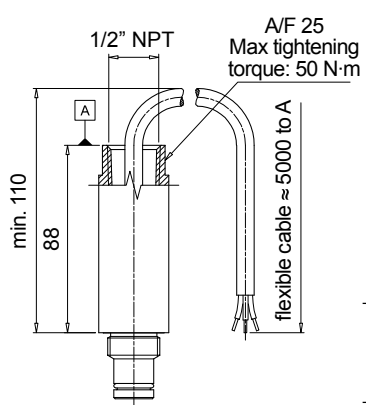
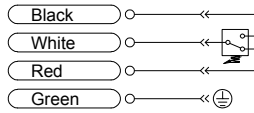
Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

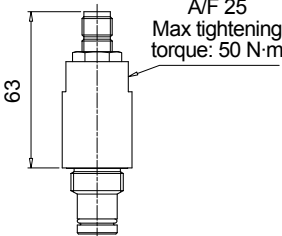
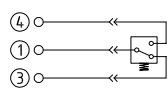
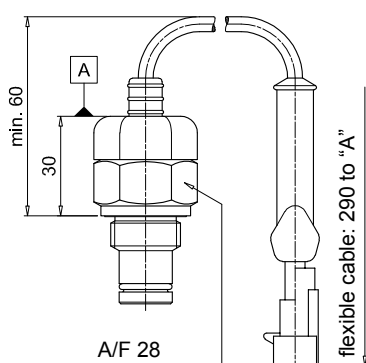
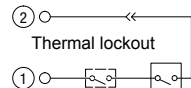
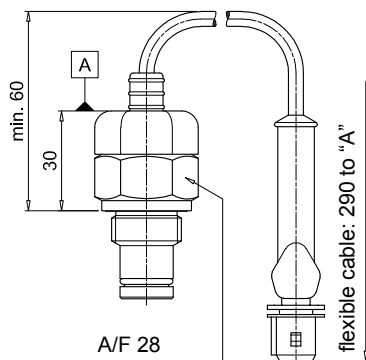
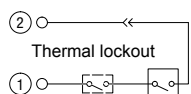
- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

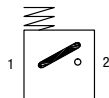
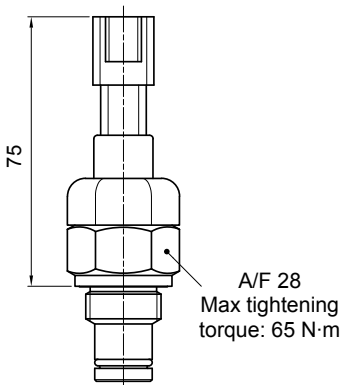
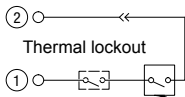
DEH*48		Hydraulic symbol	Materials	
Hazardous Area Electronic Differential Indicator				
Settings	Ordering code		AISI 316L Rhodium FPM - MFQ	
5.0 bar ±10%	DE H 50 x A 48 P01			
7.0 bar ±10%	DE H 70 x A 48 P01			
		Technical data		
		- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -60 °C to +125 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943		
		- Protection class: EX ia IIC T4/T6: Intrinsically safe - Temperature class: T4 (135 °C) and T6 (85 °C) - Degree of protection: IP 66/67/68 according to EN 60529 - Connection type: Three-core cable, fitting M20x1.5 - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)		
		Electrical data		
		- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Electrical Ratings: Ui = 30 Vdc li = 250 mA Pi = 1.3 W		

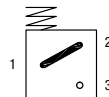
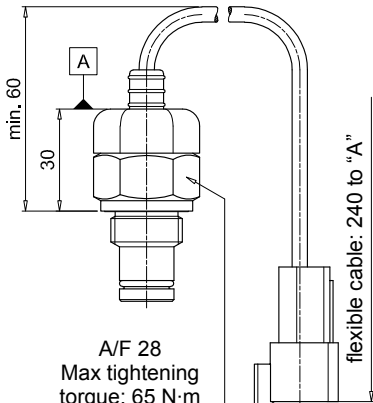
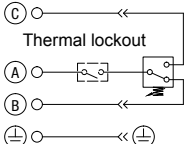
DEH*49		Hydraulic symbol	Materials		
Hazardous Area Electronic Differential Indicator					
Settings	Ordering code		AISI 316L Rhodium FPM - MFQ		
5.0 bar ±10%	DE H 50 x A 49 P01				
7.0 bar ±10%	DE H 70 x A 49 P01				
		Electrical symbol			
				Technical data	
		- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Protection class: Ex d IIC T4/T6: Flameproof - Temperature class: T4 (135 °C) and T6 (85 °C) - Degree of protection: IP 66/67/68 according to EN 60529 - Connection type: Four-core cable, fitting 1/2" NPT - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)			
		Electrical data			
		- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac - Max voltage 150 Vac/dc - Power 20 W			

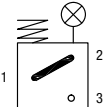
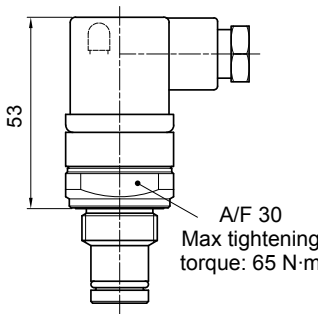
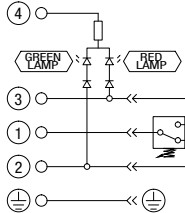
DIFFERENTIAL INDICATORS

Dimensions

DEH*70 Hazardous Area Electronic Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DE H 50 x A 70 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE H 70 x A 70 P01</td></tr></table>  A/F 25 Max tightening torque: 50 N·m 63  - Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO - Certification included as standard		Settings	Ordering code	5.0 bar ±10%	DE H 50 x A 70 P01	7.0 bar ±10%	DE H 70 x A 70 P01	Hydraulic symbol  Electrical symbol 	Materials - Body: - Contacts: - Seal: AISI 316L with internal engineered resin switch Rhodium FPM - MFQ Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: 420 bar 630 bar 1260 bar From -60 °C to +80 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Protection class: - Temperature class: - Degree of protection: - Connection type: - Contact type: EX ia IIC T6: Intrinsically safe T6 (85 °C) IP 66/67 according to EN 60529 IEC 61076-2-101 D (M12) SPCO/SPDT (Hermetically sealed - Volt-free contacts) Electrical data - Resistive Load: - Electrical Ratings: 830 mA / 24 Vdc - 180 mA / 110 Vdc $U_i = 30$ Vdc $I_i = 250$ mA $P_i = 1.3$ W		
Settings	Ordering code										
5.0 bar ±10%	DE H 50 x A 70 P01										
7.0 bar ±10%	DE H 70 x A 70 P01										
DEM*10 Electrical Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x 10 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x 10 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x 10 P01</td></tr></table>  A/F 28 Max tightening torque: 65 N·m min. 60 30 flexible cable: 290 to "A"		Settings	Ordering code	5.0 bar ±10%	DE M 50 x 10 P01	7.0 bar ±10%	DE M 70 x 10 P01	9.5 bar ±10%	DE M 95 x 10 P01	Hydraulic symbol  Electrical symbol  Thermal lockout	Materials - Body: - Base: - Contacts: - Seal: Brass Black Nylon Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: - Resistive load: - Switching type: - Thermal lockout: AMP Superseal series 1.5 0.2 A / 115 Vdc Normally open contacts (NC on request) Normally open up to 30 °C (option "F")
Settings	Ordering code										
5.0 bar ±10%	DE M 50 x 10 P01										
7.0 bar ±10%	DE M 70 x 10 P01										
9.5 bar ±10%	DE M 95 x 10 P01										
DEM*20 Electrical Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x 20 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x 20 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x 20 P01</td></tr></table>  A/F 28 Max tightening torque: 65 N·m min. 60 30 flexible cable: 290 to "A"		Settings	Ordering code	5.0 bar ±10%	DE M 50 x 20 P01	7.0 bar ±10%	DE M 70 x 20 P01	9.5 bar ±10%	DE M 95 x 20 P01	Hydraulic symbol  Electrical symbol  Thermal lockout	Materials - Body: - Base: - Contacts: - Seal: Brass Black Nylon Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 Electrical data - Electrical connection: - Resistive load: - Switching type: - Thermal lockout: AMP Time junior 0.2 A / 115 Vdc Normally open contacts (NC on request) Normally open up to 30 °C (option "F")
Settings	Ordering code										
5.0 bar ±10%	DE M 50 x 20 P01										
7.0 bar ±10%	DE M 70 x 20 P01										
9.5 bar ±10%	DE M 95 x 20 P01										

DEM*30		Hydraulic symbol	Materials								
Electrical Differential Indicator			- Body: Brass - Base: Black Nylon - Contacts: Silver - Seal: HNBR - FPM								
<table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x x 30 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x x 30 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x x 30 P01</td></tr></table>	Settings	Ordering code	5.0 bar ±10%	DE M 50 x x 30 P01	7.0 bar ±10%	DE M 70 x x 30 P01	9.5 bar ±10%	DE M 95 x x 30 P01		Electrical symbol	Technical data
Settings	Ordering code										
5.0 bar ±10%	DE M 50 x x 30 P01										
7.0 bar ±10%	DE M 70 x x 30 P01										
9.5 bar ±10%	DE M 95 x x 30 P01										
			- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529								
			Electrical data								
			- Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")								

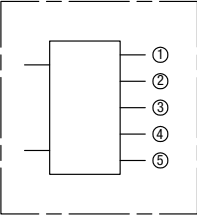
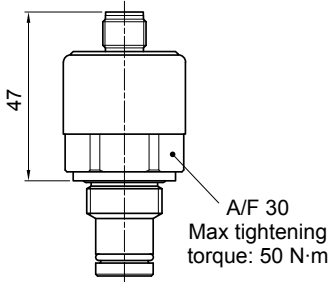
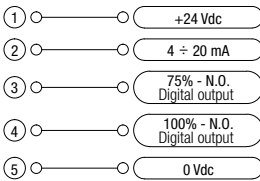
DEM*35		Hydraulic symbol	Materials								
Electrical Differential Indicator			- Body: Brass - Base: Black Nylon - Contacts: Silver - Seal: HNBR - FPM								
<table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x x 35 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x x 35 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x x 35 P01</td></tr></table>	Settings	Ordering code	5.0 bar ±10%	DE M 50 x x 35 P01	7.0 bar ±10%	DE M 70 x x 35 P01	9.5 bar ±10%	DE M 95 x x 35 P01		Electrical symbol	Technical data
Settings	Ordering code										
5.0 bar ±10%	DE M 50 x x 35 P01										
7.0 bar ±10%	DE M 70 x x 35 P01										
9.5 bar ±10%	DE M 95 x x 35 P01										
			- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529								
			Electrical data								
			- Electrical connection: Deutsch DT-04-3-P - Resistive load: 0.2 A / 115 Vdc - Switching type: SPDT contact - Thermal lockout: Normally open up to 30 °C (option "F")								

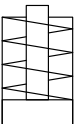
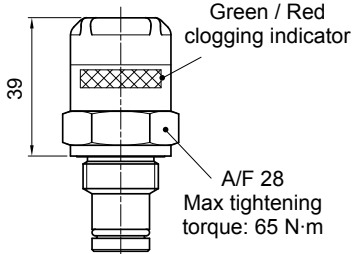
DLA*51 - DLA*52		Hydraulic symbol	Materials								
Electrical/Visual Differential Indicator			- Body: Brass - Base: Transparent Nylon - Contacts: Silver - Seal: HNBR - FPM								
<table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DL A 50 x A xx P01</td></tr><tr><td>7.0 bar ±10%</td><td>DL A 70 x A xx P01</td></tr><tr><td>9.5 bar ±10%</td><td>DL A 95 x A xx P01</td></tr></table>	Settings	Ordering code	5.0 bar ±10%	DL A 50 x A xx P01	7.0 bar ±10%	DL A 70 x A xx P01	9.5 bar ±10%	DL A 95 x A xx P01		Electrical symbol	Technical data
Settings	Ordering code										
5.0 bar ±10%	DL A 50 x A xx P01										
7.0 bar ±10%	DL A 70 x A xx P01										
9.5 bar ±10%	DL A 95 x A xx P01										
			- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653								
			Electrical data								
			- Electrical connection: EN 175301-803 - Type: 51 52 - Lamps: 24 Vdc 110 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc								

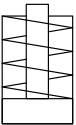
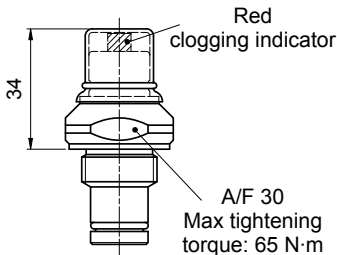
DIFFERENTIAL INDICATORS

Dimensions

DLA*71 Electrical/Visual Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DL A 50 x A 71 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DL A 70 x A 71 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DL A 95 x A 71 P01</td></tr></table> A/F 30 Max tightening torque: 65 N·m		Settings	Ordering code	5.0 bar ±10%	DL A 50 x A 71 P01	7.0 bar ±10%	DL A 70 x A 71 P01	9.5 bar ±10%	DL A 95 x A 71 P01	Hydraulic symbol Electrical symbol	Materials - Body: - Base: - Contacts: - Seal: Brass Black Nylon Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529 IP69K according to ISO 20653 Electrical data - Electrical connection: - Lamps - Resistive load: IEC 61076-2-101 D (M12) 24 Vdc 0.4 A / 24 Vdc
Settings	Ordering code										
5.0 bar ±10%	DL A 50 x A 71 P01										
7.0 bar ±10%	DL A 70 x A 71 P01										
9.5 bar ±10%	DL A 95 x A 71 P01										
DL E*A50 Electrical/Visual Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DL E 50 x A 50 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DL E 70 x A 50 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DL E 95 x A 50 P01</td></tr></table> A/F 32 Max tightening torque: 95 N·m		Settings	Ordering code	5.0 bar ±10%	DL E 50 x A 50 P01	7.0 bar ±10%	DL E 70 x A 50 P01	9.5 bar ±10%	DL E 95 x A 50 P01	Hydraulic symbol Electrical symbol	Materials - Body: - Base: - Contacts: - Seal: Brass Black Nylon Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529 Electrical data - Electrical connections: - Resistive load: - Available the connector with lamps EN 175301-803 5 A / 250 Vac
Settings	Ordering code										
5.0 bar ±10%	DL E 50 x A 50 P01										
7.0 bar ±10%	DL E 70 x A 50 P01										
9.5 bar ±10%	DL E 95 x A 50 P01										
DL E*F50 Electrical/Visual Differential Indicator <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>5.0 bar ±10%</td><td>DL E 50 x F 50 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DL E 70 x F 50 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DL E 95 x F 50 P01</td></tr></table> A/F 32 Max tightening torque: 95 N·m		Settings	Ordering code	5.0 bar ±10%	DL E 50 x F 50 P01	7.0 bar ±10%	DL E 70 x F 50 P01	9.5 bar ±10%	DL E 95 x F 50 P01	Hydraulic symbol Electrical symbol	Materials - Body: - Base: - Contacts: - Seal: Brass Black Nylon Silver HNBR - FPM Technical data - Max working pressure: - Proof pressure: - Burst pressure: - Working temperature: - Compatibility with fluids: - Degree protection: 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529 Electrical data - Electrical connections: - Resistive load: - Thermal lockout setting: EN 175301-803 5 A / 250 Vac +30 °C
Settings	Ordering code										
5.0 bar ±10%	DL E 50 x F 50 P01										
7.0 bar ±10%	DL E 70 x F 50 P01										
9.5 bar ±10%	DL E 95 x F 50 P01										

DTA*70		Hydraulic symbol	Materials	
Electronic Differential Indicator				
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Nylon - Contacts: Silver - Seal: HNBR - FPM	
5.0 bar $\pm 10\%$	DT A 50 x x 70 P01			
7.0 bar $\pm 10\%$	DT A 70 x x 70 P01			
9.5 bar $\pm 10\%$	DT A 95 x x 70 P01			
		Electrical symbol	- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529	Technical data - Electrical connection: IEC 61076-2-101 D (M12) - Power supply: 24 Vdc - Analogue output: From 4 to 20 mA - Thermal lockout: 30 °C (all output signals stalled up to 30 °C)
				

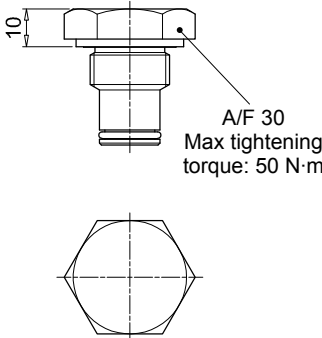
DVA		Hydraulic symbol	Materials
Visual Differential Indicator			
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Nylon - Contacts: Silver - Seal: HNBR - FPM
5.0 bar $\pm 10\%$	DV A 50 x P01		
7.0 bar $\pm 10\%$	DV A 70 x P01		
9.5 bar $\pm 10\%$	DV A 95 x P01		
		Technical data	- Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

DVM		Hydraulic symbol	Materials
Visual Differential Indicator			
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Nylon - Contacts: Silver - Seal: HNBR - FPM
5.0 bar $\pm 10\%$	DV M 50 x P01		
7.0 bar $\pm 10\%$	DV M 70 x P01		
9.5 bar $\pm 10\%$	DV M 95 x P01		
		Technical data	- Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

DIFFERENTIAL INDICATORS

Dimensions

T2	
Indicator plug	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V



Materials

- Body: Phosphatized steel
- Seal: HNBR / FPM

DESIGNATION & ORDERING CODE - DIFFERENTIAL INDICATORS									
Series		Configuration example 1:							
DE Electrical or Electronic differential indicator		DE	M	50	H	F	50	P01	
DL Electrical / Visual differential indicator		Configuration example 2:							
		DE	H	50	F	A	70	P01	
DT Electronic differential indicator		Configuration example 3:							
		DL	E	70	V	A	71	P01	
DV Visual differential indicator		Configuration example 4:							
		DT	A	50	H	F	70	P01	
		Configuration example 5:							
		DV	M	95	V			P01	
Type	DE	DL	DT	DV					
A Standard type	•	•	•	A	With automatic reset				
M With wired electrical connection	•			M	With manual reset				
E For high power supply		•							
H Hazardous area	•								
Pressure setting	DEA	DEH	DEM	DLA	DLE	DT	DV		
50 5 bar	•	•	•	•	•	•	•		
70 7 bar	•	•	•	•	•	•	•		
95 9.5 bar	•		•	•	•	•	•		
Seals	DEA	DEH	DEM	DLA	DLE	DT	DV		
F MFQ		•							
H HNBR	•		•	•	•	•	•		
V FPM	•	•	•	•	•	•	•		
Thermostat	DEA	DEH	DEM	DLA	DLE	DT	DV		
A Without	•	•	•	•	•				
F With thermostat			•		•	•			
Electrical connections	DEA	DEH	DEM	DLA	DLE	DT	DV		
10 Connection AMP Superseal series 1.5			•						
20 Connection AMP Timer Junior			•						
30 Connection Deutsch DT-04-2-P			•						
35 Connection Deutsch DT-04-3-P			•						
48 Connection via three-core cable - fitting M20x1.5		•							
49 Connection via four-core cable - fitting 1/2" NPT		•							
50 Connection EN 175301-803	•				•				
51 Connection EN 175301-803, transparent base with lamps 24 Vdc				•					
52 Connection EN 175301-803, transparent base with lamps 110 Vdc				•					
70 Connection IEC 61076-2-101 D (M12)		•				•			
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc				•					
								Option	
								P01	MP Filtri standard
								Pxx	Customized

DESIGNATION & ORDERING CODE - DIFFERENTIAL INDICATOR PLUG									
Series		Configuration example							
T2 Indicator plug		T2		H					
Seals									
H HNBR									
V FPM									

Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited.

This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges**
- Pressure switches and gauges**
- Differential pressure indicators**

These type of devices can be provided with a visual, electrical or both signals.

The electronic differential pressure clogging indicator is also available.

It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

Clogging Indicators



Clogging indicators



Suitable indicator types

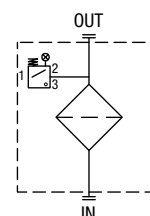
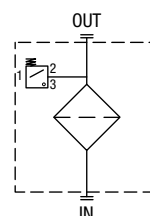
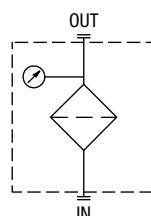
VACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

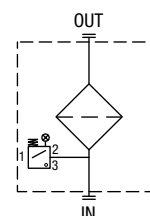
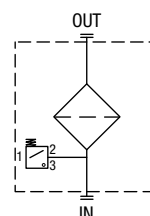
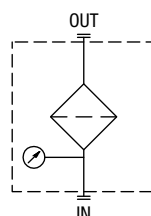


BAROMETRIC INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.



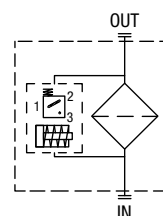
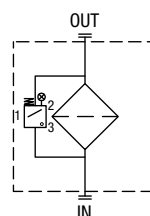
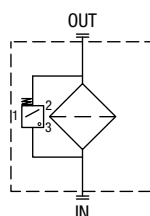
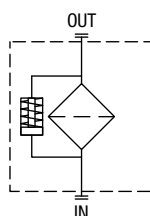
DIFFERENTIAL INDICATORS

Differential indicators are used on the Pressure line to check the efficiency of the filter element.

They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models.



Filter family	Filter series	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator
SUCTION FILTERS	ELIXIR® SFEX060-080-110-160	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540	VEA21AA50P01	VLA21AA51P01 VLA21AA52P01 VLA21AA53P01 VLA21AA71P01		VVA16P01 VVR16P01
RETURN FILTERS	With bypass valve ELIXIR® RFEX060-080-110-160	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	Without bypass valve ELIXIR® RFEX060-080-110-160	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	With bypass valve MPFX-MPTX-MPF-MPT - bypass 1.75 bar MPH - bypass 1.75 bar RF2250 - RF2350 - bypass 1.75 bar	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	With bypass valve MPFX-MPTX-MPF-MPT - bypass 3 bar MPH - bypass 2.5 bar FRI 255 RF2250 - RF2350 - bypass 3 bar	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	MPLX FRI 025 - 040 - 100 - 250 - 630 - 850	DEA20xA50P01 DEM20xA10P01 DEM20xA20P01 DEM20xA30P01 DEM20xA35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVA20xP01 DVM20xP01
RETURN / SUCTION FILTERS	Suction line MRSX 116 - 165 - 166	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	Return line MRSX 116 - 165 - 166 LMP 124 MULTIPORT	BEA25HA50P01 BEM25HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA25HA51P01 BLA25HA52P01 BLA25HA53P01 BLA25HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
SPIN-ON FILTERS	Suction line MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	Return line MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP20HP01 BVQ20HP01
	In-line MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DEA12xA50P01 DEM12xAxxP01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01	DTA12xA70P01 DTA12xF70P01 DTA20xA70P01 DTA20xF70P01	DVA12xP01 DVM12xP01

Filter family	Filter series	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator	Hazardous area electronic indicator 
LOW & MEDIUM PRESSURE FILTERS	With bypass valve ELIXIR® LFEX060-080-110-160	DES25HA10P01 DES25HA30P01 DES25HA80P01			DVS25HP01	
	Without bypass valve ELIXIR® LFEX060-080-110-160	DES40HA10P01 DES40HA30P01 DES40HA80P01			DVS40HP01	
	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP				DVS25HP01 DVS40HP01	
	With bypass valve LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVA20xP01 DVM20xP01	
	Without bypass valve LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	
	With bypass valve FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA70xA50P01 DEM70xAxxP01 DEA95xA50P01 DEM95xAxxP01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLE70xA50P01 DLE70xF50P01 DLA95xA51P01 DLA95xA52P01 DLE95xA50P01 DLE95xF50P01	DTA70xF70P01 DTA95xF70P01	DVA70xP01 DVM70xP01 DVA95xP01 DVM95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	With bypass valve FZH 010 - 011 - 039 FZP 039 - 136 FZX 011 FZB 039 FZM 039 FZD 051	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01		DVX50xP01 DVG50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve FZH 010 - 011 - 039 FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01		DVX70xP01 DVG70xP01 DVG95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01

All data, details and words contained in this publication are provided for information purposes only.
MP Filtri reserves the right to make modifications to the models and versions of the described products at any time
for both technical and / or commercial reasons.
The colors and the pictures of the products are purely indicative.
Any reproduction, partial or total, of this document is strictly forbidden.
All rights are strictly reserved.



WORLDWIDE NETWORK

HEADQUARTERS

MP Filtri S.p.A.
Pessano con Bornago
Milano
Italy
sales@mpfiltri.com

BRANCH OFFICES

ITALFILTRI LLC
Moscow
Russia
mpfiltrirussia@yahoo.com

MP Filtri Canada Inc.
Concord, Ontario
Canada
sales@mpfiltricanada.com

MP Filtri France SAS
Lyon
AURA
France
sales@mpfiltrifrance.com

MP Filtri Germany GmbH
St. Ingbert
Germany
sales@mpfiltri.de

MP Filtri India Pvt. Ltd.
Bangalore
India
sales@mpfiltri.co.in

MP Filtri (Shanghai) Co., Ltd.
Shanghai
P.R. China
sales@mpfiltrishanghai.com

MP Filtri SEA PTE Ltd.
Singapore
sales-sea@mpfiltri.com

MP Filtri U.K. Ltd.
Bourton on the Water
Gloucestershire
United Kingdom
sales@mpfiltri.co.uk

MP Filtri U.S.A. Inc.
Quakertown, PA
U.S.A.
sales@mpfiltriusa.com

PASSION TO PERFORM



mpfiltri.com